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# Effect of Soaking on Functional Properties of Rice Bean-A Review

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Abstract: Vigna umbellata (Thunb.)Ohwi and Ohashi, previously Phaseolus calcaratus, is a warm-season legume, commonly called as rice bean and it is a mixed crop with maize, sorghum and cowpea. In this paper proximate composition of rice bean flour and its functional properties and effect of soaking on proximate composition, anti-nutritional factors, functional properties, cooking quality and PCMP number (protein phytate, calcium, magnesium and pectin content of the pulses) are reviewed.

**Keywords:** Rice bean, soaking, phytic acids, polyphenols, legume flours

#### 1. Introduction

Vigna umbellata (Thunb.) Ohwi and Ohashi, pre viously Phaseolus calcaratus, is a warm-season legume with yellow and sm all ed ible. It is commonly calle drice bean or ricebean. It is regarded as a minor and fodder crop in agriculture and is often grown as intercrop or mixed crop with maize (Zea mays), sorghum (Sorghum bicolor) or cowpea (V. unguiculata), as well as a sole crop in the uplands, on a very limited area. Like the other Asi atic species, rice bean is a fairly short-lived warm-season annual. Rice bean grows well on a range of soils. It establishes rapidly and has the potential to produce high quality grain and large amounts of nutritious animal fodder.

The cultivated Asiatic Vigna species belong to the sub-genus Ceratotropis, a fai rly di stinct an d h omogeneous g roup, largely restricted to Asia, which has a chromosome number of 2n = 22 (except V. glabrescens, 2n = 44). There are seven cultivated sp ecies with in t he su b-genus. Rice b ean's distribution pattern i ndicates great adapt ive pol ymorphism for diverse environments, with its distribution ranging from humid tropical to sub-tropical, to sub-temperate climate. The presumed cen tre o f domestication i s I ndo-China. It is thought to be derived from the wild form V. umbellata var gracilis, with whi ich it is cro ss-fertile, an d which is distributed f rom Sout hern C hina t hrough t he north of Vietnam, Laos and T hailand i nto M yanmar and In dia (Tomooka et al. 1991). Rice bean plays an important role in human, an imal and so il health i mprovement. All varieties seem to be good sources of essential am ino aci ds and minerals (Mohan and Janardhan, 1994), and the dried seeds make an excellent addition to a cereal based diet. Rice bean is most often served as a dhal either soaked overnight and boiled with a few sp ices or co oked in a pr essure cook er. Apart from various recipes for dhal soup and sauces, pulses are also used in a num ber of other ways either in form of whole, co oked or ro asted, as f lour, or g round to m ake various dee p fried di shes or snacks. S ome reci pes ar e specific to particular pulses, but m any are ope n to substitution. The consumption of green pods as a v egetable has bee n rec orded b ut i s not wi despread, al though t he indeterminate growth habit of many varieties is beneficial in providing a steady supply of green pods over long periods of the year. The raw protein c ontent of rice be an is lower t han

