

# Synthesis of ZnO/Fe<sub>2</sub>O<sub>3</sub> Composite from Different Source of ZnO and its Use in Degradation of Methylene Blue

KhuloodAbed AL-Saade<sup>1</sup>, HamzaHatem AL-Taie<sup>2</sup>

Department of Chemistry, College of Science, University of Baghdad(Iraq)

**Abstract:** The purpose of this research is to prepare and compare the ZnO composite/Fe<sub>2</sub>O<sub>3</sub> which prepared from different sources (normal ZnO, ZnO as waste from shaheed factory of copper and brass industry, nano ZnO) and their impact on the degrade of pollution as an example (methylene blue dye) in the aqueous solution with presence of UV irradiation and H<sub>2</sub>O<sub>2</sub> as a Fenton's reaction at different temperature and dye concentration. The different products of ZnO/Fe<sub>2</sub>O<sub>3</sub> composite was prepared by precipitation method, and the three composites were identify by AFM (Atomic Force Microscope) to find out the particle size and scan its morphology.

**Keywords:** Nano ZnO, AFM, ZnO/Fe<sub>2</sub>O<sub>3</sub> composite, methylene blue, Fenton's reaction

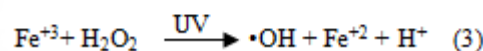
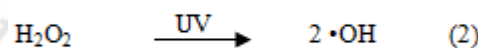
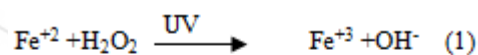
## 1. Introduction

Photocatalysis using semiconductor oxides have been used to solve pollution problems, and its proves to be effective degradation of great number of contaminants [1]. ZnO appears to be a suitable alternative to TiO<sub>2</sub> since its photodegradation mechanism has been proven to be similar to that of TiO<sub>2</sub>. ZnO has been reported, sometimes, to be more efficient than TiO<sub>2</sub> [2]. In heterogeneous photocatalysis system, when a suspension of a particular semiconductor is irradiated with a natural or artificial light, with an energy equals to or larger than the band gap, the electrons will be promoted to the conduction band (C.B.), leaving positive holes in the valence band (V.B.). If the electrons and holes are in a reaction, a steady state will be reached when the removal of electrons and holes equal the rate of generation by illumination [3-5]. Zinc oxide is an excellent photocatalytic oxidation material. It has been widely used to deal with wastewater, such as pharmacy wastewater, printing and dyeing wastes, papermaking wastewater [6].

Zinc oxide (ZnO) Nanoparticles are low cost and can be produced widely [7].

ZnO having lot of desirable properties such as high electron mobility, wider band gap, and exhibits luminescence at room temperature. The wide band gap of 3.3 eV find use in varied application such as electronic device, bio medical field and sensor field [8].

(AOP) "are promising technologies which can be used to decolorization and mineralization to many kinds of dyes and transform dyes into biodegradable or harmless products" [9]. The Photo Fenton's oxidation "is a homogeneous catalytic oxidation process using a mixture of ferrous ions and hydrogen peroxide". By using artificial light or UV into Fenton's process lead to accelerate dye decolorization and formation of ( $\cdot$ OH) radicals. The main reactions in the photo-Fenton process for the formation of ( $\cdot$ OH) radical include photo reduction of ferric ion & photolysis of hydrogen peroxide, this processes shows in following equations respectively [10].



A dye is a synthetic chemical compound used to transfer color to materials. Dyes are carbon based organic compounds, mostly include heavy toxic metals [11].

In the dye molecules, there are two important components: chromophore which are responsible for producing the color; and auxochromes which reinforced the convergence of dye towards fiber [12-13]. At all events, the dyes used in the textile industry are basic dyes, acid dyes, reactive dyes, direct dyes, azo dyes, mordant dyes, vat dyes, disperse dyes, and sulfur dyes [14-16]. There are three types for dyes: firstly, cationic dyes, are widely used in acrylic, wool, nylon. These dyes include different chemical structures based on substituted aromatic group [17]. Secondly, Anionic dyes, depend on a negative ion. They include many compounds from the most varied classes of dyes, which exhibit characteristic differences in structure (e.g., azoic, anthraquinone, nitro dyes) [18]. Thirdly, Nonionic dyes, are colorants with low water solubility that, in their disperse colloidal form, are suitable for dyeing and printing hydrophobic fibers and fabrics [19].

Methylene Blue or tetramethylthioninechloride (C<sub>16</sub>H<sub>18</sub>N<sub>3</sub>SCl) (MB) "is one of the high consuming materials in the dye industry and was selected as a model organic pollutant and its degradation was studied in the presence of Magnetite under UV" (Fig. 1). It behaviors as cationic thiazine dye with deep blue color that absorb @ 664 nm in the oxidized state while the reduced form of MB (i.e., leucomethylene blue-LMB) is colorless. In addition, MB has widely been used in environmental analysis such as wastewater discoloration [20].



Figure 1: Chemical formula of methylene blue

## 2. Experimental Section

### 1) Determination of Maximum Adsorption ( $\lambda_{max}$ ) :

Wavelength values utilize for estimation of quantity of compound are 664nm for Methylene blue

