

Synthesis of New Poly (Subs- Vinyl Malonate Amine) from Malonyl Chloride

Entesar O. Al-Tamimi¹, Noor Ahmed Ali²

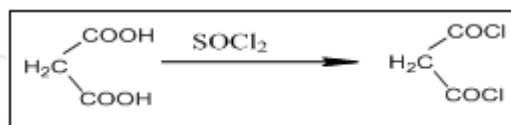
^{1,2} Department of Chemistry, College of Science, Baghdad University, Baghdad, Iraq

Abstract: New polymers were prepared by malonyl chloride. malonyl chloride was prepared from malonic acid, these polymers were prepared by several steps. The first step was included reaction of poly vinyl alcohol with malonyl chloride to produce poly vinyl malonate (1). Second step was reacted of poly sodium vinyl malonate with different alkyl halide (3-6). Bromine was added to produce polymers in third step (7-10). The last step was added different amines (primary and secondary amines) to prepared poly [(2-alkyl amino-2-alkyl) vinyl malonate] [(11-18), (19-30)]. All the prepared polymers were characterized by FT-IR, and some of them ¹H-NMR, and measured some of different physical properties as, solubility and softening point.

Keywords: malonic acid, polyvinyl alcohol, polyester, polyamine

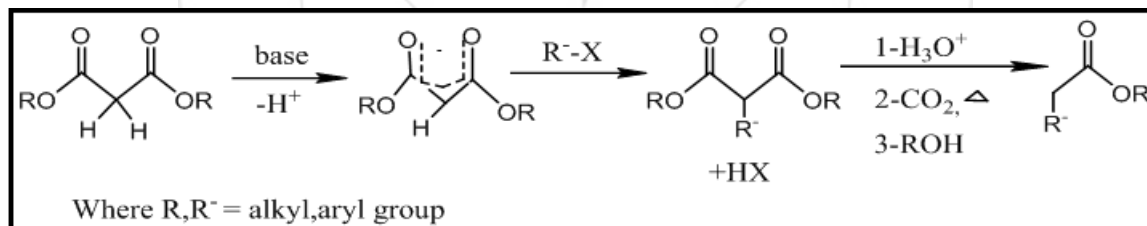
1. Introduction

Malonyl chloride which is a derivative of malonic acid which can prepared from reaction of malonic acid with thionyl chloride equation (1). Malonyl chloride may be used as other acyl halides in Friedal-Crafts and related reactions; it has two nucleophilic centers so that it can yield heterocycles. Thereaction proceeds via initial HCl elimination from malonyl chloride to give ketene intermediate which may then react with the nucleophile or it dimerizes¹.



Equation 1: Preparation of malonyl chloride

Malonyl chloride converted into diethyl malonate which is more important commercially. It is colorless, fragrant liquid boiling at 199 C. Malonic acid and its esters contain active methylene groups which have relatively acidic alpha-proton due to H atoms adjacent to two carbonyl groups. The reactivity of its methylene group provides the sequence of reactions of alkylation, hydrolysis of the esters², as shown below:



Equation 2: alkylation, hydrolysis of the esters

Malonic acid and its esters³ are characterized by the large number of condensation products; they are important intermediates in synthesis, anti-inflammatory agents, other numerous pharmaceuticals, flavors and fragrances compounds. Malonyl chloride was reacted with PVA to prepare ester polymers. Polyesters are one of the most versatile synthetic polymers. They are widely used commercially as fibers, plastics, and coatings^{4,6}. Polyvinyl alcohol (PVA), which is essentially made from polyvinyl acetate through hydrolysis, is easily degraded by biological organisms and in water is a solubilized crystalline structure polymer. PVA is a biodegradable imitation of natural polymers⁷. This polymer is widely used by blending with other polymer Compounds, such as biopolymers and other polymers with hydrophilic properties; it is utilized for various industrial applications to enhance the mechanical properties of films because of its compatible structure and hydrophilic properties⁸. Polyamine is an organic compound consists of amino groups (-NH₂). Polyamines are synthesized in cells and play essential role in the

proliferation and development of mammalian cells. In addition, polyamines have been shown to exert antioxidant activity⁹ anti-allergenic effect¹⁰, and suppression on glycation process^{11, 12}. Polyamines are abundantly available in the liver of poultry, fermented soybeans, mushrooms and soybeans. The content of polyamines in the body declines with age regardless of the consumption of food rich in polyamines. Lately, Polyamines has been reported to prevent arteriosclerosis¹³ and promotion of hair growth^{14, 15} due to its anti-inflammatory properties and cell proliferative effect respectively.

