International Journal of Science and Research (IJSR)
ISSN (Online): 2319-7064
Index Copernicus Value (2013): 6.14 | Impact Factor (2013): 4.438

Simulation for Optimizing Repository of COTS

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Abstract: ***Sufficient warehousing management is critical for procurement, storage and delivery of software component. Therefore it is important to find and implement the optimized warehousing system. In Component based software Engineering, it is considered a two-level multi product warehousing control system which controls the requirement of user and fast development of system in the age of hard competition of days. For delivering the software, it is assumed that the client and the developer want their product by minimizing the total cost in mind by reducing the cost of reorder, holding and losses of customer from unavailability of the software in time. The demand of customer for the particular service or component as well as the time of delivering the software component from the vendor are random values with known probability of distribution. Multi location warehousing models are one of the most widely faced real time problem in mathematical warehousing theory, but the analytically models suffer from various restrictive assumptions and solutions. In the given paper, a simulation model of the above warehousing assumptions is proposed so that developer may not accumulate the extra and large heaps of components and also may not have shortage of the software for the developer or client.***

Keywords: Warehousing, Component Delivery Time, Client Request Time, Simulation Methods, Component Based Software.

1. Introduction

While developing new software, we search for all library components that satisfy a given requirement of client query. Even the reuse of this component, the environmental constraints decide the compatibility and how much it fulfills the requirements. To select the component , the requirement does not exactly matches the specification of component , then degree of matching takes place like satisfy or relevant or equivalent of behavior. The architecture of software is lay down by the requirement team and then plug and play components allow developers to assemble customized applications without conFigureuration or much programming effort. Dynamically composed plug-and-play components allow users to reconFigureure an application on the maintaining the software. Composition of software points dynamic composability, where components can be added or removed at any time. It may be done at design time or run time.

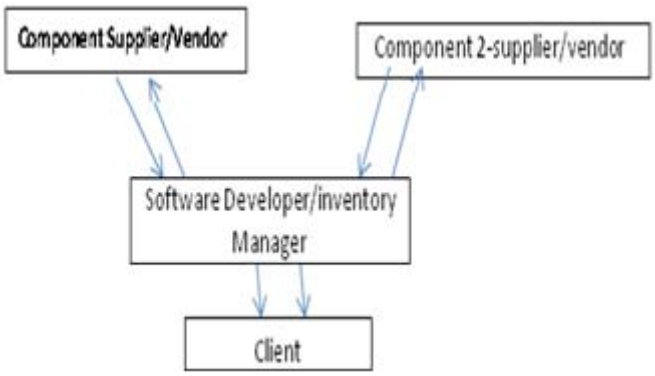

Figure 1: Two -level Model of Software Developer

In an architectural system, positions of one component may avail the service of other component or it may provide the service to other component. The big issue for the software developer is that there is a limit of number of components same time in their storage. At present , the repository of library of software component may be huge collection and after some time the new version of this component that has better feature or available at the cheap rate with the change in technology. Then this will be a huge loss or wastage of space to developer. Even this is not possible for developer, that he places order when the client put his requirements in front of him. The distribution and availability of that component may take more time. This may cause the loss of client and delay of development of software. The distribution time of component and arrival of client is assumed stochastic random. Practically, there are many cases when a software developer is involved in ordering process or integrating the component, he has to take into account that the sum of total costs for goods ordering [1], holding and losses from deficit per day and per component should be minimal. In proposed criteria total costs [2] are sum of corresponding costs for all factor takings part in the ordering process i.e. reorder cost, interest on investment on the purchasing of component the loss of client. The developer and client use different ordering strategies. Developer wants to earn more money without much investment. But in client side, the client wants to get software developed early and as per his requirement. Theoretically, it is only possible if the developer has some critical component in his library and the optimum solution is provided to the client. For today's complex production and distribution systems it becomes more and more important to have efficient and easy applicable tools that model [3] and control the flows of goods through the various locations of the system. One of the top questions is how to guarantee in defined sense optimal inventories. In the past answers were found above all by analytical investigations of three tier models. Thus we propose to combine simulation with an appropriate optimization tool and to derive by such a way solutions for complex control, design and availability to client problems.

