

# Studies of Control Rod Worth of TRIGA Mark-II Research Reactor Using Evaluated Nuclear Data Library JENDL-4.0u

M. M. Islam<sup>1</sup>, M. A. Sattar<sup>2</sup>, A. Khatun<sup>3</sup>

<sup>1</sup>Professor, Department of Physics, Hajee Mohammad Danesh Science & Technology University, Dinajpur, Bangladesh

<sup>2,3</sup>Lecturer, Department of Physics, Hajee Mohammad Danesh Science & Technology University, Dinajpur, Bangladesh

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**Abstract:** *The Japanese Evaluated Nuclear Data Library (JENDL) is the successful data library to study the important parameter of TRIGA Mark II research reactor. TRIGA Mark II research reactor is the successful reactor in our country. Controlling safety is very domineering to operate any nuclear reactor. The willpower of the reactivity worth of individual control elements and the effects of such elements on the power distribution in the core is important to the safe and efficient operation of a reactor. Once a control rod is calibrated, it is possible to evaluate the magnitude of other reactivity changes by comparing the critical rod positions before and after the change. The control system of a reactor must have the ability of shutting the reactor down safely at any time. Proper control rod worth analysis will provide the safety control analysis of the reactor. In this work the control rod worth of TRIGA Mark II research reactor is calculated using the evaluated nuclear data library JENDL-4.0u through the successful chain code NJOY99.0, WIMSD-5B and CITATION, and the calculated value are compared with the MNCP values. The obtained results of control rods worth are compared with experimental results of TRIGA at Atomic Energy Research Establishment, Savar, Dhaka, Bangladesh; and the reliability of the method was confirmed.*

**Keywords:** JENDL-4.0u, NJOY'99.0, WIMSD-5B, CITATION, TRIGA Mark-II

## 1. Introduction

The device in which a nuclear reaction is maintained and controlled for the production of nuclear energy is delineated as nuclear reactor. Nuclear reactors serve three general purposes. Civilian reactors are used to generate energy for electricity and sometimes also steam for district heating. Military reactors create materials that can be used in nuclear weapons. Research reactors are used to develop weapons or energy production technology, for training purposes, for nuclear physics experimentation, for producing radioisotopes for medicine and research. The chemical composition of the fuel, the type of coolant and other details important to reactor operation depend on reactor design. Most designs have some flexibility as to the type of fuel that can be used.

There are six types of research reactor are available in the world. These are Aqueous homogeneous reactor, Argonaut class reactor, DIDO reactor, TRIGA reactor, Miniature neutron source reactor, SLOWPOKE reactor. TRIGA is the highly successful class reactor. TRIGA (Training, Research, Isotopes, General Atomics) reactor is the most widely used non-power nuclear reactor in the world provided by General Atomics (GA), USA. GA produces three types of TRIGA which are TRIGA mark I, TRIGA mark II and TRIGA mark III. Almost 66 TRIGA reactors have been installed at universities, government and industrial laboratories and medical centers in 24 countries [1]. These reactors are used in many diverse applications, including production of radioisotopes for medicine and industry, treatment of tumors, nondestructive testing, basic research on the properties of matter, for education and training. The safety features of this fuel also permit flexibility in sating with minimal environmental effects.

Control rod is one important component in a nuclear reactor. In nuclear reactor operations the control rod functions to shut down the reactor. Control rods worth calculation is used to specify safety margin of reactor. Temperature reactivity coefficients of fuel and coolant are one of the inherent factors that can control reactor power. This study has been done about control rod worth calculation by using the rod displacement method. The reactor core has been simulated by using WIMSD-5B [2] NJOY'99.0 [3], and CITATION [4] codes to perform neutronic calculations. The more reliable nuclear data library JENDL-4.0u is used to calculate the control rod worth of the TRIGA Mark-II research reactor.

