



## 2. Experimental

After the initial steps such as patterning of ITO coated glass, etching, cleaning and subsequent processes, the deposition of PEDOT:PSS was carried in first sample by using spin coating technique at the speed of 1200 rpm to form a thin layer of around 50 nm. This sample was dried in a vacuum oven for around 20 minutes. In the second sample the MoO<sub>3</sub> was deposited using vacuum thermal evaporator at the deposition rate of 0.1 Å/sec to form a very thin film of around 5-6 nm. After the deposition of HTL layer the polymer (P3HT:PCBM) was deposited by spin coating technique using a common solvent (chlorobenzene) in both the samples. This layer was also deposited at the speed of 1200 rpm and known as the active layer of thickness around 100-120 nm. Now the last layer also known as cathode was deposited using vacuum thermal evaporation technique at the deposition rate of 10 Å/sec to form a layer of thickness around 100 nm. The pressure of the vacuum chamber should be maintained around  $5 \times 10^{-7}$  torr to ensure good quality deposition. Otherwise without reaching low enough pressure, hot vaporized metal particles react with remaining oxygen molecules and form metal oxide.

## 3. Results and Discussions

### Current - Voltage characteristics

Solar cells are operated between open circuit and short circuit conditions. This is in the fourth quadrant of the current - voltage characteristics, which is shown in Figure 1.2. The current - voltage curve provides a basic for the characterization of the properties of a solar cell. Such a cell is described by several parameters [17]–[19].

**Open-Circuit Voltage (V<sub>oc</sub>):** The maximum possible voltage across a photovoltaic cell or the voltage across the cell in sunlight when no current is flowing.

**Short-Circuit Current (I<sub>sc</sub>):** This is the current that flows through an illuminated solar cell when there is no external resistance (i.e., when the electrodes are simply connected or short-circuited). The short-circuit current is the maximum current that a device is able to produce.

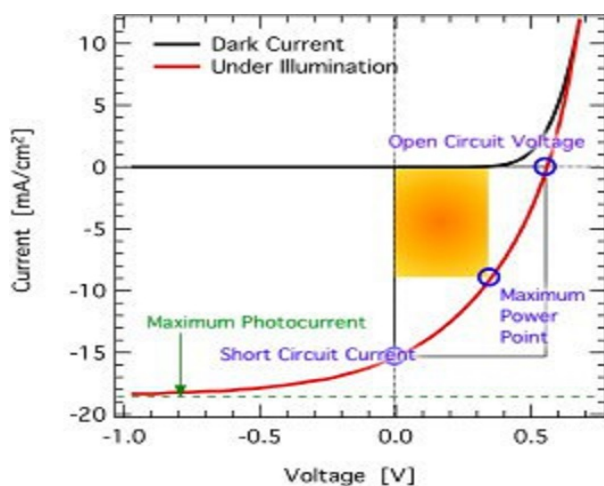


Figure 1.2: Current - Voltage characteristics

**Fill Factor (FF):** The ratio of a photovoltaic cell's actual maximum power output to its theoretical power output if both current and voltage were at their maxima, I<sub>sc</sub> and V<sub>oc</sub>, respectively. This is a key quantity used to measure cell performance. It is a measure of the 'squareness' of the I–V curve. The formula for FF in terms of the above quantities is:

$$FF = \frac{V_{mpp} \cdot I_{mpp}}{V_{oc} \cdot I_{sc}} \quad (1)$$

Where,

V<sub>mpp</sub> = Voltage at Maximum Power Point

I<sub>mpp</sub> = Current at Maximum Power Point

**Power Conversion Efficiency (PCE or η):** The ratio of power output to power input. In other words, PCE measures the amount of power produced by a solar cell relative to the power available in the incident solar radiation (P<sub>in</sub>). P<sub>in</sub> here is the sum over all wavelengths and is generally fixed at 100 W/cm<sup>2</sup> when solar simulators are used (in lab). This is the most general way to define efficiency. The Formula for PCE, in terms of quantities defined above is:

$$\eta = \frac{V_{mpp} \cdot I_{mpp}}{P_{in}} = \frac{V_{oc} \cdot I_{sc} \cdot FF}{P_{in}} \quad (2)$$

Figure 1.3, shows the J-V characteristics graph of a P3HT:PCBM device (light and dark characteristics) using PEDOT:PSS as HTL and device parameters are shown in Table 1.1. It was found that the J<sub>sc</sub> (current density) was found to be 4.91 mA/cm<sup>2</sup>, where V<sub>oc</sub> was 0.514V, fill factor (FF) and power conversion efficiency (PCE) of a device has reached upto 43.3% and 1.09% respectively. The current density voltage measurements have been used to discuss the performance characteristics of a polymer cell.