2. Experimental

1) Preparation of malonyl chloride¹⁶

In 250 round bottom flask with a reflux condenser and dropping funnel was dissolved (2.5 g) of malonic acid (1mol) in 10 ml of dioxane then added to the flask (5ml) of thionyl chloride (2mol) its added gradually by dropping funnel, A mixture was stirred and refluxed for (0.5-1) hrs.

2) Preparation of poly (vinyl malonate)¹⁷.

In 250 round bottom flask was dissolved (1mol.) of poly vinyl alcohol in 20 ml DMF, then added (1mol) polyvinyl alcohol with 2ml Et₃N, then shaking the mixture refluxed for 4-5 hrs. The product was washed with water to remove salt. The product was purified by dissolved in DMSO and reprecipitating from another solvent such as (water, ethanol, acetone, THF).

3) General preparation of poly [(2-alkyl) vinyl malonate]¹⁸.

In 250 round bottom flask was dissolved (0.1 mol) sodium metal in absolute methanol (30 ml) the product was sodium methoxide then added to poly(vinyl malonate) to prepared poly (sodium vinyl malonate). Then added different alkyl halide (1 mol) to poly (sodium vinyl malonate) (1 mol) with (1 mol) tri ethyl amine and refluxed for (8-10) hrs. The mixture was wash with 15 ml of water to remove the salts from product. Finally the product was purified by dissolved in DMSO and reprecipitating from another solvent such as (water, ethanol, acetone, THF).

4) General preparation of poly [(2-bromo- 2-alkyl) vinyl malonate]¹⁹.

In 250 round bottom flask was dissolved (4 ml) of Bromine in (20 ml) CCl₄, then added (1 mol) of prepared different

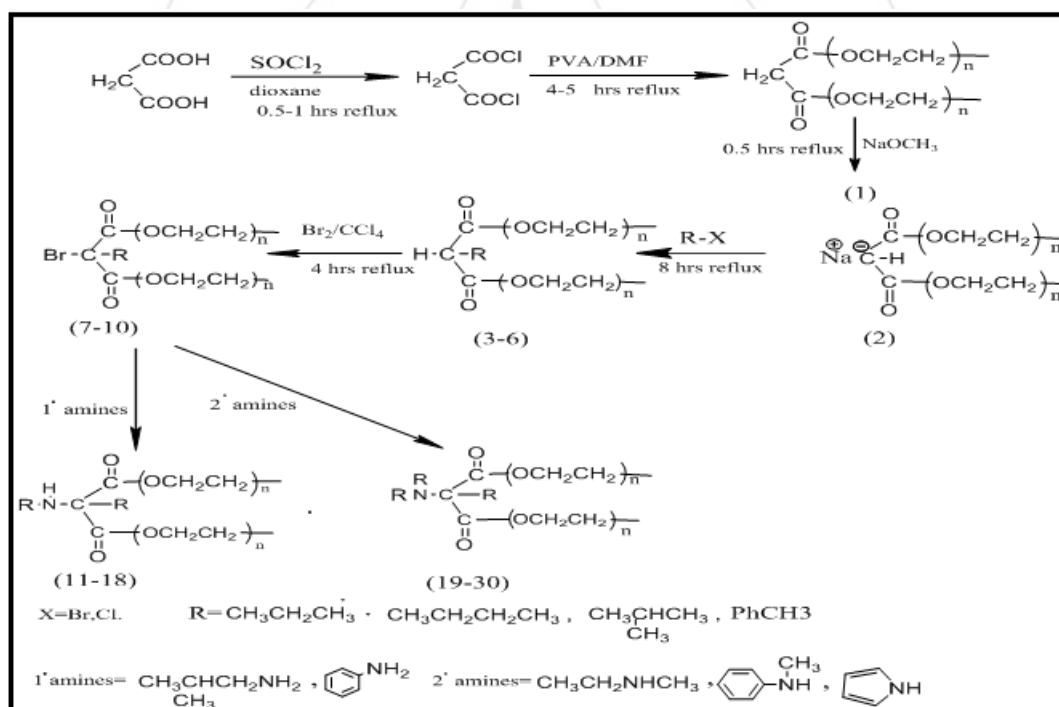
poly [(2-alkyl) vinyl malonate]. The mixture was refluxed for 4 hrs. Then washed the product with water to remove salt, the product was purified by dissolved in DMSO and reprecipitating from another solvent such as (water, ethanol, acetone, THF).