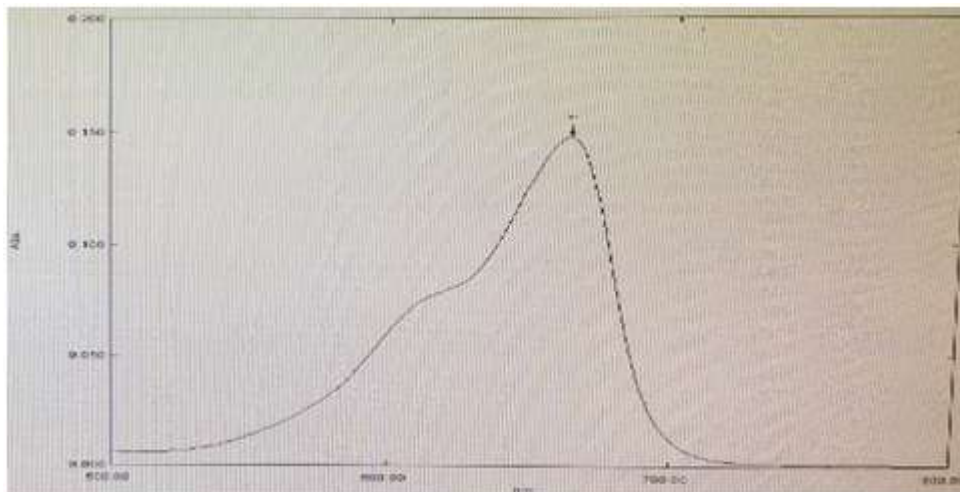


Figure 2: UV-Visible absorption spectrum for Methylene blue dye

### 2) Calibration Curve

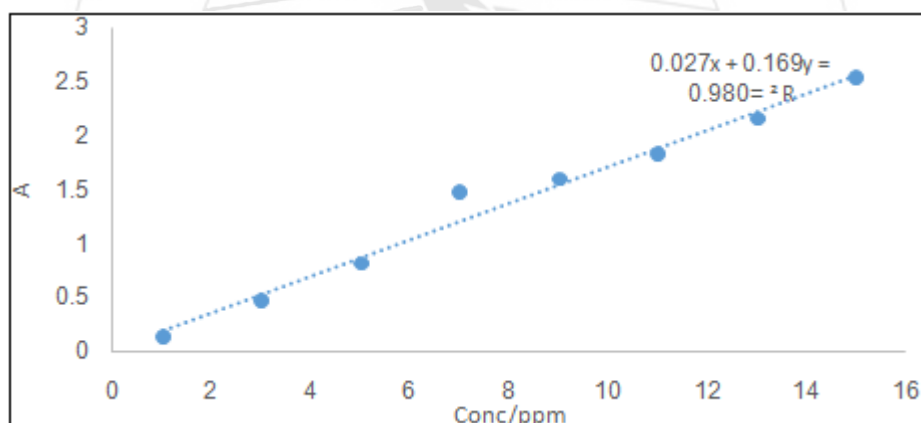


Figure 3: Calibration curve for methylene blue at  $\lambda_{max} = 664 \text{ nm}$ ,  $T = 298 \text{ K}$

### 3) Preparation of ZnO/Fe<sub>2</sub>O<sub>3</sub> composite

The ZnO/Fe<sub>2</sub>O<sub>3</sub> composite was prepared through the following steps: firstly, an aqueous dispersion of normal ZnO was prepared by adding 5g of normal ZnO to 250 mL H<sub>2</sub>O under vigorous stirring for 3 h at 298 K. Secondly, sodium carbonate was added slowly as powder into a vigorously stirred 0.2 M solution of iron nitrate for 3h. Thirdly, 250 mL solution obtained from the second step was added drop by drop into the dispersion of ZnO prepared in the first step under vigorous stirring. Fourthly, the suspension was stirred for 3h followed by ageing at 100°C in an autoclave for 48h. Finally 500 ml of ZnO/Fe<sub>2</sub>O<sub>3</sub> composite suspension was obtained and ready for coating. Repeat the previous steps by using nanoZnO and sheehed ZnO (waste).

outer cell surface and connected to the water bath for controlling the reactor solution temperature and lamp .

Inner cell surface firstly treated with concentrated HF acid to make the inner surface rough and able to pick up the coating, secondly the cell or photo reactor filled with ZnO/Fe<sub>2</sub>O<sub>3</sub> Nanocomposite suspension for 10 minutes to allow forming stable coating layer, then the suspension evacuate from the reactor. To calcinated the catalyst ZnO/Fe<sub>2</sub>O<sub>3</sub> layer, the photo reactor exposed to 500°C until the inner surface by compact with ZnO/Fe<sub>2</sub>O<sub>3</sub> composite, by tested the transparency of distilled water when filled with it.

Stainless steel pipe with 4 cm diameter and 15 cm length figure (2) was supplied with copper coil surrounded the

### 3. Result and Discussion

#### 1) Characterization of ZnO

##### Atomic Force Microscope:

The AFM analysis provides the measurements of average grain size (and the granularity cumulating distribution for both normal ZnO /Fe<sub>2</sub>O<sub>3</sub> composite, ZnO Shaheed factory/Fe<sub>2</sub>O<sub>3</sub> and nano ZnO /Fe<sub>2</sub>O<sub>3</sub> composite. The average diameter is 122.85nm, 107.72 nm and 73.08 nm for normal ZnO /Fe<sub>2</sub>O<sub>3</sub> composite, shaheed factory ZnO /Fe<sub>2</sub>O<sub>3</sub> and nano ZnO /Fe<sub>2</sub>O<sub>3</sub> composite respectively