## 2. Calculation Technique

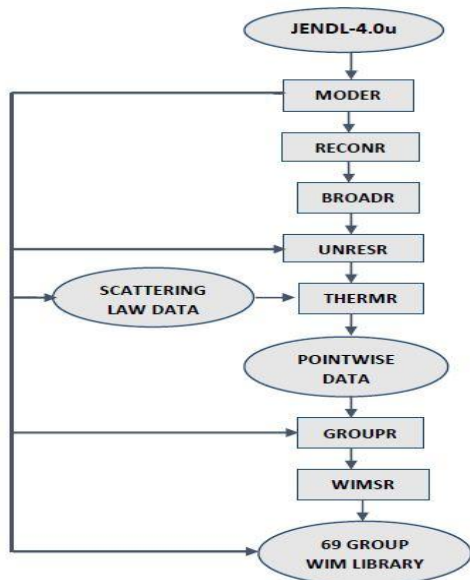
The three computer code NJOY99.0, WIMSD-5B and CITATION, and the data files of evaluated data library JENDL-4.0u are used in this work. The updated version NJOY99.0 of NJOY has the capability to process data in ENDF-6 format [5], which is used in JENDL-4.0u. The chain of NJOY99.0 modules [6] used to generate the 69-group cross section library from the basic data files of JENDL-4.0u is shown schematically in Fig.1.

The new version code WIMS-D, formally to be identified as WIMSD-5B, developed on the basis of the old WIMSD version of Atomic Energy Authority Technology; was implemented on operating system with Lahey F7713 FORTRAN compiler. In this version, additional possibilities proposed by the code users have been included. The unique WIMSD structure is used with 69 energy group; i.e. 14 fast group, 13 resonance group and 42 thermal groups [7].

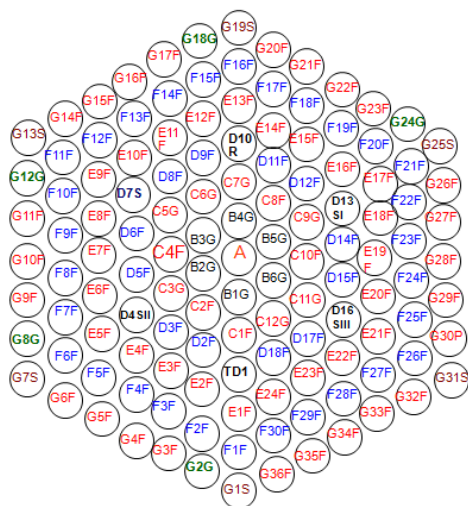
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**Figure 1:** Nuclear data processing step of code NJOY99.0 Mark-II reactor in three dimensions



**Figure 2:** Core configuration of TRIGA

The CITATION code is designed to solve problems involving the finite-difference representation of diffusion theory treating up to three space dimensions with arbitrary group- to-group scattering. Depletion problems may be solved and fuel problem may be managed for multi-cycle analysis.

The core of the 3 MW TRIGA Mark-II research reactor consists of a total 100 fuel elements (including 5 fuel follower control rods), 6 control rods (with one transient rod), 18 graphite dummy elements, 1 central thimble (CT) and 1 pneumatic transfer system irradiation terminus. Fig.2 shows the core configuration of TRIGA-Mark-II research reactor. All these elements are placed and supported in between two grid plates and arranged in 7 hexagonal rings A, B, C, D, E, F and G of a hexagonal lattice. The geometry of the core-consists of concentric layers of hexagons with an equidistant pin rod array of hexagonal symmetry is shown in Fig.3. The function of six control rods placed in D-ring are listed in table-1. The reactor fuel is composed of 20 wt% Uranium enriched to 19.7% Zirconium hydride (ZrH) (prime moderator) and burnable poison (Er-167). The reactor is

controlled by 6 control rods, which contain boron carbide (B<sub>4</sub>C) as the neutron absorber material.

Three dimensional X-Y-Z slab geometry (Cartesian coordinate system with orthogonal axes) was used in this work where, X, Y and Z express width, height and depth, respectively. The reactor core was simulated taking width of 113.18cm, height of 136.12 cm and depth 90.30 cm. The present reactor core having the region width was divided by 49 meshes, region height by 53 meshes and region depth by 41 meshes. The three dimensional TRIGA core were simulated in the direction of X-Y-Z for seven collapsed energy group from 69 group. The position of six control rods is shown in Fig.4. The mesh points ate chosen such that they give the best results considering the physical geometry of the cell. Thus, the generated TRIGA library that contains diffusion coefficient, absorption cross section and production cross section were customized to interface with CITATION.

A recent study provides the validation of the data files of JENDL-4.0u for the theoretical study of TRIGA Mark-II research reactor [8].These methods can be dynamic or static and the experimental measurements could be used as a set of benchmark cases in the verification of all the six control rods are positioned at different locations of D-ring of the reactor core.The control rod worth calculations were performed in this study, by rod insertion method using JENDL-4.0u nuclear data library.The simulation started with all control rods completely in withdrawn position. To calculate a new  $k_{eff}$  one of the control rods were inserted fully at the desired location in D-ring of the core.