5) General preparation of poly [(2-alkyl amino-2-alkyl) vinyl malonate]²⁰.

In 250 round bottom flask was dissolved (1 ml) of poly [(2-alkyl) vinyl malonate] in (20 ml) DMF then added (1 mol) of different (primary and secondary) amines with (1 ml) of tri ethyl amine to mixture. The mixture was refluxed for 4-6 hrs. The product was washed with water to remove salt, the product was purified by dissolved in DMSO and reprecipitating from another solvent such as (water, ethanol, acetone, THF).

3. Result and Discussion

In the current study of synthesis of the targeted compounds Synthesis of new Poly (Subs- vinyl malonate amine) were obtained by series reactions. All products have conversion ratio ranges {49-90} %. The syntheses of compounds (1-30) are outlined in scheme (1).



Compounds {1, 2, 3, 4, 5, and 6} were prepared by reaction of malonyl chloride with PVA and different alkyl halides in DMF. The softening point's ranges were {141-213} c° and conversion ratios were {57-89} %. All the physical properties of the prepared compounds are listed in the Table (1).

FTIR spectra of Compounds {1, 2, 3, 4, 5, and 6} showed appearance of the absorption band of (νC=O) ester at (1724-1740) cm⁻¹, (νC-H) aliphatic at (2817-2990) cm⁻¹ and the other absorption band is listed in Table (3).

Compounds {7, 8, 9, and 10} were prepared by reaction of poly [(2-alkyl) vinyl malonate] with bromine. The softening point's ranges were {203-242} c° and conversion ratio were {54-80} %, and all the physical properties of the prepared compounds are listed in the Table (1).

FTIR spectra of Compounds {7, 8, 9, and 10} showed appearance of the absorption bands of (νC=O) ester at (1733-1749) cm⁻¹, (νC-H) aliphatic at (2780-2981) cm⁻¹, and appearance new absorption region at (622-773) cm⁻¹ of (νC-Br). The other absorption band are listed in Table (3).

Compounds {11-30} were prepared by reaction of poly [(2-alkyl) vinyl malonate] with bromine. The softening point's ranges were {263-294} c° and conversion ratio were {49-90} %, and all the physical properties of the prepared compounds are listed in the Table (1).

FTIR spectra of Compounds {11-30} showed appearance of the absorption band of (νC=O) ester at (1727-1782) cm⁻¹, (νC-H) aliphatic at (2740-2999) cm⁻¹, and the other absorption band are listed in Table (3).

Table 1: Physical Properties of the compounds

| No. | Structure | Colour | S.Pc° | Conversion % |
|-----|-----------|--------------|---------|--------------|
| 1 | | yellow | 141-156 | 57 |
| 2 | | yellow | 146-160 | 78 |
| 3 | | Deep yellow | 176-186 | 89 |
| 4 | | brown | 181-196 | 79 |
| 5 | | Deep orange | 187-203 | 68 |
| 6 | | Black | 198-213 | 79 |
| 7 | | Light yellow | 203-211 | 78 |
| 8 | | yellow | 209-223 | 75 |
| 9 | | orange | 217-230 | 80 |
| 10 | | Deep orange | 229-242 | 54 |
| 11 | | Brown | 263-275 | 90 |
| 12 | | Deep yellow | 267-281 | 81 |