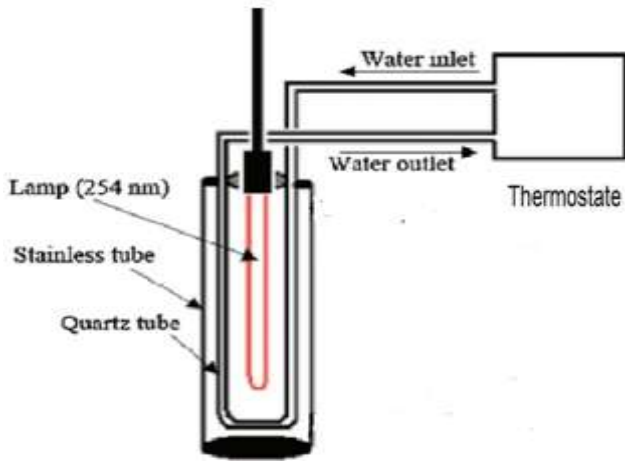


Figure 4: Complete system set up for photo degradation

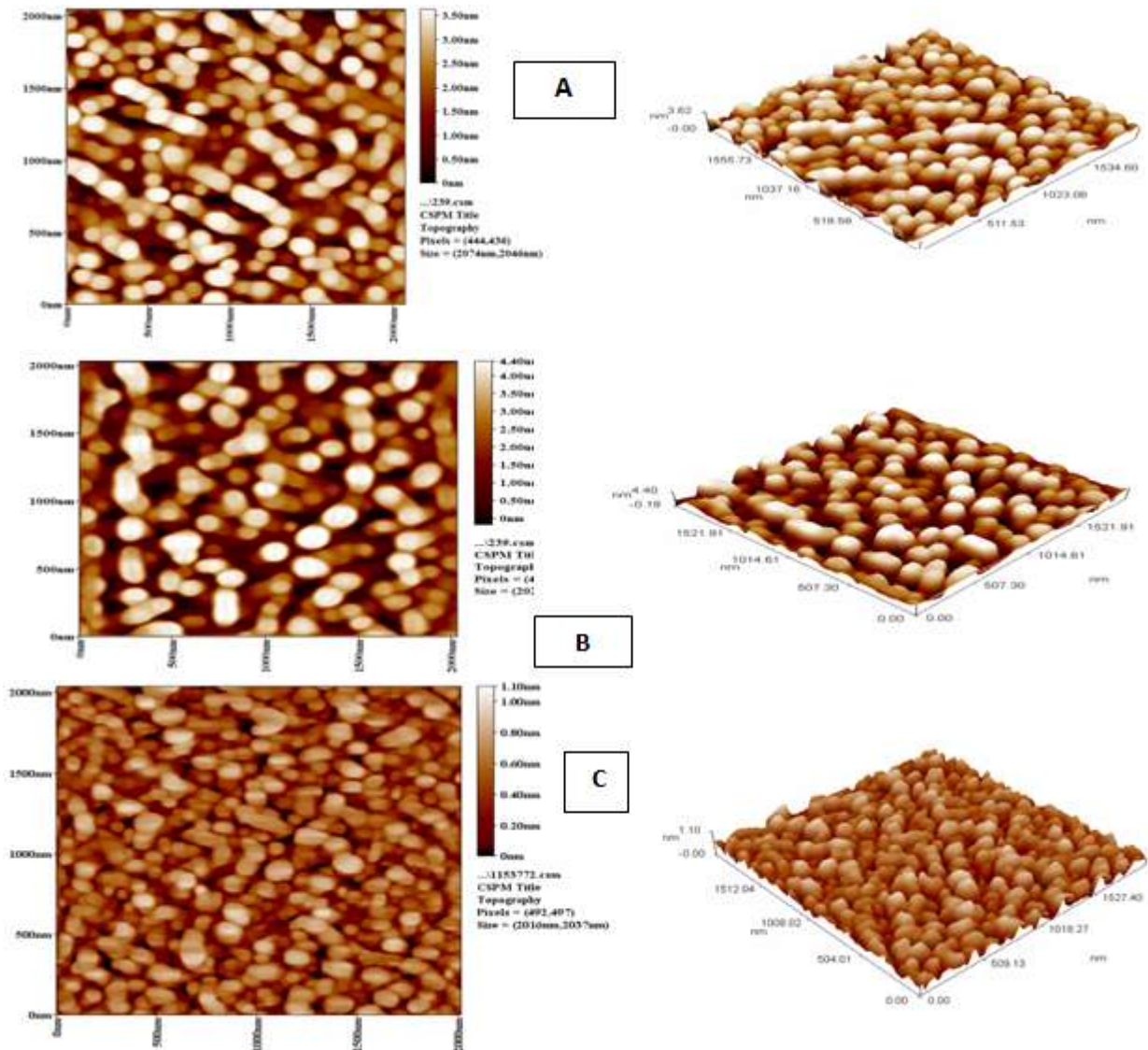


Figure 5: Atomic force microscope image for: A- normal ZnO /Fe<sub>2</sub>O<sub>3</sub> composite, B- Shaheed factory ZnO /Fe<sub>2</sub>O<sub>3</sub>, C- nano ZnO /Fe<sub>2</sub>O<sub>3</sub> composite

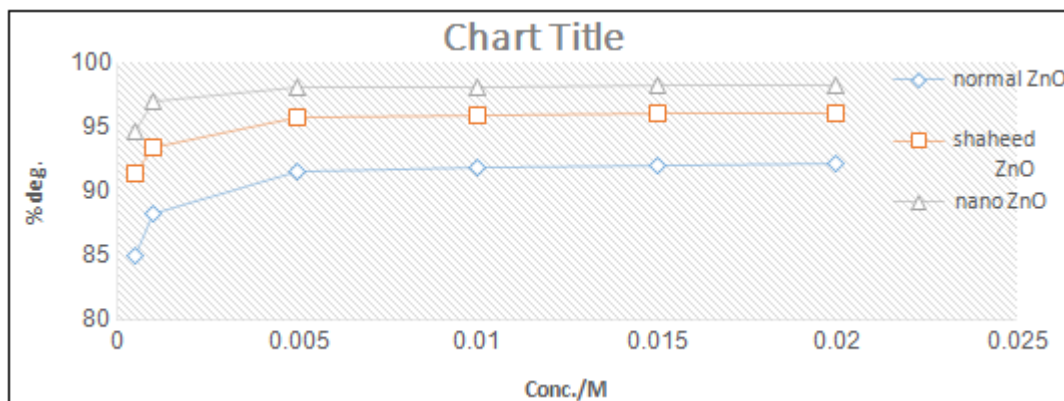
#### 2) Effect the H<sub>2</sub>O<sub>2</sub> concentration in the Degradation process

Different H<sub>2</sub>O<sub>2</sub> concentration were listed to investigate its effect on the M.B degradation percentage as show in table (1) and fig.6.