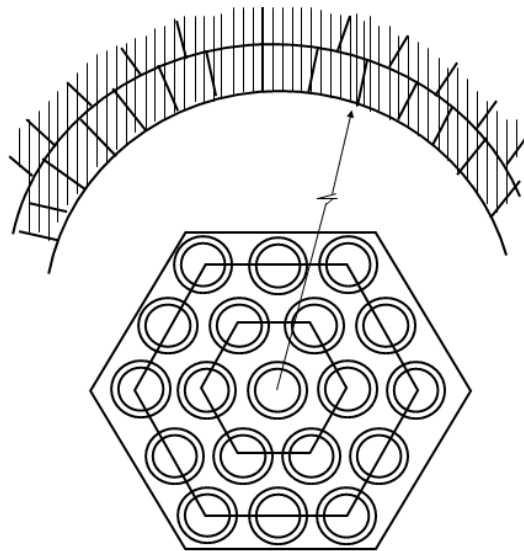
The following definition of reactivity was used to calculate the values of reactivity associated with each of these  $k_{eff}$  values,

$$\rho = \frac{k_{eff} - k_{fc}}{k_{eff} \times k_{fc} \times \beta} \quad (\text{in dollar, \$})$$

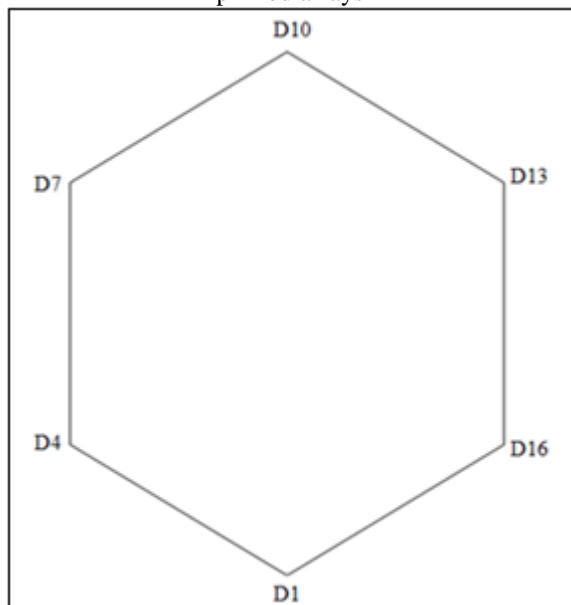
Where,  $\beta$  is the effective delayed neutron fraction for U-ZrH type fuel with a value of 0.007 that is used to convert the unit from  $\Delta k/k$  to dollar.

The control rod worth for a position in the D-ring was determined by comparing  $k_{eff}$  and  $k_{eff0}$  and reactivity  $\rho$ .

$$\rho = \rho_0 - \rho_i = \left[ \left( 1 - \frac{1}{K_{fn}} \right) - \left( 1 - \frac{1}{K_{at}} \right) \right] \times \frac{1}{\beta} = \left( \frac{1}{K_{at}} - \frac{1}{K_{fn}} \right) \times \frac{1}{\beta}$$



**Figure 3:** Concentric layers of hexagons with equidistant pin rod arrays



**Figure 4:** Control rod positioning the D ring of the core of TRIGA Mark-II

Therefore worth ( $\rho$ ) for Transient control rod is

$$\rho_{d1} = \frac{k_{fc} - k_{d1}}{k_{fc} \times k_{d1} \times \beta} \$$$

For Shim-I rod

$$\rho_{d13} = \frac{k_{fc} - k_{d13}}{k_{fc} \times k_{d13} \times \beta} \$$$

For Shim-III rod

$$\rho_{d16} = \frac{k_{fc} - k_{d16}}{k_{fc} \times k_{d16} \times \beta} \$$$

The worth of other three control rod was calculated in analogous way.