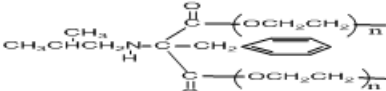
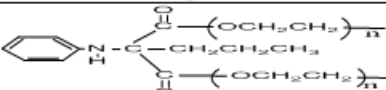
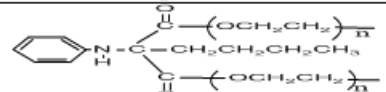
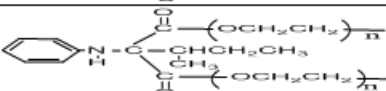
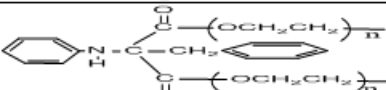
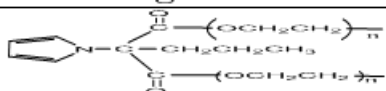
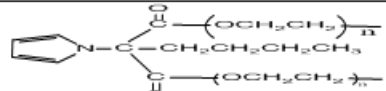
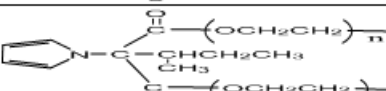
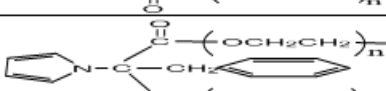
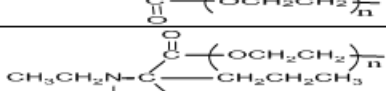
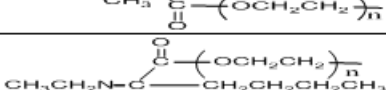
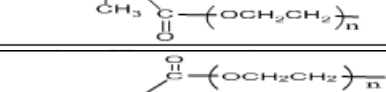
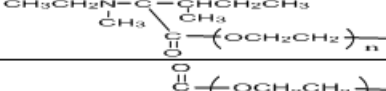
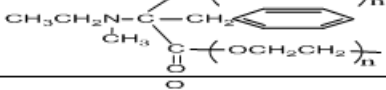
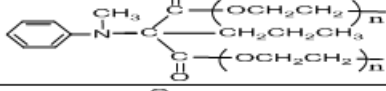
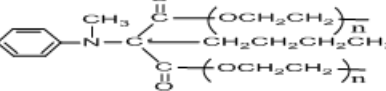
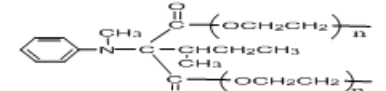
| | | | | |
|----|---|-------------|---------|----|
| 13 |  | Brown | 271-284 | 87 |
| 14 |  | Black | 285-301 | 79 |
| 15 |  | Deep red | 283-297 | 86 |
| 16 |  | Deep yellow | 286-299 | 71 |
| 17 |  | brown | 293-305 | 64 |
| 18 |  | Black | 303-316 | 61 |
| 19 |  | Deep orange | 254-267 | 77 |
| 20 |  | Deep red | 258-271 | 87 |
| 21 |  | Deep yellow | 263-279 | 85 |
| 22 |  | Black | 269-281 | 49 |
| 23 |  | Deep orange | 246-259 | 59 |
| 24 |  | Brown | 248-263 | 87 |
| 25 |  | Brown | 251-266 | 75 |
| 26 |  | Black | 267-278 | 75 |
| 27 |  | Deep red | 271-284 | 79 |
| 28 |  | Black | 274-290 | 83 |
| 29 |  | brown | 279-293 | 68 |
| 30 |  | Black | 281-294 | 89 |