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that of most pulses. Gopinathan et al. (1987) noted that the protein content of rel ated wild species (e.g. Vigna minima) tends to be higher than of cultivated lines, so there may be potential to breed for improved protein content. However, the am ino aci d wi th t he g eneral f ormula com position is reported by se veral authors to be well balanced for human consumption (Chandel et al. 1978; Mo han and Jan ardhan 1994; de Carvalho and Vieira 1996). As in other pulses, an important problem is that rice bean contains various ant inutrients, notably phy tic acid or p hytate, pol yphenols and fibers t hat re duce m icronutrient u ptake, i n part icular i ron and zi nc. While most legumes cont ain one or se veral enzyme inhibitors and similar anti-nutritive or toxic factors (Smil, 1997) the content of such substances appears to be low in rice bean. Phytate exists as Salts or esters of phytic acid containing inositol and phosphates as the base. They are abundant in the outer layer of cereals, in dried legum es and some nut s as bot h wat er-soluble sal ts (so dium and potassium) and insoluble salts of calcium and magnesium. In legumes a major portion of the total phosphorus is present in the form of phytic acid. Phytates may decrease absorption of calcium, zinc and iron from the intestine. Published reports indicate that phytic acid inter acts with proteins to form complexes at aci dic pH a nd l ow cat ion c oncentration by ionic i nteractions, while at alk aline pH; d ivalent catio ns mediate such formation of complexes between phytic acid and proteins (Des hphande and C heryan, 1983). These protein phytate com plexes are m ore resistant to proteolytic digestion as compared to protein alone at low pH of the stomach and are thought to be responsible for the reduced bioavailability of m inerals (De R hea and Jo st, 1979 and Erdman, 1 979). Tannins form complexes with proteins, carbohydrates and other polymers in food as well as with certain metal ions such as iron under suitable conditions and appropriate pH. T he greater te ndency of t annins t o f orm complexes with proteins than with carbohydrates and other food polymers may explain the low digestibility of legume protein. The rice bean varieties having a dark color seed coat had a higher concentration of polyphenols than those having a light color. Soaking usually forms an integral part of bean processing methods suc has co oking, germination, fermentation and ro asting. So aking of b eans facilitates quicker cooking. This is a particularly true when dry beans are used for canning in commercial production (Nordstrom and Sistrunk, 1977). Soaking media include water, salt (or a

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combination of salts), and alkali and the soak water may or may not be discarded prior to cooking depending on regional preferences. Su ch practices may influence the n utritional quality of beans. Soaking and cooking of legumes result in significant red uction in p hytic acid and t annin contents. Maximum red uction of phytic aci d (78. 05%) a nd t annin und for sod ium b icarbonate so aking (65.81 %) was fo followed by cooking. These treatments also result in a slight reduction i n n utrients suc h as pr otein, m inerals and t otal sugars. It has been known since the third century BC that certain cha nges occ ur i n legum e seeds during e xtended storage, es pecially at high temperatures and humidity, making t hem di fficult t o coo k. Thi s har d t o c ook phenomenon is a result of s everal hypothesized changes at the m olecular lev el. The p ectin-cation-phytate theory suggests that during storag e an int racellular enzy me, phytase, hydrolyzes p hytin, res ulting i n t he rel ease of divalent cations. Once cooking begins, monovalent cations from the pectin located in the cell wall ex change with those divalent cations to form insoluble pectin, become extremely strong and make long stored legumes difficult to cook. This phenomenon is ex pressed t hrough a term call ed "PC MP number" which determines the hardness of the bean. Certain water soluble, nutritionally important minerals and vitamins may al so be lost to soak water, if discarded, along with undesirable com ponents such as fl atulence ca using oligosaccharides, phytates and polyphenols. Ka dam et al. (1981) reported that soaking of horse gram in a salt solution of 1.5% NaHCO<sub>3</sub>, 0.5% Na<sub>2</sub>SO<sub>3</sub> and 0.75% citric acid for 12hr caused reduction in cooking time from 145 m in to 27 min. They also observed 69 to 73% improvement in protein digestibility and 35 % less p olyphenols in co oked ho rse gram. The effects of pre soaking of pulses in the salt solution of sev eral chemicals in reducing the cooking time of pigeon pea splits (Narsimha and Desikachar, 1978), peas (Bongirwar and Sree nivasan, 1977), b eans (Rockland and Mertzler, 1967 and Iyer et al. 1980), winged bean (Naryana, 1981) and pigeon pea, chickpea, black bean, mung bean and lentil dhals (Chavan et al. 1983) have been reported.

#### 2. Proximate Composition of Rice Bean Flour

The raw protein content of rice bean cultivars appears to be lower th an of m ost o ther pu lses, al though th ere is considerable variation in t he fi gures presen ted in the literature.

Author Percentage	
Malhotra et al. (1988)	17.5 - 23.1
Mohan and Janardhan (1994)	21.9 - 26.1
Saikia <i>et al</i> . (1999)	16.9 - 18.0
Rodriguez and Mendoza (1991)	17.3 - 21.4
Saharan <i>et al.</i> (2002)	$18.2 \pm 0.2$
Duke (1981)	20.9
FAO (1982)	18.5
Chandel et al. (1978) 14.0-24.0	
Kaur and Kapoor (1992)	17.2 - 18.5
Overall range	14.0-26.