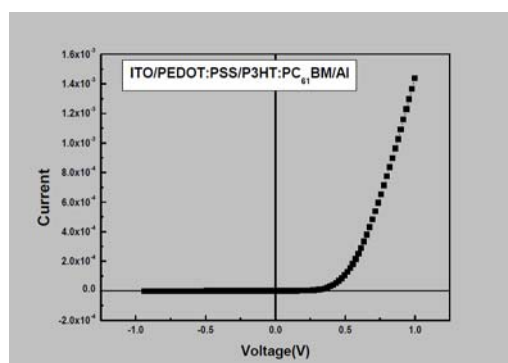


Figure 1.3 (a)

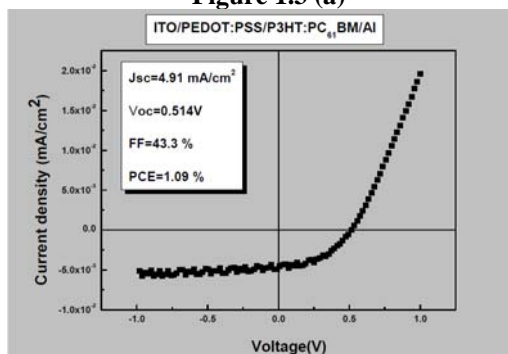


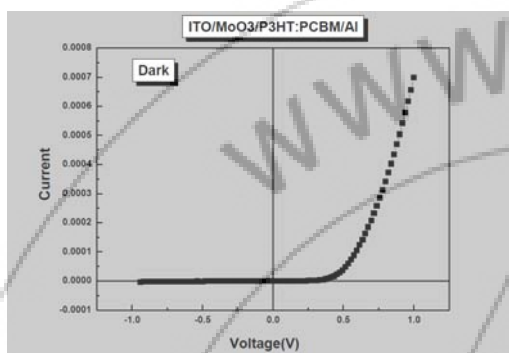
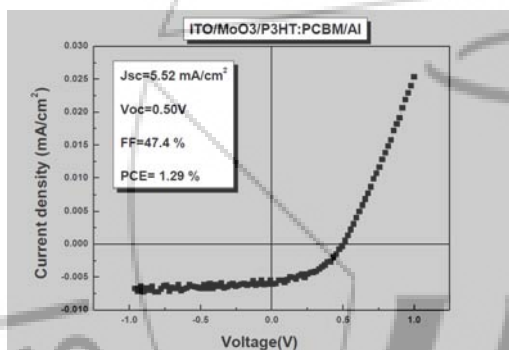
Figure 1.3 (b)

Figure 1.3: (a) and (b): J-V characteristics of P3HT based organic solar cell with PEDOT:PSS as HTL.

**Table 1.1:** J-V characteristics graph of a P3HT:PCBM device using PEDOT:PSS as HTL

Rotation speed	Voc (volts)	Jsc (mA/cm <sup>2</sup> )	Fill Factor (FF)	Power Conversion Efficiency (PCE)
1200 rpm	0.514	4.91	43.3 %	1.09 %

Figure 1.4, shows the J-V characteristics graph of a P3HT:PCBM device (light and dark characteristics) using MoO<sub>3</sub> as HTL and device parameters are shown in Table 1.2. The solar cell showed a fill factor (FF) of 47.4%. The Voc and Jsc values were 0.50 and 5.52 respectively. The power conversion efficiency (PCE) value obtained is 1.29%.

**Figure 1.4 (a)****Figure 1.4 (b)****Figure 1.4:** (a) and (b): J-V characteristics of P3HT based organic solar cell with MoO<sub>3</sub> as HTL.**Table 1.2:** J-V characteristics graph of a P3HT:PCBM device using MoO<sub>3</sub> as HTL

Rotation speed	Voc (volts)	Jsc (mA/cm <sup>2</sup> )	Fill Factor (FF)	Power Conversion Efficiency (PCE)
1200 rpm	0.50	5.52	47.4 %	1.29 %

#### 4. Conclusion

We have fabricated several OPV devices based on P3HT and found an average PCE in the range of 1.0% to 1.30% in the device geometry of ITO/HTL/P3HT:PCBM/Al in ambient condition. We also examined the effect of different HTL (Hole transport layer) and found that replacement of PEDOT:PSS with MoO<sub>3</sub> resulted in a better PCE. We demonstrated various techniques to fabricate PEDOT:PSS and MoO<sub>3</sub> thin films as a hole transport layer using spin coating and thermally evaporated organic solar cells respectively. Since the extinction coefficient of PEDOT:PSS is much larger than any other materials except P3HT:PCBM and electrodes, the photon absorption of the active layer is highest when PEDOT:PSS is not used. Further, PEDOT:PSS is hygroscopic, acidic, corrosive, and its properties change

with change of manufacturer. Hence we conclude that the replacement of PEDOT:PSS with alternative materials such as MoO<sub>3</sub> results in a better PCE.

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### Author Profile



**Shagun Malhotra** received the B.Tech. degree in Instrumentation and Control Engineering from Guru Gobind Singh Indraprastha University, New Delhi, India in 2008. During 2009-2012, he worked as Electronics Design Engineer at Vinytics Peripherals Pvt. Ltd., New Delhi, India. He is also pursuing his M.Tech degree from Maharshi Dayanand University, Rohtak, India in Electronics and Communication Engineering. He is now with National Physical Laboratory (NPL), New Delhi, India to complete his M.Tech dissertation work on Organic Solar Cell.



**Lalit Goswami** received the B.Tech. degree in Instrumentation and Control Engineering from Guru Gobind Singh Indraprastha University, New Delhi, India in 2008. From 2009, he is working as Technical Staff, Gr-III(1) in the Division called "Physics of Energy Harvesting" at National Physical Laboratory (NPL), New Delhi, India. He is also pursuing his M.Tech degree from Maharshi Dayanand University in Electronics and Communication Engineering.