







The microphone output voltage is indicated on the measuring Amplifier Type 2606 which is made selective by the addition of the Heterodyne Slave Filter type 2020. Of The filter is tuned automatically from the Generator 1023 to follow the frequency of this. The meter scales of the Frequency Analyzer and Measuring Amplifiers enable the absorption coefficient ( $\alpha$ ) to be read directly.

### 3. Results and Discussions

FT-IR spectroscopy is a well-known technique that is easy to operate and relatively fast when compared with the other techniques for chemical analyses. For this reason, it was used in this investigation for detecting the chemical composition of the fabricated composites. The chosen composite (has highest  $\alpha$ ) that measured by FTIR is consists of: MgSO<sub>4</sub>, Paper Waste, Cement and PVAc.

The infrared spectrum of FTIR for MgSO<sub>4</sub> has four dominant peaks of absorbance in the frequencies area:

3500 Hz – 3200 Hz: O-H stretch vibration  
2500 Hz – 2000 Hz: S-H stretch vibration  
1750 Hz – 1500 Hz: C=O stretch vibration  
1250 Hz – 1000 Hz: C=N stretch vibration

Paper Waste has two dominant peaks of absorbance in the frequencies area:

3500 Hz – 3200 Hz: O-H stretch vibration  
1750 Hz – 1600 Hz: C=O stretch vibration

Cement has four dominant peaks of absorbance in the frequencies area:

3700 Hz – 3500 Hz: N-H stretch vibration  
1500 Hz – 1200 Hz: C-H bend vibration  
1200 Hz – 1100 Hz: C=S vibration  
1000 Hz – 1850 Hz: C-H & CH<sub>2</sub> vibration

Polyvinyl Acetate was measured two times; one for absorbance and another for transmittance, both are equals. It has five dominant peaks of absorbance in the frequencies area:

3500 Hz – 3100 Hz: O-H stretch vibration  
1750 Hz – 1700 Hz: C=O stretch vibration  
1700 Hz – 1550 Hz: C-C stretch vibration  
1300 Hz – 1100 Hz: CH bending vibration  
1050 Hz – 1000 Hz: CH<sub>2</sub> twisting vibration

There are more complete peaks of transmittance for PVAc:

3338, 61/cm: O-H stretch vibration  
1731, 43/cm: C=O stretch vibration  
1641, 38/cm: C-C stretch vibration  
1433, 34/cm: CH<sub>2</sub> asymmetric vibration  
1371, 80/cm: CH<sub>3</sub> asymmetric vibration  
1234, 90/cm: CH bending vibration  
1209, 70/cm: C-O vibration  
1020, 63/cm: CH<sub>2</sub> twisting vibration  
945, 27/cm: CH<sub>3</sub> wagging vibration

603, 70/cm: C-H bending vibration

The results of sound absorption coefficient of each sample are shown in the following description:

Composite-1: the maximum absorption coefficient is 0, 38 in the frequency range 350 Hz – 450 Hz. Composite-2: the maximum absorption coefficient is 0, 47 in the frequency range 400 Hz – 720 Hz. Composite-3: the maximum absorption coefficient is 0, 41 in the frequency range 350 Hz – 800 Hz.

Composite-4: the maximum absorption coefficient is 0, 37 in the frequency range 350 Hz – 800 Hz. Composite-5: the maximum absorption coefficient is 0, 29 in the frequency range 350 Hz – 600 Hz. Composite-6: the maximum absorption coefficient is 0, 52 in the frequency range 350 Hz – 800 Hz.

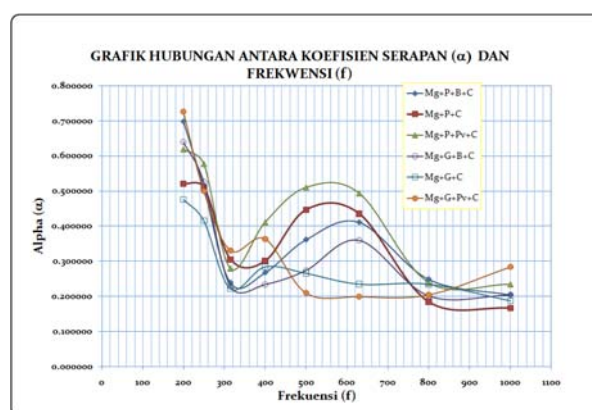


Figure 8: The graph of absorption coefficient ( $\alpha$ ) versus frequency of 6 tested composites

The highest sound absorption coefficient among six tested composites is the composite-6 that has  $\alpha = 0, 52$ .

It is interesting that three composites which each contains paper waste component have higher sound absorption coefficient compared to the three composites which each contains glass wool component in the frequency area between 350 Hz – 800 Hz.

### 4. Conclusion

The fabricated composites that consists of MgSO<sub>4</sub>, Office Paper Waste, Polyvinyl Acetate, and Cement has highest Sound Absorption Coefficient compared to the other tested composites, and all tested composites contain paper waste have better ability in absorbing noise compared to all composites contain glass wool in the frequency range between 350 Hz – 800 Hz. The combination of MgSO<sub>4</sub> and office paper waste for fabricating composite as noise absorber is interesting because it exhibit promising properties in absorbing noise. It has been noted that one of the most important factor in acoustic properties of composite is the type of binders. Different binders perform different abilities in absorbing noise and in strengthening composite. The use of binder instead PVAc is needed in the future for improving this investigation.

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