Duke (1981) gave the following figures for mineral content per 100 g of rice bean: 200 mg Ca, 390 mg P, and 10.9 mg Fe. Analyses of the rice be an re vealed a n ash c ontent of 4.03%. M alhorta *et al.* (1988) re ported that carbohydrate

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content of the bean ranges from 58. 15-71.99%. Ka ur a nd Kapoor (1992) rep orted that to tal so luble su gars, nonreducing sugars, starch and total available carbohydrates of five high yielding rice bean varieties varied from 5.0g to 5.6g, 4.4g to 8.3g, 52.4g to 60.1g/100g, respectively. In the case of starc h and total a vailable carbohy drates there were no significant varietal differences; whereas some significant varietal variations were ob served in respect to total soluble sugars, reducing s ugars a nd n on-reducing su gars. T he mineral content of 5 di fferent varieties of rice bean and the concentrations of calcium, phosphorus and iron of rice bean varieties varied from 287m g to 3 27mg, 234mg to 249mg and 6.3mg to 7.7mg per 100gm respectively. In rice bean the extractability of calcium was the highest (about 88%) and phosphorus was the lowest (33%). The concentrations of the other minerals were comparable in all the legumes studied. They als o reported that fat content of the bean ranged between 0. 44g and 0. 56g per 1 00 g i n five di fferent varieties. M ohan and Ja nardhanan (1994) reported that Ca and Mg c ontent of the bean as 2 64 m g and 73 m g respectively per 100g of rice bean. Saikia et al. (1999) found 0.46-0.52% c rude fat s (f atty aci ds and fat constituents) in uncooked rice bean.

### 3. Effect of soaking on proximate composition of legume flours

Egbe and A kinyele (1990) reported that decrease in crude protein co ntent of 1 ima bean d uring s oaking was d ue to leaching of water soluble nutrie nts into t he soaking water. Rehman *et al.* (2001) reported that so aking significantly reduced the total sugars and starch content of kidney beans. Mubarak (2005) reported decrease in fat and ash during soak treatment of mung bean might be at tributed due to leaching or their diffusion i nto the soaking water. Magadi (2007) reported a sign ificant in crease in moisture content during soaking with a relative decrease in protein and ash content during Soaking and cooking which might be at tributed due to the leaching of soluble proteins and minerals.

#### 3.1 Antinutritional factors

#### a) Phytic acid

Kaur and Kapoor (1992) found between 1875 and 2270 mg phytic acid in their analysis on five high yielding rice bean varieties. Phytic acid has been known to be the major storage form of phosphorus, and i n d ry l egumes i t has been reported to vary from 0.44 to 1.46%. It is known to be i nvolved i n u ndesirable proc esses i ncluding t hose leading to hard cook phenomenon. This adverse attribute increases cook ing tim e an d is im portant to p eople in developing countries where energy sources including fuel wood are becoming increas ingly scarce a nd e xpensive. Saikia et al. (1999) found from 1998 to 2170 mg phytic acid / 100 g uncooked rice bean, but substantial reduction after pres sure cooking or boiling. Saharan et al. (2002) measured  $2018 \pm 5.9 \text{ mg} / 100 \text{ g}$ . Rice bean has a fairly high content of phytic acid and its content among cultivars varied sign ificantly. He further rep orted th at the high content of phytate is of nutritional significance as not only is the phytate phosphorus unavailable to the human, but it also lo wers the availability of many other essential minerals.