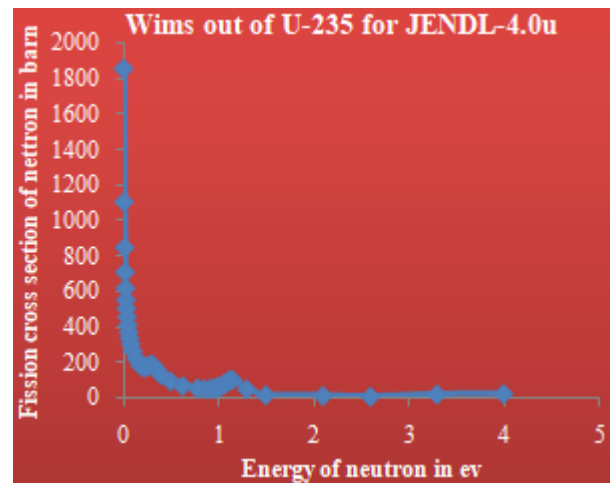
**Table 1:** Activity of control rods of TRIGA Mark-II

Control Rod Id	Name	Activity
D13	Shim I	Used for coarse control to change reactivity in relatively large amounts.
D4	Shim II	Used for coarse control to change reactivity in relatively large amounts.
D16	Shim III	Used for coarse control to change reactivity in relatively large amounts.
D10	Regulating	Used for coarse control to change reactivity in relatively large amounts desired power or temperature.
D7	Safety	Furnished to fast shutdown in the event of an unsafe condition.
D1	Transient	For instant control in the pulse mode operation.

### 3. Result and Discussion

The control system of a reactor must have the ability of shutting the reactor down safely at any time. Most reactors contain control rods made of neutron absorbing materials that are used to adjust the reactivity of the core control rods are used for improper control, fine control and fast shutdowns. Typically materials for control rods include Silver, Indium, Cadmium, Boron or Hafnium. Material used for the control rods varies depending on reactor design. The material selected should have good absorption cross section for neutrons and a long lifetime as an absorber.

The determination of the reactivity worth of individual control elements and the effects of such elements on the power distribution in the core is important to the safe and efficient operation of a reactor. Once a control rod is calibrated, it is possible to evaluate the magnitude of other reactivity changes by comparing the critical rod positions before and after the change [9].



**Figure 5:** Fission cross section of U-235 in WIMS output for JENDL-4.0u

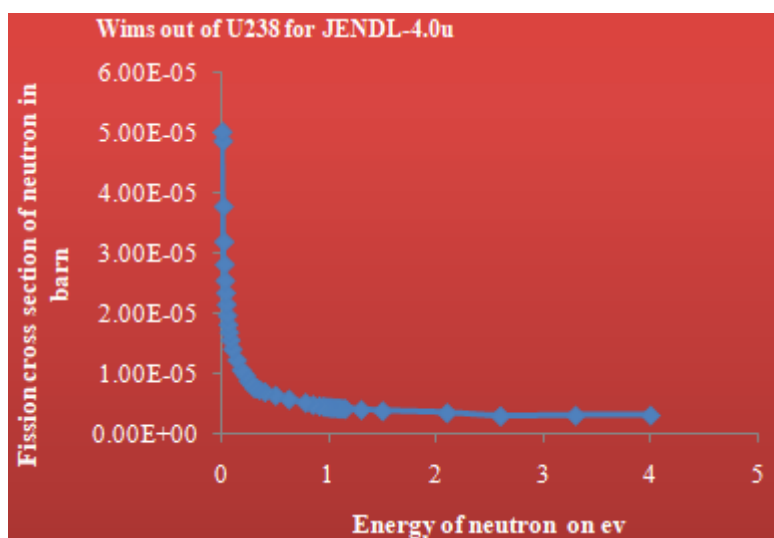
**Table 2:** Worth of different control rods of TRIGA Mark-II

Rods	CITATION (JENDL-4.0u) (in dollars)	MCNP (in dollars)	EXPT. (in dollars)	CITATION (JEFF-3.1.2) (in dollars)
SHIM I (D13)	2.75	2.80	3.06	2.95
SHIM II (D4)	2.66	2.74	2.82	2.68
SHIM III (D16)	2.95	2.87	3.12	2.84
REGULATING (D10)	2.68	2.67	2.78	2.73
TRANSIENT (D1)	2.35	2.31	2.24	2.22
SAFETY (D7)	2.79	2.62	2.73	2.61
<b>Total</b>	<b>16.18</b>	<b>16.01</b>	<b>16.75</b>	<b>16.03</b>

JENDL-4.0u is the reliable data library for the safety analysis of TRIGA MARK-II. That's why JENDL-4.0u is chosen for the calculation of worth of control rod of TRIGA Mark-II. The efficiency of control rods depend largely upon the ratio of neutron flux at the location of the rod to the average neutron flux in the reactor. In TRIGA Mark-II research