Table 3: Solubility of the prepared polymers

| Comp. No. | CHCl ₃ | CCl ₄ | Water | DMF | Acetone | DMSO | Benzene | THF | CH ₂ Cl ₂ | Dioxane |
|-----------|-------------------|------------------|-------|-----|---------|------|---------|------|---------------------------------|---------|
| 1. | Ins. | P.S | S. | S. | P.S | S. | Ins. | P.S | P.S | Ins. |
| 2. | Ins. | P.S | S. | S. | Ins. | S. | Ins. | P.S | P.S | Ins. |
| 3. | Ins. | P.S | P.S | S. | P.S | S. | Ins. | P.S | P.S | Ins. |
| 4. | Ins. | P.S | P.S | S. | Ins. | S. | Ins. | P.S | P.S | Ins. |
| 5. | Ins. | P.S | P.S | S. | Ins. | S. | Ins. | P.S | P.S | Ins. |
| 6. | Ins. | P.S | P.S | S. | P.S | S. | Ins. | S. | P.S | Ins. |
| 7. | Ins. | P.S | P.S | S. | Ins. | S. | Ins. | S. | P.S | Ins. |
| 8. | Ins. | P.S | P.S | S. | Ins. | S. | P.S | P.S | P.S | Ins. |
| 9. | Ins. | P.S | P.S | S. | Ins. | S. | P.S | P.S | P.S | Ins. |
| 10. | Ins. | P.S | P.S | S. | Ins. | S. | Ins. | P.S | P.S | Ins. |
| 11. | Ins. | P.S | Ins. | S. | P.S | S. | Ins. | P.S | P.S | Ins. |
| 12. | Ins. | P.S | Ins. | S. | Ins. | S. | Ins. | P.S | P.S | Ins. |
| 13. | Ins. | P.S | Ins. | S. | Ins. | S. | Ins. | P.S | P.S | Ins. |
| 14. | Ins. | P.S | P.S | S. | P.S | S. | Ins. | P.S | P.S | Ins. |
| 15. | Ins. | Ins. | Ins. | S. | Ins. | S. | Ins. | P.S | Ins. | Ins. |
| 16. | Ins. | Ins. | P.S | S. | Ins. | S. | Ins. | P.S | Ins. | Ins. |
| 17. | Ins. | Ins. | Ins. | S. | Ins. | S. | P.S | P.S | Ins. | Ins. |
| 18. | Ins. | Ins. | Ins. | S. | Ins. | S. | Ins. | P.S | Ins. | Ins. |
| 19. | Ins. | Ins. | Ins. | S. | Ins. | S. | Ins. | Ins. | Ins. | Ins. |
| 20. | Ins. | Ins. | Ins. | S. | Ins. | S. | Ins. | Ins. | Ins. | Ins. |
| 21. | Ins. | Ins. | Ins. | S. | Ins. | S. | Ins. | Ins. | Ins. | Ins. |
| 22. | Ins. | Ins. | Ins. | S. | Ins. | S. | Ins. | Ins. | Ins. | Ins. |
| 23. | Ins. | Ins. | Ins. | S. | Ins. | S. | Ins. | Ins. | Ins. | Ins. |
| 24. | Ins. | Ins. | Ins. | S. | Ins. | S. | Ins. | Ins. | Ins. | Ins. |
| 25. | Ins. | Ins. | Ins. | S. | Ins. | S. | Ins. | Ins. | Ins. | Ins. |
| 26. | Ins. | Ins. | Ins. | S. | Ins. | S. | Ins. | Ins. | Ins. | Ins. |
| 27. | Ins. | Ins. | Ins. | S. | Ins. | S. | Ins. | Ins. | Ins. | Ins. |
| 28. | Ins. | Ins. | Ins. | S. | Ins. | S. | Ins. | Ins. | Ins. | Ins. |
| 29. | Ins. | Ins. | Ins. | S. | Ins. | S. | Ins. | Ins. | Ins. | Ins. |
| 30. | Ins. | Ins. | Ins. | S. | Ins. | S. | Ins. | Ins. | Ins. | Ins. |

s. =soluble, p.s=partially soluble, Ins.=insoluble

Table 4: FTIR absorption (cm⁻¹) of the prepared compound

| No. | v(C=O) ester | v(C-H) Aliphatic. | v(C-H) Aromatic. | v(C=C) Aromatic | v(N-H) | Other band |
|-----|-----------------|----------------------|---------------------|--------------------|--------|-------------------|
| 1. | 1739 | 2985 2941 | - | - | - | - |
| 2. | 1740 | 2987 2939 | - | - | - | - |
| 3. | 1724 | 2950 2990 | - | - | - | - |
| 4. | 1731 | 2943 2817 | - | - | - | - |
| 5. | 1724 | 2987 2910 | - | - | - | - |
| 6. | 1739 | 2977 2945 | 3024 | 1580 1545 | - | - |
| 7. | 1733 | 2972 2844 | - | - | - | v(C-Br)=746 |
| 8. | 1741 | 2921 2845 | - | - | - | v(C-Br)=744 |
| 9. | 1739 | 2981 2830 | - | - | - | v(C-Br)=773 |
| 10. | 1749 | 2960 2780 | 3028 | 1590 1550 | - | v(C-Br)=782 |
| 11. | 1735 | 2987 2906 | - | - | 3259 | v(C=O) amide=1659 |
| 12. | 1730 | 2981 2777 | - | - | 3268 | v(C=O) amide=1669 |
| 13. | 1736 | 2974 2880 | - | - | 3142 | v(C=O) amide=1681 |