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#### b) Polyphenols

Mosely and Griths (1979) reported that tannins are responsible for affecting the digestibility of dietary protein and, to a lesse r extent, that of available carbohydrate and lipid. He furth er revealed t hat tann ins form co mplexes with proteins, carbohydrates and other polymers in food as well as with certain metal ions such as iron under suitable conditions and appropriate pH. Desphande and Cheryan (1983) ob served that r ice bean varieties having a dark color seed coat had a higher concentration of polyphenols than t hose having a light co lor. The concentration of tannins in the seed of the leg umes thus see ms to be a function of the co lor of the seed coat Sa lunkhe et al. (1982) reported that polyphenols in legumes and cereals are regarded as an tinutritional factors, due mainly to the effects of tannins, which reduce protein digestibility and the inhibitory effect of these compounds on the activites of digestive e nzymes like trypsin, lipase and am ylase reduce the digestibility of the pro tein and carbohydrates and the availability of vitamins and minerals. Malhotra et al. (1988) reported polyphenols to be 900 mg/100g in rice bean lower t han that i n other 'sta ndard c rops cowpea, moong, mash'. Ka ur a nd Kapoor (1992) found between 1279 and 1587 mg polyphenols per 100 g in five varieties. Anton et al. (2008) reported that to tal phenolic content was substantially higher in the isolated seed coats of navy and pinto be ans t han i n the w hole be an. T he hi gh concentration of phenolic components in the beanh ull was likely responsi ble for the increase d antioxida nt activity of the hull fraction.

### 3.2 Effect of Soaking on Phytic Acid and Polyphenolic Content of Legume Flours

Sathe and Salunkhe (1981) and observed a marked decrease in t annin e quivalent of winged bea n d uring soa king. A successive and significant reduction in polyphenols content was found in all the pulses with progressive in crease in soaking period. Since polyphenolic compounds are present on the periphery of the grain, their p assing out in to the soaking medium through the seed coat is possible. This may explain the loss of polyphenols during soaking. Deshpande et al. (1983) reported that tannin content was reduced by 68.0 to 94.6% using a dehulling process. Data suggests that much of the phenolics in beans are in the hull. Treatments that involve removal of the hull (i.e. dehulling) or manipulation of the hull such as so aking will affect phenolic content. Processes involving heat may al so reduce compounds.\_Reddy et al. (1982) ob served that the phytate could be su bstantially eliminated by Soaking and cooking. The present decrease in phytic acid content in soake d rice bean was c omparable to the report of Kataria et al. (1989).Kaur and Kapoor (1992) ob served t hat ordi nary cooking of unsoaked and soaked seeds decreased the phytic acid con tent in all the p ulses which v aried sign ificantly among the rice bean varieties. They also reported cooking of soaked seeds caused a greater reduction in the phytic acid than cooking of unsoaked seeds. El hady and Habiba (2003) observed a 36% reduction in phytic acid and 17% reduction in ph enolics and tann in contents in kidney b eans after an overnight soaking in water at room temperature. Luthria and Pastor c orrales (2005) reported that only 1 and 2% of the phenolic acids were found in the water used for soaking great Nort hern and black bean s, resp ectively. In their particular e xperiment, sp ecific p henolic aci ds measured. Thus, phenolic compounds other than phenolic acid m ay account the highlosses observed by some researchers during bean soaking. In contrast, research shows that a sig nificant reduction in to tal phenolic content occurs during a process that combines Soaking and cooking. Nergiz and Gok goz (2007) r eported 57-58% r eduction in phytic acid after cooking beans that had been soaked 12hr pri or to cooking. Boat eng et al. (2008) also ob served as sligh t decrease in t otal ph enolic co ntent and tan nin lev els in soaked kidney and pinto beans. However, higher flavonoids levels were o bserved i n t he soake d pi nto bea ns. N uzhat huma et al. (2008) re vealed that dark colour legum e (red kidney beans) has a high level of phytic acid and tannin compared with light c olour (white kidney beans and white grams). He further re vealed that s oaking and cooking of legumes resulted in sign ificant reduction in phytic acid and tannin c ontents. M aximum red uction o f p hytic aci d (78.05%) a nd t annin (65.81%) was f ound for s odium bicarbonate soaking followed by cooking. These treatments also result in a slight reduction in nutrients such as protein, minerals and total sugars.