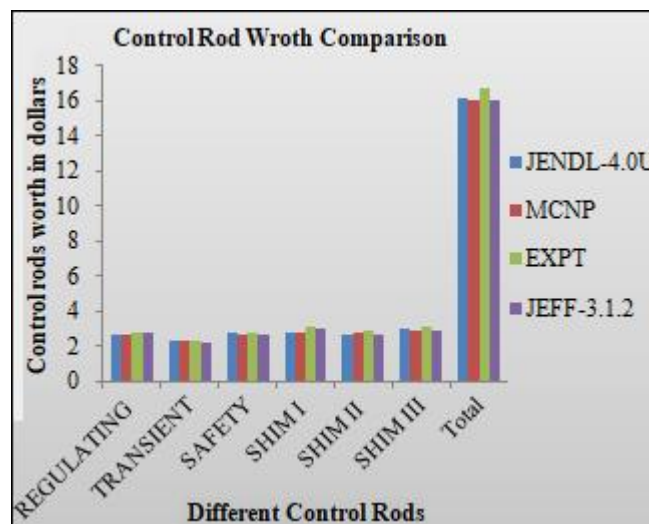
reactor there are around 17 isotopes. U-235 and U-238 plays an important role in the fission chain reaction. Fission cross section of U-235 and U-238 in the WIMS output are calculated and plotted in Fig.5 and Fig.6 respectively. It is observed that the fission cross section of U-235 is significantly larger than U-238.

The control rod has highest effect if it is placed where the flux is at maximum. If a reactor has only one control rod, the rod should be placed in the center of the reactor core. If additional rods are added to this simple reactor, the most effective location is where, the flux is maximum. Numerous control rods are required for a reactor that has a large amount of excess reactivity. The change in reactivity caused by control rod motion is referred to as control rod worth. There are several experimental techniques used to measure the reactivity



**Figure 6:** Fission cross section of U-238 in WIMS output for JENDL-4.0u

Calculated control rod worth is shown in table 2 and the comparison with experimental and MCNP4C values [10, 11, 12] is graphically shown in Fig.7. WIMS-CITATION calculation were performed for the fresh core with no fuel burn up using the cross section library based JENDL-4.0u. It is observed that the worth is maximum for Shim-III rod and minimum for transient control rod are 2.95\$ and 2.35\$ respectively. The calculated values show very good agreement with MCNP and experimental results as well as the values for JEFF-3.1.2.



**Figure 7:** Control rod worth comparison for TRIGA Mark-II

#### 4. Conclusion

The essential constraint of the control system of the reactor core is that it would be capable of providing compensation

for all short-term reactivity changes in the sufficient margin to shut down the reactor under the jammed rod condition. The reactivity insertion of TRIGA core is extremely sensitive to power, so the control rod worth must be calculated to control the power as well as the temperature increment. In addition, in research reactors, reactivity and reactivity increments play an important role in safety and control operational. The calculated total control rod worth values obtained by JEFF-3.1.2 library is 16.03 \$. This value is close to the experimental one (16.75 \$) but very close to MCNP4C value (16.01 \$).

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## Author Profile



**Dr. Md Mominul Islam** received the B.Sc. (Hons.) and M.Sc. degree from the department of Physics at Jahangirnagar University, Savar, Dhaka, Bangladesh. After that he joined as a Lecturer in the department of Mathematics and Physics at Hajee Mohammad Danesh Science and Technology University, Dinajpur, Bangladesh. During his teaching he acquired his PhD degree from Jahangirnagar University and published lots of research articles in different peer review journal. Now he is working as a Professor and acting Chairman of Physics Department at Hajee Danesh University.



**Abdus Sattar** received the B.Sc. (Hons.) and M.Sc. degree in Physics from Jagannath University, Dhaka, Bangladesh in 2010 and 2011 respectively. Currently he is working as a Lecturer at Hajee Mohammad Danesh Science and Technology University, Dinajpur, Bangladesh.



**Mst. Asma Khatun** received the B.Sc. (Hons.) and M.Sc. degree in Physics from the University of Rajshahi, Bangladesh in 2009 and 2010 respectively. Currently she is working as a Lecturer at Hajee Mohammad Danesh Science and Technology University, Dinajpur, Bangladesh.