**Table 1:** M.B percentage degradation by different ZnO/Fe<sub>2</sub>O<sub>3</sub> composite using different H<sub>2</sub>O<sub>2</sub> concentration

Conc./M	% deg. normal ZnO	% deg. Shaheed ZnO	% deg. Nano ZnO
0.0005	85.04	91.32	94.64
0.001	88.28	93.48	96.96
0.005	91.6	95.8	98
0.01	91.84	95.88	98.08
0.015	92.08	96.04	98.24
0.02	92.1	96.1	98.3

It is clear that the suitable H<sub>2</sub>O<sub>2</sub> concentration in the degradation process is 0.005 M.



**Figure 6:** Variation of %deg. With H<sub>2</sub>O<sub>2</sub> concentration for the three ZnO composite

Nano ZnO/Fe<sub>2</sub>O<sub>3</sub> lead to the best %deg. and the %deg. increase with H<sub>2</sub>O<sub>2</sub> concentration increasing.

**3) Effect of ZnO sources on %deg. :**

Percentage degradation (% deg.) was calculated from the following equation :

$$\%deg. = \frac{C_0 - C_e}{C_0} * 100 \quad (4)$$

Where:

C<sub>0</sub>: Initial concentration of Methylene blue

C<sub>e</sub>: Concentration of Methylene blue after different radiation times.

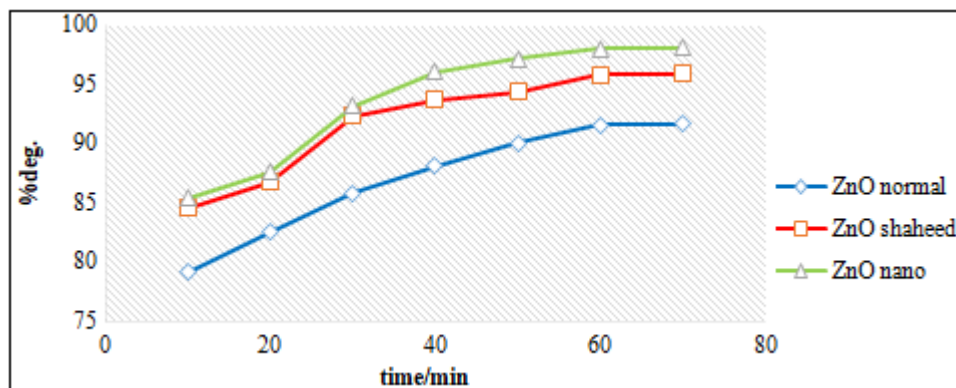
Table (2) shows the variation of %deg. with time using the three types of prepared composites.

**Table 2:** %deg. for 25 ppm M.B at (different sources) ZnO /Fe<sub>2</sub>O<sub>3</sub> at 298K and 0.005M H<sub>2</sub>O<sub>2</sub>

t/min	%deg. Normal ZnO	%deg. shaheed ZnO	%deg. Nano ZnO
10	79.1	84.6	85.4
20	82.5	86.8	87.6
30	85.8	92.4	93.2
40	88.1	93.7	96.1
50	90.1	94.4	97.2
60	91.6	95.8	98.0
70	91.7	95.9	98.1

It is clear that %deg. increase with time for all sources of ZnO but %deg. by nano ZnO > %deg. by shaheed ZnO > %deg. by normal ZnO dependent on average diameter for this compound shows in AFM.

Fig.7 shows the variation of %deg. with time for M.B by different ZnO sources.



**Figure 7:** Variation of %deg. with different sources of ZnO

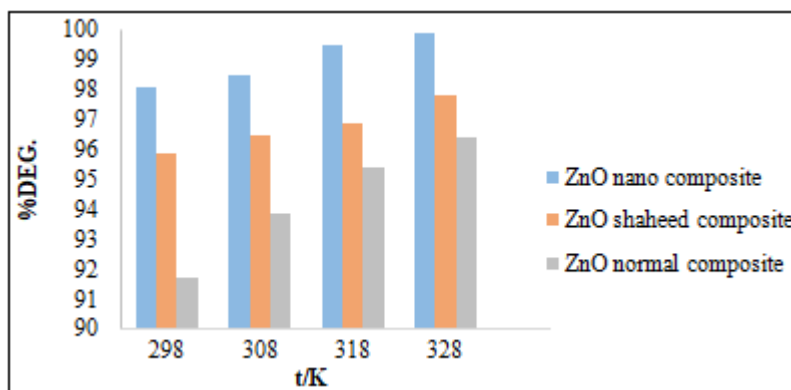
**4) Effect of Temperature**

The effect of temperature on the %deg. for the composites prepared from different sources of ZnO were listed in table 4 and fig 8.

**Table 4:** %deg. for 25 ppm M.B at (different sources) ZnO /Fe<sub>2</sub>O<sub>3</sub> at time 70 min, and 0.005M H<sub>2</sub>O<sub>2</sub>

T/K	%deg. normal ZnO	%deg. shaheed ZnO	%deg. nano ZnO
298	91.7	95.9	98.1
308	93.9	96.5	98.5
318	95.4	96.9	99.5
328	96.4	97.8	99.8

It is clear that increase %deg. with increase temperature for the three sources of ZnO and %deg. by nano > %deg. by shaheed > %deg. by normal.