2. Optimization of Cost in Warehousing System

Total of cost of system of component Based Software System

(CBSE) is the integration of software component as per the service required by the clients. The software developer has to keep the library of the commercial components. The client has different requirement of different service. The services are not exactly matched with the available components. So the developer has to keep a variety of software components with number of user permissions. The warehousing management problem is to maintain the warehousing of these components to meet out an random demand. The developer has to keep the cost of holding the components in own library and the loss of client and wastage of valuable time of client.

2.1 Assumptions

Consider a system with average demand (dem) of a particular component, a reorder number of components reorder_component. The developer has non zero warehousing of components for time t and for (1-t) time backlog of order is kept. As soon as backlog is completed as soon as the next delivery of vendor arrives. The arrival of client and demand for the particular component and time of arrival of order is not fixed. In this algorithm, the following situation is considered (1) the arrival of client to the developer is Poisson Distributed. (2) the lambda for Poisson distribution is 5.0 (3) the arrival of reorder is Erlang distributed. (4) Erlang distribution has two variable i.e. mean=3, beta=7 was assumed for simulation. The simulation was done for 500 days for fixed value of P and reorder_component. (5) The reorder cost per day, the carrying cost per day and loss due shortage was assumed fixed for different quantity of order and fixed level of reorder. Average of warehousing in warehousing for the time t is given by equation by equation (1) is

$$\text{Inv(avg)} = \frac{Qt}{2} - - - - - 1$$

For the average time (t) , the warehousing is determined by equation (2)

$$\text{Inv(avg) T(avg)} = \frac{Q * t^2}{2} - - - - 2$$

If the holding or storing any software and maintaining software is constant k , then for average cost for these is given by equation (3)

$$MC(avg) = k * \frac{Qt^2}{2} - - - - 3$$

When the order is placed , then average reorder cost is given below by equation (4) is

$$RC(avg) = r * \frac{D}{Q} - - - 4$$

Total cost average per day is given here below

$$TC = k * \frac{Qt^2}{2} + b * \frac{Q(1-t)^2}{2} + \frac{r * D}{Q} - - - - 5$$

To determine the optimal cost for time t , the differentiation of of equation (6) w.r.t. to t and for the minimum this is set equal to zero. After differentiation ,the equation is

$$\frac{dTC}{dt} = \frac{Q[2kt - 2b(1-t)}{2} = 0 - - - - 6$$

And value of t is equal to

$$tcoeficient = \frac{b}{k+b} - - - - 7$$

After putting the value of t in equation 6 , the total cost is equal to

$$TC = \frac{Q\left[\frac{bk}{k+b}\right)}{2} + \frac{Dr}{Q} - - - - 8$$

In order to determine the optimal number of reorder components, the equation 8 is differentiated with respect to reorder_component and put it equal to zero.

$$\frac{dTC}{dQ} = \frac{bk}{2(k+b)} - \frac{Dr}{Q^2} = 0 - - - - 9$$

$$Q(warehouse) = \frac{\sqrt{2Dr}}{k} \cdot \frac{\sqrt{k+b}}{b} - - - - 10$$

It was observed that due to finite value of shortage cost b the optimal , the optimum size of reorder number of component increases, but the maximum number of component decreases.

2.2 A Algorithm of Simulation of Warehousing of Component

The below mentioned algorithm is for the simulation of arrival of client to the developer and preparation time of software by the developer and arrival of component from the vendor to the developer. Initially the variable h =1 for storing the value by increment step of h, mean=3, beta=7 for Erlang distribution and mean value lambda=5 for poison distribution was taken. Here level_warehouse is the level of warehouse that the developer must place order and reorder_component stands for the number of user for particular component. The warehouse and position of warehousing(invpos0 was taken initially 10 . then total software actually given to the client(total_supplied_component), cumulative warehouse ,number of refusal of order of software (nbo), number of reorder(num_order) was taken as 0 and time of delivery if order not placed was assumed infinity here it is 999 taken. The demand of software or component (dem) was poison with lambda =5 was calculated. After iteration of 500 days of software developer the average daily sale(adsale), average daily refusal of order of software (adbo), average warehouse (avg_repository), average buffer warehouse (abstok), cost spent on carrying the component (net_repository_cost), the cost spent on the reorder includes phones/internet usage, payment given for time idle of developer(reoder_repository_cost), the loss occurred due to refusal or lost of client (repository_cost), the total cost spent on the whole process of practical case (totcost) was calculated and displayed