| | | | | | | |
|----|------|--------------|------|--------------|------|-------------------|
| 14 | 1730 | 2997 2910 | 3092 | 1590 1585 | 3262 | v(C=O) amide=1657 |
| 15 | 1739 | 2970 2740 | 3074 | 1622 1583 | 3147 | v(C=O) amide=1653 |
| 16 | 1746 | 2958 2923 | – | 1620 1586 | 3190 | v(C=O) amide=1652 |
| 17 | 1733 | 2925 2854 | 3083 | 1627 1569 | 3232 | v(C=O) amide=1667 |
| 18 | 1736 | 2925 2850 | 3080 | 1618 1595 | 3226 | v(C=O) amide=1660 |
| 19 | 1752 | 2918 2854 | 3070 | 1591 1550 | – | – |
| 20 | 1772 | 2981 2779 | 3032 | 1587 1567 | – | – |
| 21 | 1736 | 2921 2854 | 3063 | 1583 1573 | – | – |
| 22 | 1728 | 2923 2856 | 3085 | 1552 1544 | – | – |
| 23 | 1733 | 2972 2781 | – | – | – | – |
| 24 | 1737 | 2972 2744 | – | – | – | – |
| 25 | 1764 | 2972 2758 | – | – | – | – |
| 26 | 1734 | 2925 2856 | 3080 | 1598 1542 | – | – |
| 27 | 1727 | 2981 2839 | 3023 | 1587 1567 | – | – |
| 28 | 1743 | 2974 2844 | 3020 | 1589 1560 | – | – |
| 29 | 1782 | 2999 2939 | 3076 | 1587 1542 | – | – |
| 30 | 1737 | 2991 2823 | 3018 | 1590 1550 | – | – |

H-NMR of prepared compounds

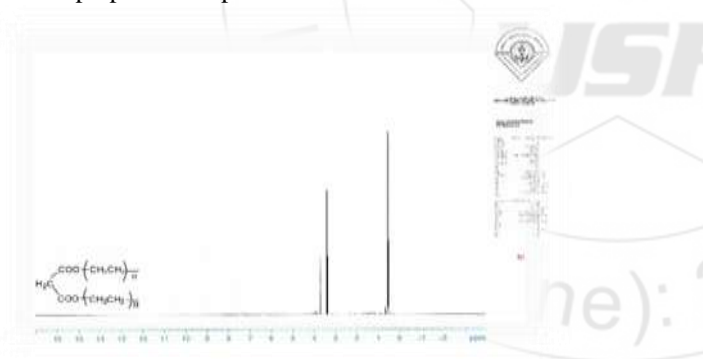


Figure 1:

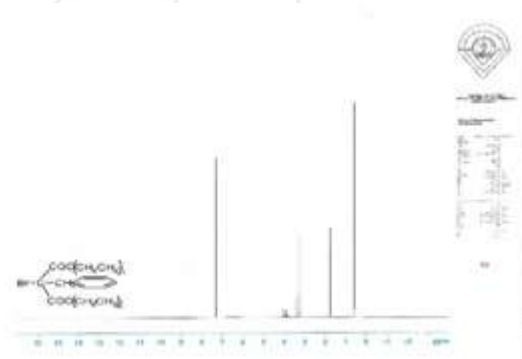


Figure 3:

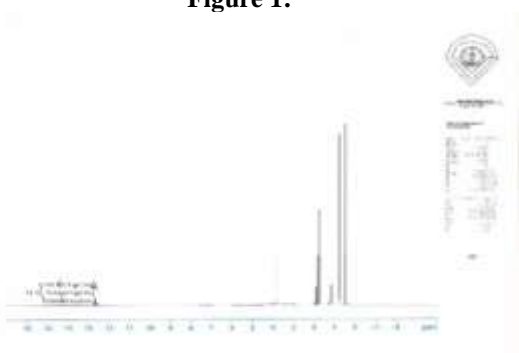


Figure 2:

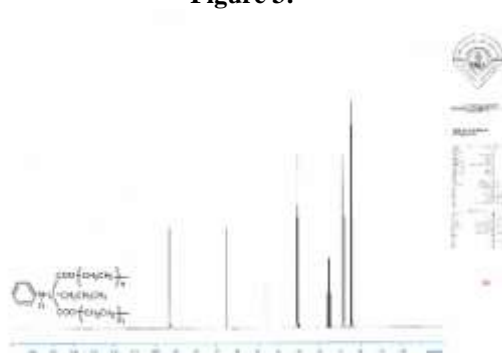


Figure 4:

References

- [1] H. Staudinger, Liebigs. "Heterocyclic Comp". Ann. Chem. 356, 51 (1907).
- [2] Deg, Innocenti, A.; Dembech, P.; Mordini, A.; Ricci, A.; Seconi, "Synthesis and hydrolysis of ester", Organic chemistry 1991, second Ed. pp 267.
- [3] Smith, Janice Gorzynski. 2008. "Ester synthesis" Organic Chemistry Second Ed. pp 905-906.
- [4] I. Goodman, "Encyclopedia of Polymer Science and Engineering"; 2nd ed.; Wiley, New York, Vol. 12, 1988, pp. 239-251.
- [5] I. Goodman; J. A. Rhys, "Polyesters: Saturated Polymers"; Iiffe Books: London, Vol. 1. 1965, pp. 311-329.
- [6] P. W. Morgan, "Condensation Polymers: By Interfacial and Solution Methods", Inerscience Publishers.
- [7] Liu, M.; Guo, B.; Du, M.; Jia, D. Drying induced aggregation of halloysite nanotubes in polyvinyl alcohol/halloysite nanotubes solution and its effect on properties of composite film. Appl. Phys. A Mater. Sci. Process. **2007**, 88, 391-395.
- [8] N.; Prodpran, T.; Benjakul, S.; Prasarpran, S. Influences of degree of hydrolysis and molecular weight of poly (vinyl alcohol)(PVA) on properties of fish myofibrillar protein/PVA blend films. Food Hydrocoll. **2012**, 29, 226-233.
- [9] Fujisawa S. *et al.*, Kinetic evaluation of polyamines as radical scavengers. *Anticancer Res.* 25, 965-70 (2005).
- [10] Soda K. *et al.*, Spermine, a natural polyamine, suppresses LFA-1 expression on human lymphocyte. *J. Immunol.* 175, 237-45 (2005).
- [11] Gugliucci A. *et al.*, The polyamines spermine and spermidine protect proteins from structural and functional damage by AGE precursors: a new role for old molecules? *Life Sci.* 72, 2603-16 (2003).
- [12] Gugliucci A., Alternative antiglycation mechanisms: are spermine and fructosamine-3-kinase part of a carbonyl damage control pathway?. *Med. Hypotheses.* 64. 2603-16 (2005).
- [13] Soda K., Polyamine intake, dietary pattern, and cardiovascular disease. *Med. Hypotheses.* 75. 299-301 (2010).
- [14] Ramot Y. *et al.*, Polyamines and hair: a couple in search of perfection. *Exp. Dermatol.* 19, 784-90 (2010).
- [15] Ramot Y., Spermidine promotes human hair growth and is a novel modulator of human epithelial stem cell functions. *Plos One*, 6, 1-11 (2011).
- [16] Morrison R. T., Boyd R. N., *Organic Chemistry*, Pearson Education, Inc. 6th edition 1992.
- [17] A.I. Vogel, "A text book of practical organic chemistry" 3rd Ed. Iongman group limited, London, 1974, pp. 389.
- [18] Ali, A.A. Movahedi, F. and Esmail, A. (2006). "A new method for the synthesis of functionalized melamides" *Tetrahedron Lett.* 47: 4469.
- [19] Julio, A. Juan, J. and Jose, B. "The Modern Heterocyclic Chemistry. Chemistry of 2-Azetidinones (B-Lactams)", Wiley-VCH Verlag GmbH and Co. KGaA. Ch 24 (2011).
- [20] Bhusare, S. Pawar, V. Shinde, S. Pawar, R. and Vibhute, Y. T. (2003) "Synthesis of some new heterocyclic", *Int. J. Chem. Sci.*, 1(1): 31-36.