**Figure 8:** Variation of M.B %deg. by the three ZnO composite at different temperature

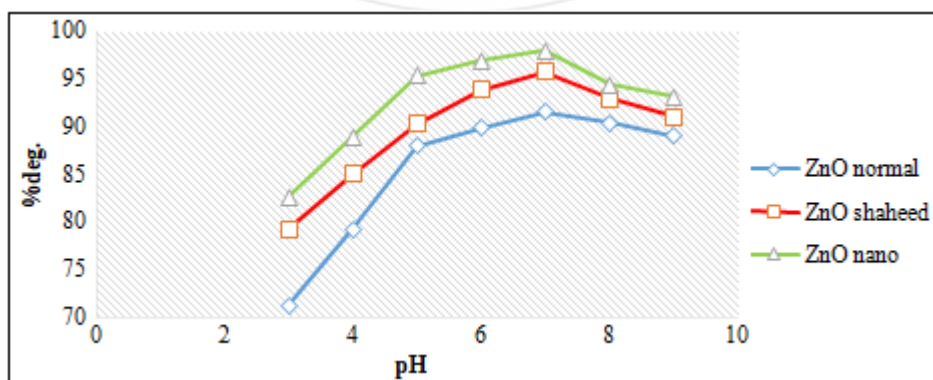
**5) Effect of the pH on % degradation of 25 ppm M.B in the presence of different ZnO composite and H<sub>2</sub>O<sub>2</sub>(0.005M) and t= 60 min.**

Table 5.and Fig.9 shows the effect of pH on %deg. by the different ZnO composite.

The photodegradation reaction was also carried out under varying pH conditions from (3 to 9), by adjusting with HCl and NaOH [22], with ZnO kept at constant amounts of dye solutions (Fig. 9). The reaction was found to have low rates at neutral ranges of pH. While at higher and lower cases it was found to increase. This implies that alkaline as well as acidic conditions are favourable towards the formation of the reactive intermediates that is hydroxyl radicals is significantly enhanced, which further help in enhancing the reaction rate. On the other hand in neutral medium conditions the formation of reactive intermediates is relatively less favourable and hence less spontaneous.

**Table 9:** %deg. of 25 ppm M.B by the three composite with different pH and 0.005 M H<sub>2</sub>O<sub>2</sub>

pH	%deg. normal ZnO	%deg. shaheedZnO	%deg. nanoZnO
3	71.2	79.2	82.6
4	79.2	85.0	88.9
5	88.0	90.3	95.3
6	89.9	93.9	96.9
7	91.6	95.8	98.0
8	90.4	92.9	94.4
9	89.0	91.0	93.1



**Figure 9:** Variation of %deg. of 25ppm M.B with different pH by the three ZnO composite and 0.005 M H<sub>2</sub>O<sub>2</sub>

**6) Thermodynamic degradation study**

The following first order equation were applied for the degradation of 25 ppm M.B and 0.005 M H<sub>2</sub>O<sub>2</sub> by normal ZnO, shaheed ZnO and nanoZnO:

$$\ln C_e = \ln C_0 - kt \tag{5}$$

Where:

C<sub>0</sub>: initial concentration of M.B

C<sub>e</sub>: Concentration of M.B after exposing to UV at time t

The Arrhenius equation is the following:

$$k = Ae^{-E_a/RT} \quad [23] \quad (6)$$

$$\ln k = \ln A - E_a/RT \quad (7)$$

Alternatively, the equation may be expressed as:

$$k = Ae^{-E_a/kbT} \quad (8)$$

where

- k is the rate constant.
- kb is the Boltzmann constant
- T is the absolute temperature (in kelvins)
- A is the pre- exponential factor
- $E_a$  is the activation energy for the reaction (in K.J mol<sup>-1</sup>)
- R is the universal gas constant.

Calculate the  $\Delta G^\ddagger$ ,  $\Delta H^\ddagger$  and  $\Delta S^\ddagger$  from the following equations :

$$A = KbT/h * e^{\Delta S^\ddagger/R} * e^{-\Delta H^\ddagger/RT} \quad (9)$$

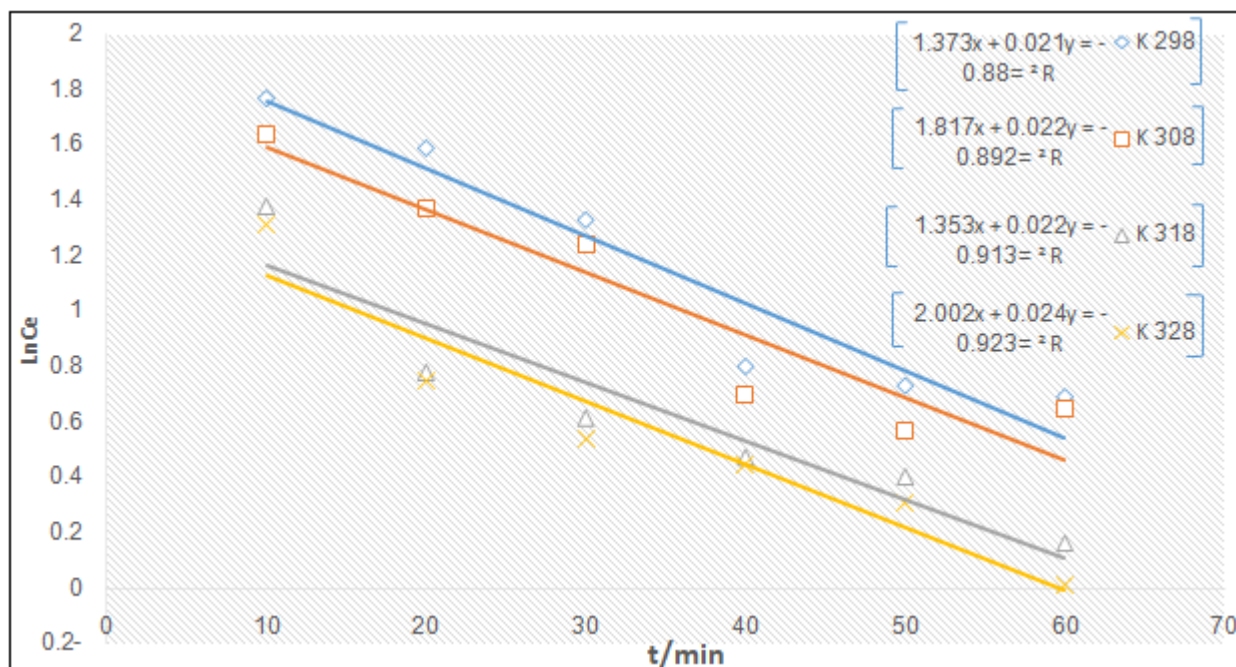
$$\ln A = \ln KbT/h + \Delta S^\ddagger/R - \Delta H^\ddagger/RT \quad (10)$$