Step 1: set h:=1, mean:=3, beta:=7.0, lambda:=5.0
Step2 [start] repeat loop level_warehouse:=100 to 120
step increment of 5
Step3 : [start] repeat loop reorder_component:=50 to 70
step increment of 5
Step 4: initialize nbo:=0,
warehouse:=10,
component_repository_level:=10,
total_supplied_component:=0, commulative_rep_held:=0,
cbfstk:=0,
cnbo:=0,
num_order:=0
Step5 :[start] repeat loop i:=1 to 3(step increment of 1)

Set array dd(i):=999 (end loop)
Step 6:[start] repeat loop nday =0 to 500
increment by 1
Set dem:=poissrnd(lambda)
Step 7: [start] repeat loop i:=1 to 3 step increment of 1
Step 8: if dd(i)==nday then
Set Cbfstk: =cbfstk+warehouse,
warehouse: =warehouse+reorder_component,
array dd(i):=999 [endif][end loop]
Step 9: if warehouse>=nbo then
Set Tus: =total_supplied_component+nbo,
warehouse:=warehouse-nbo,
component_repository_level: =component_repository_level-nbo,
nbo=0
Step 10: if warehouse>=dem then
Set
total_supplied_component:=total_supplied_component+dem,
warehouse:=warehouse-dem,
component_repository_level:=component_repository_level-dem,
Else then
Set nbo:=nbo+dem-warehouse,
cnbo=cnbo+nbo,
total_supplied_component=total_supplied_component+warehouse,
component_repository_level=component_repository_level-warehouse,
warehouse=0[endif]
Step 11: else then
Set nbo:=nbo+dem-warehouse,
cnbo:=cnbo+nbo,
total_supplied_component:=total_supplied_component+warehouse,
component_repository_level=component_repository_level-warehouse,
warehouse=0[endif]
Step 12: if component_repository_level<=level_warehouse then
Step 13: repeat loop for i:=1 to 3
increment step of 1
Step 14 if dd(i)>=999 then
Set component_repository_level: =component_repository_level+reorder_component,
y:=ceil(gamrnd(mean,beta)),
dd(i):=nday+y, num_order:=num_order+1
Break of loop [endif]
[endforloop][endif]
Step 15: set commulative_rep_held:=commulative_rep_held+warehouse
[endfor]
Step 16: calculate
adsale(h): =total_supplied_component/500
adbo(h):=cnbo/500
avg_repository(h):=commulative_rep_held/500
abstok(h):=cbfstk/500
net_repository_cost(h):=0.2*commulative_rep_held/500;
reoder_repository_cost(h):=200*num_order/500;
repository_cost(h):=2.0*cnbo/500;
totcost(h):=net_repository_cost(h)+reoder_repository_cost(h)+repository_cost(h);
Step 17 : print adsale, adbo, avg_repository, abstok, net_repository_cost, reoder_repository_cost, repository_cost, totcost
Step 18: Set h:=h+1 [endfor loop][endfor loop]
Step 19 [end of program]

3. Simulation and Result

The result of running of simulation in octave software is based on the assumptions that the Demand of Software Component to Software Developer with Number of Days. The variation of demand with the 500 of days were analyzed and is shown in Figure 2. The arrival time of client is also not certain. The arrival time of client to the software developer is shown in Figure 3. The Average Daily Warehouse with respect to order of level(level_warehouse) and Reorder quantity(reorder_component) is not fixed. The amount of component changes with the number of new components required and time to place the order for new component. Figure 4 shows the Average Daily Warehouse with respect to order of level(level_warehouse) and Reorder quantity(reorder_component). Figure 6 shows the average daily sale on the basis of the data shown in Figure 5. After 500 days of iteration, the average daily cost for reorder of component is shown in Figure 7. The loss of client if software is not available in time the Average daily shortage cost is shown in Figure 8. There are three factor which were assumed for calculating the total cost in maintain the library of the commercial off the shelf components. The Effect of different factor of total cost of maintain library is shown in Figure 10. From the Figure 10 , it can be seen that the loss due to shortage cost greatly affects the total cost.

