values are just greater than that of the p-chart. That is, for smaller to medium shifts ANN model is efficient to detect shift in process.

6. Conclusion

In this paper, ANN model is developed for monitoring the fraction of nonconforming unit. The ANN model is found to be more efficient than the traditional p-chart in monitoring the small shift in fraction of nonconforming unit. For large shift, the ANN model is not optimal but it can compete with the traditional p-chart.

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