$$\Delta G^\ddagger = -RT \ln k \quad (11)$$

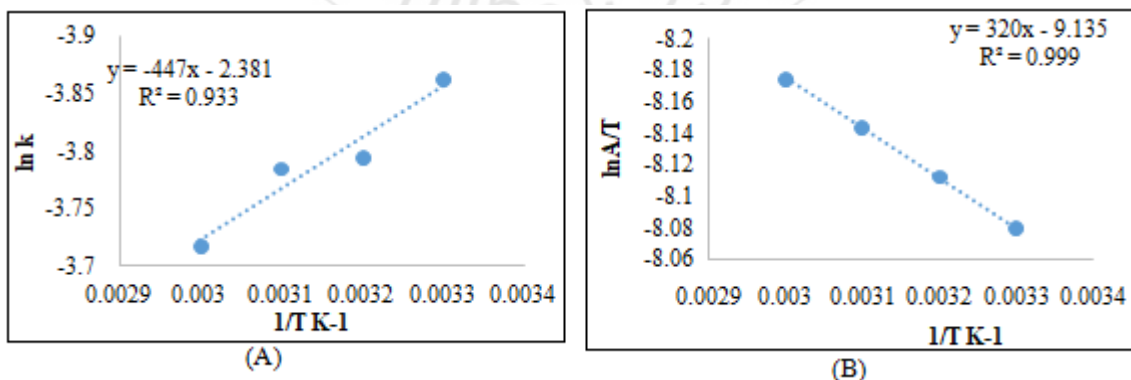
Table 6 and fig.10 represent the kinetic parameter for M.B degradation percentage by normal ZnO composite.

**Table 6:** The Relationship between LnCe and t for 25ppm M.B , H<sub>2</sub>O<sub>2</sub> (0.005M) and normal composite at different temperature

Time (min)	Ln Ce (298K)	Ln Ce (308K)	Ln Ce (318K)	Ln Ce (328K)
10	1.77	1.64	1.38	1.31
20	1.59	1.37	0.78	0.74
30	1.33	1.24	0.61	0.53
40	0.80	0.70	0.47	0.44
50	0.73	0.57	0.40	0.30
60	0.69	0.65	0.16	0.01



**Figure 10:** The plot of LnCe of M.B against t/min for normal ZnO composite able 7 and fig11 represent the thermodynamic function for M.B degradation percentage by normal ZnO composite



**Figure 11:** The plot of: A- Ln k against 1/T, B- Ln A/T against 1/T for normal ZnO composite

**Table 7:** The Thermodynamic function for normal ZnO composite at 298K and 0.005M H<sub>2</sub>O<sub>2</sub>

T(K)	K(min <sup>-1</sup> )	Ln k	Ea(kJ.mol <sup>-1</sup> )	A(S <sup>-1</sup> )	Ln A/T	1/T (K <sup>-1</sup> )	$\Delta H^\ddagger$ (kJ.mol <sup>-1</sup> )	$\Delta S^\ddagger$ (kJ.mol <sup>-1</sup> K <sup>-1</sup> )	$\Delta G^\ddagger$ (kJ.mol <sup>-1</sup> )
298	0.021	-3.717	3.716	0,0923	-8.079	0.0033	-2.66	-0.205	92.09
308	0.0225	-3.785			-8.112	0.0032			96.92
318	0.0227	-3.794			-8.144	0.0031			100.30
328	0.0243	-3.863			-8.175	0.0030			105.34

The energy of ( $E_a$ ) was calculated from the slope of the plot. Therefore, other parameters for thermodynamic such as entropy, free energy of activation & enthalpy were also evaluated. The positive energy of activation refer to the reaction is less energy intensive. This could be because the activated state is a good solvated structure formed between the dye molecules and the reaction intermediate that is hydroxyl radical which is also supported by positive entropy of activation.

The rate of reaction ( $k$ ) increase with increase temperature. Therefore, the %deg. increase with increase temperature and helps to acceleration the velocity of both the dye molecules and hydroxyl radicals to interact to each other. The degradation of M.B dye with ZnO occur as the following equation :

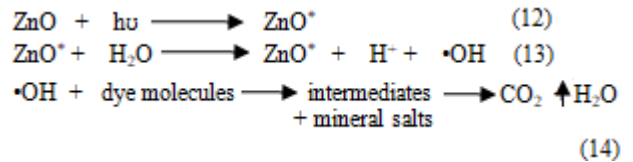
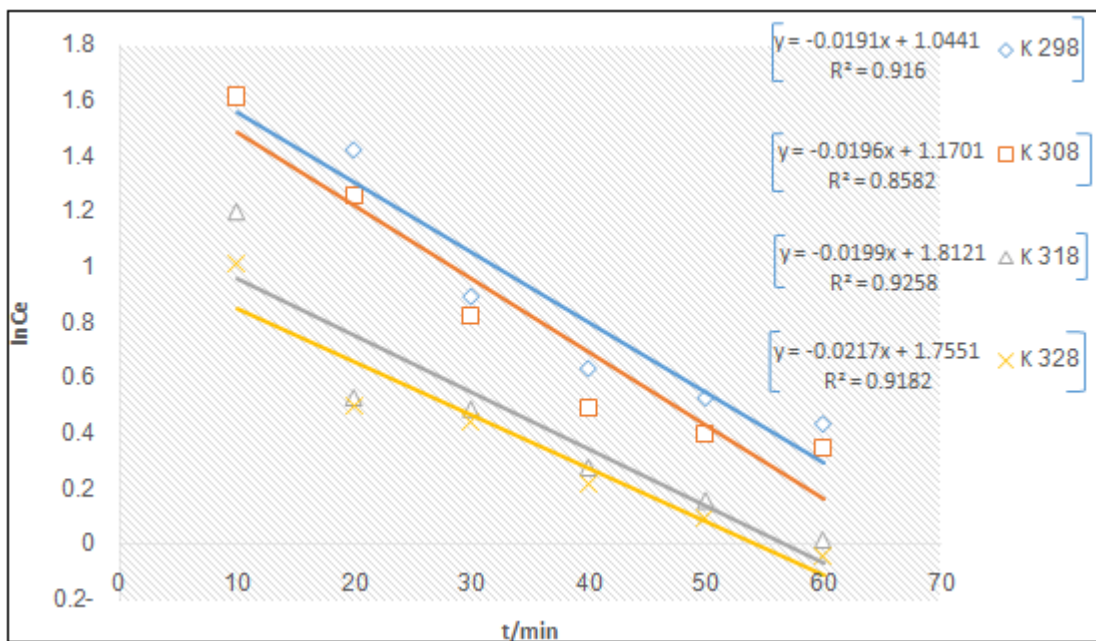