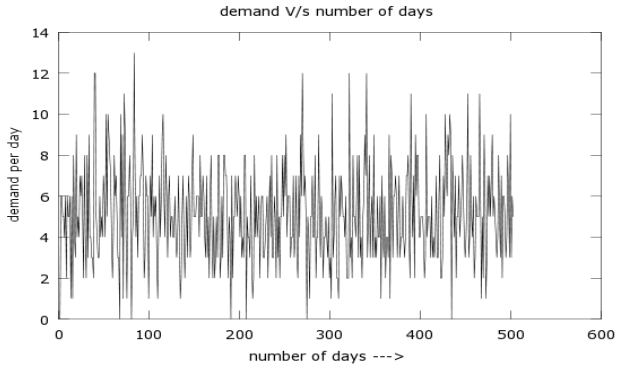

Figure 2*:* Demand of Software Component to Software Developer with Number of Days

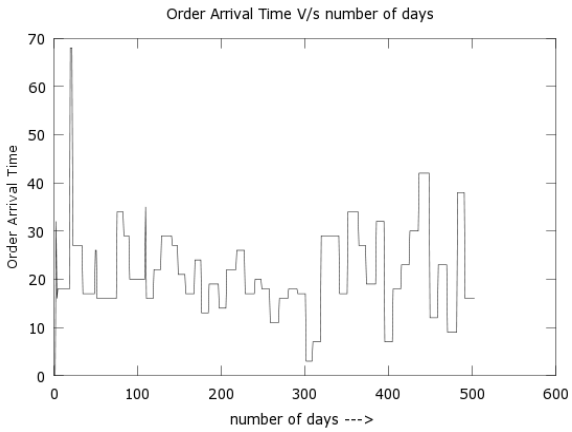

Figure 3: The Arrival Time of Client to Software Developer with Days

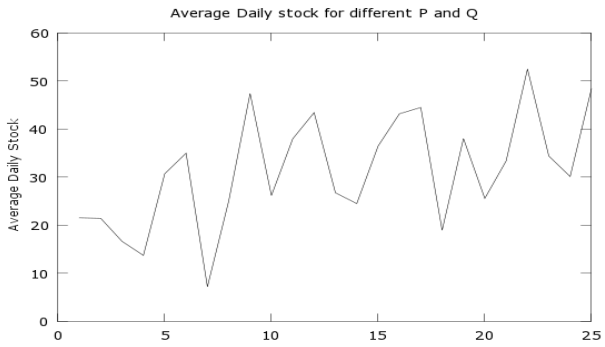

Figure 4: Average Daily Warehouse with respect to order of level(level_warehouse) and Reorder quantity(reorder_component)

Octave 3.6.4

```
ctave-3.6.4.exe:60> inventadv
dsale          Reorder level Reorder size
    4              100                50
    4              100                55
    4              100                60
    5              100                65
    4              100                70
    4              105                50
    5              105                55
    4              105                60
    4              105                65
    4              105                70
    4              110                50
    5              110                55
    5              110                60
    5              110                65
    5              110                70
    4              115                50
    5              115                55
    5              115                60
    5              115                65
    5              115                70
    5              120                50
    5              120                55
    5              120                60
    5              120                65
    4              120                70
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Figure 5: Average Daily Sale with respect to order of level(level_warehouse) and Reorder quantity(reorder_component)

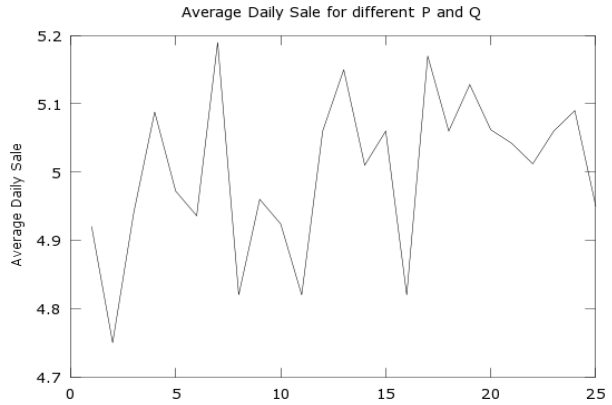

Figure *6:* Average Daily Sale with respect to Order of Level(level_warehouse) and Reorder quantity(reorder_component)

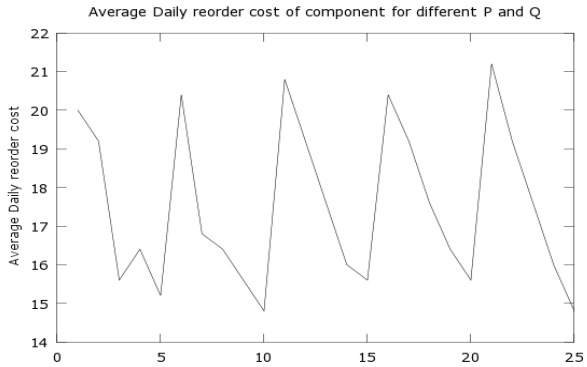

Figure 7*:* Average Daily Cost For Reorder of Component

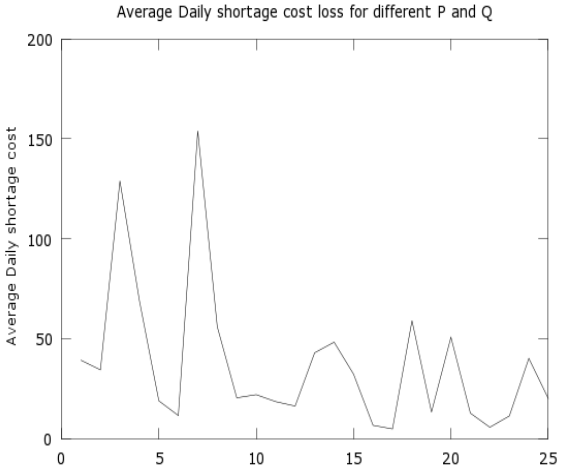

Figure 8*:* Average daily shortage cost

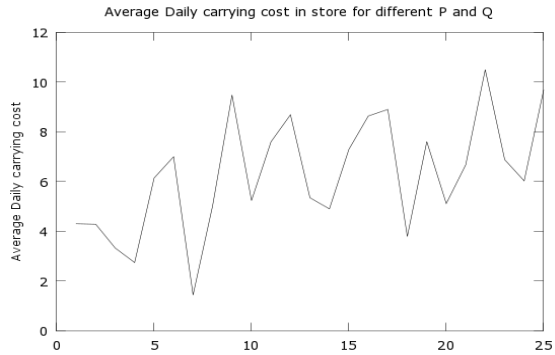

Figure 9*:* Average Daily Carrying Cost Due To Maintaining Repository

4. Conclusion

For delivering the software and designing the software, it is assumed that the client, developer and vendor of supplier of component of services and different specification abide by the two layer model. Software developer want their product by minimizing the total cost in mind as well as reducing the cost of reorder, holding and losses of customer from unavailability of the software in time. The customers' demands for the particular service or component and the time of delivering the software component from the vendor are random values with known probability of distribution. In the given paper, a simulation model of the above warehousing assumptions is proposed so that developer may not accumulate the extra and large heaps of components and also may not provide the software to the client in time. It was

observed from the Figure 9 that the shortage of component has major effect on the cost of maintaining the library of commercial components. It was that the total cost was minimum i.e. 32 at level_warehouse=110 and at reorder_component=55 on an average optimum as a result of simulation.

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