Table 8 and fig.12 represent the kinetic parameter for M.B degradation percentage by shaheed factory ZnO composite.

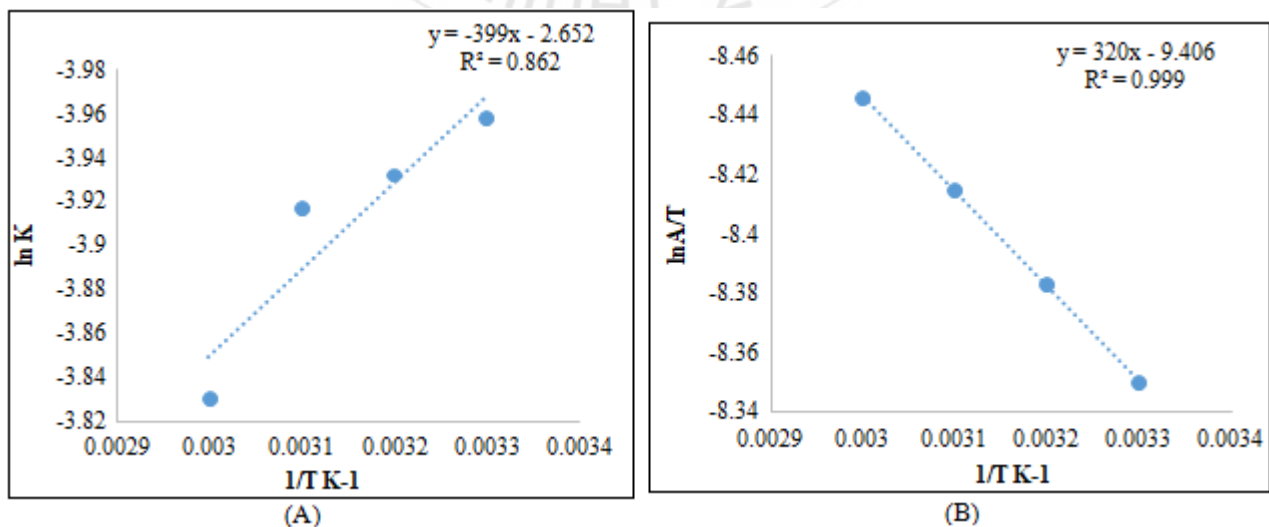
**Table 8:** The Relationship between LnCe and t for 25ppm M.B, H<sub>2</sub>O<sub>2</sub> (0.005M) and shaheed factory ZnO composite

Time (min)	Ln Ce (298K)	Ln Ce (308K)	Ln Ce (318K)	Ln Ce (328K)
10	1.62	1.62	1.20	1.01
20	1.43	1.26	0.53	0.50
30	0.90	0.83	0.49	0.44
40	0.64	0.49	0.28	0.21
50	0.53	0.40	0.16	0.09
60	0.44	0.35	0.02	-0.04



**Figure 12:** The plot of LnCe against t/min for Shaheed factory ZnO composite

Table 9 and fig13 represent the thermodynamic function for M.B degradation percentage by shaheed factory ZnO composite.



**Figure 13:** The plot of : A- Ln k against 1/T, B- Ln A/T against 1/T for Shaheed factory ZnO composite

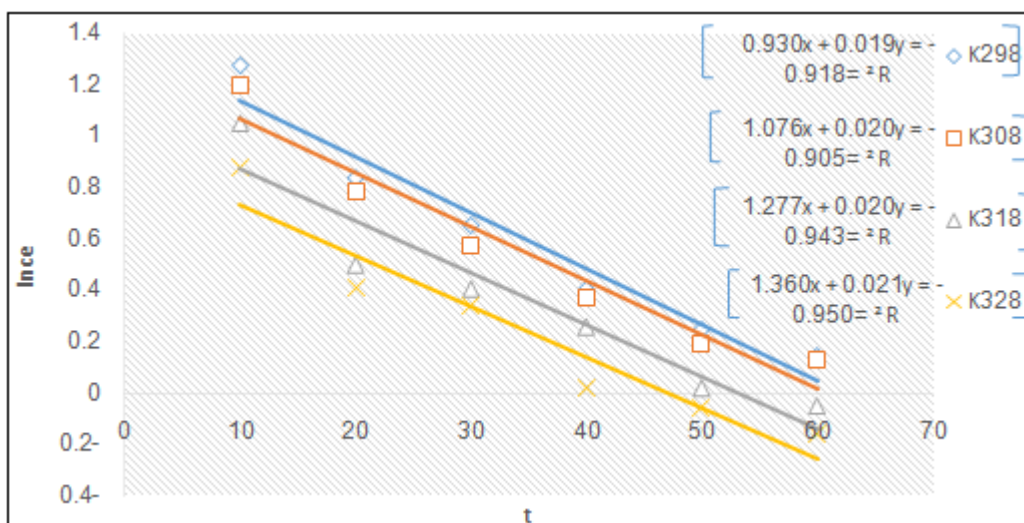
**Table 9:** The Thermodynamic function for Shaheed factory ZnO composite at 298K and 0.005M H<sub>2</sub>O<sub>2</sub>

T(K)	K(min <sup>-1</sup> )	Ln k	Ea(kJ.mol <sup>-1</sup> )	A(S <sup>-1</sup> )	Ln A/T	1/T( K <sup>-1</sup> )	ΔH <sup>#</sup> (kJ.mol <sup>-1</sup> )	ΔS <sup>#</sup> (kJ.mol <sup>-1</sup> K <sup>-1</sup> )	ΔG <sup>#</sup> (kJ.mol <sup>-1</sup> )
298	0.0191	-3.958	3.317	0.0704	-8.350	0.0033	-2.66	-0.207	98.06
308	0.0196	-3.932			-8.383	0.0032			100.68
318	0.0199	-3.917			-8.415	0.0031			103.55
328	0.0217	-3.830			-8.446	0.003			104.44

Table 10 and fig.14 represent the kinetic parameter for M.B degradation percentage by nanoZnO composite.

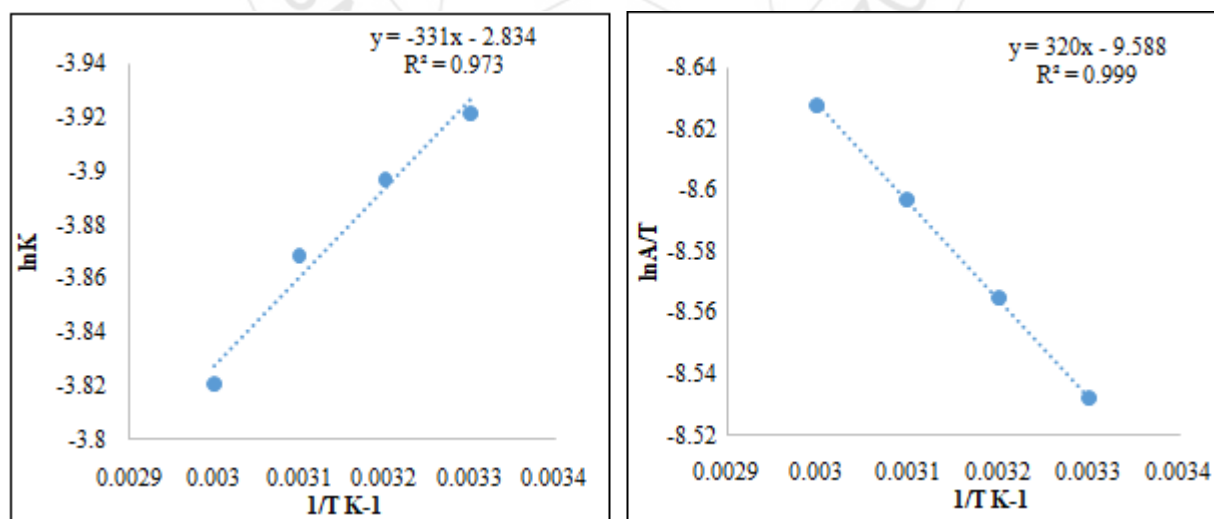
**Table 10:** The relationship between LnCe and t for 25ppm M.B , H<sub>2</sub>O<sub>2</sub> (0.005M) and nanoZnOcomposite

Time (min)	Ln Ce (298K)	Ln Ce (308K)	Ln Ce (318K)	Ln Ce (328K)
10	1.27	1.20	1.05	0.87
20	0.83	0.78	0.50	0.41
30	0.65	0.57	0.40	0.33
40	0.40	0.37	0.25	0.02
50	0.24	0.19	0.02	-0.06
60	0.14	0.13	-0.05	-0.16



**Figure 14:** The plot of LnCe against t/min for nanoZnO composite

Table 11 and fig.15 represent the thermodynamic function for M.B degradation percentage by nano ZnO composite.



**Figure 15:** The plot of: A- Ln k against 1/T, B- Ln A/T against 1/T for nanoZnO composite

**Table 11:** Show the thermodynamic function for Nano ZnO composite at 298K, 0.005M H<sub>2</sub>O<sub>2</sub>

T(K)	K(min <sup>-1</sup> )	Ln k	Ea(kJ.mol <sup>-1</sup> )	A(S <sup>-1</sup> )	Ln A/T	1/T( K <sup>-1</sup> )	ΔH <sup>#</sup> (kJ.mol <sup>-1</sup> )	ΔS <sup>#</sup> ( kJ.mol <sup>-1</sup> K <sup>-1</sup> )	ΔG <sup>#</sup> (kJ.mol <sup>-1</sup> )
298	0.0198	-3.922	2.751	0.0587	-8.532	0.0033	-2.66	-0.209	97.17
308	0.0203	-3.897			-8.565	0.0032			99.79
318	0.0209	-3.869			-8.597	0.0031			102.29
328	0.0219	-3.821			-8.628	0.003			104.19



#### 4. Conclusion

In this work ZnO/Fe<sub>2</sub>O<sub>3</sub> composite were synthesized from different source of ZnO by precipitation method characterization of composite such as average diameter and morphology were achieved by AFM to compare between the three composites.

The average diameter were obtained for nanoZnO /Fe<sub>2</sub>O<sub>3</sub> composite < shaheed factory ZnO/ Fe<sub>2</sub>O<sub>3</sub> composite < normal ZnO/Fe<sub>2</sub>O<sub>3</sub> composite, therefore the %deg. increase with decrease the average diameter and increase with increase temperature. In addition, this study refer to advantage of the shaheed ZnO and can be turned it to a useful compound in dye removal by introducing it in the preparation of composite based on comparing the AFM value before and after the composite preparation. E<sub>a</sub> for: nano ZnO > shaheed ZnO > normal ZnO, therefore the degradation for nano composite is easily from shaheed composite and the latter is easily degradation from normal composite.

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