### 3.3 E ffect of S oaking on Fu nctional Pro perties of Legume Flours

Hsu et al. (1982) found that the lowest solubility of the protein of yellow pea, lentils and faba bean were at pH 4.5-5.0. On either side of pH 5 the protein solubility started to increase and reached its m aximum value at pH 12 (88%). Bencini and Carcea (1986) studied the functional properties of drum dri ed c hick pea which i s s oaked i n NaHCO<sub>3</sub> medium milled and passed through 60 mesh sieve reported a bulk density of 0.61g/ml, oil absorption capacity of 1.21g, foaming capacity of <8% and fo am stability less than 11ml after 120 min. The least ge lation con centration of 14% showed that there is no re markable effe ct of soa king in NaHCO<sub>3</sub> m edium. Pawar an d Ing le (1 988) st udied t he functional properties of beans which were so aked in salt solution for 3, 6, 9 and 12hr and observed that water and oil absorption ca pacity of fl our and protein we re increased significantly whereas nitrogen so lubility, fo aming and emulsion properties were decreased significantly. However, gelation remained m ore or less co nstant. Then itrogen solubility was. The nitrogen so lubility profile of so aked moth bean flours was decreased at all pH and minimum at pH 4.5. The decrease was more conspicuous at pH 2.0, 3.0, 8.0, 9.0, 10.0, 11.0 and 12.0. Giami (1993) studied the effect of soaking on functional properties and found that cowpea when dehulled, blanched and given a soak treatment at 35°C for 10 hr reported an oil absorption capacity of 1.30 g and water absorption capacity of 5.05g. They also observed cow pea when defatted and milled had shown a decrease in 29% of foam volume over 1 20 m in. - Kaur and Sing h (2 005) found an emulsification activity and emulsification stability of 82.1% in defatted ka buli chickpea which is milled and passed thr ough 72 m esh siev e. Sanj eewa et al. (2009) measured the water absorption capacity of chickpea which is soaked in water at room temperature for 40 min and dried to 10-11% m oisture c ontent i n h ot air drier at 50 -60°C an d milled absorbed 1.20 g per a gram of sample which is low compared to flour of untreated chickpea. Siddiq et al. (2009)

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reported that red kidney bean when soaked dried and passed through Hammer mill posses' water ab sorption capacity of 2.25 g per gram of sample.

### 3.4 Effect of soaking on cooking quality and PCMP number of legume flours:

Rockland and Metzler (1967) soaked Lima and other beans in mix ed salt so lution of 1.5% NaHC O<sub>3</sub>, 0.5% Na <sub>2</sub>CO<sub>3</sub>, 2.5% NaC l a nd 1% so dium pol yphosphate and o bserved significant effect of this s oak so lution in redu cing t he cooking time. The effect of presoaking of legume seeds in the soak solution of chemicals in reducing the cooking time of peas has been reported. Muller (1967) found that the main factor affecting the cooking quality of seeds of sev eral pea and bean varieties was found to be phytin, Ca, Mg and free pectin. Other factors probably involved were the thickness of the seed coat, palisade layer and the contents of lignin and alpha-cellulose in the seed co ats. Cell co ntents h ad no detectable ef fect. Bo ngirwar and Sr eenivasan (1 977) developed a process for the production of quick cooking dehydrated pe as fr om dry com mercial peas. It i nvolved hydrating the peas by soaking in 0.25% sodium bicarbonate solution fo r 5hr, pr icking t he so aked p eas f or 10 m in followed by precooking for 4 m in at 1.05 kg/sq gauge pressure and dehydrating the precooked peas in a stand ard tray drier at 55 to 60°C for 2 to 2.5hr to reduce the moisture content t o a bout 8%. Na rsimha and Desikachar (1978) determined the cooking time, water uptake, dispersed solids into cooking water, contents of minerals ,protein and PCMP (a) pectin (Ca +  $\frac{1}{2}$  Mg)/phytin or (b) pectin (Ca +  $\frac{1}{2}$ Mg) – phytin num bers for ten varieties of pure bre d pearl ed tur (Cajanus cajan). The hy dration of the di spersed solids during p rogressive co oking (0 -80 m in) of 4 va rieties of polished (15%) and unpolished tur we re also determined. They used chemicals for reducing the cooking time of split red gram (Cajanus cajan). So dium carbo nate, s odium bicarbonate, trisodium phosphate and ammonium carbonate either alo ne or in combination were eith er (a) add ed to cooking water (0.5-1%) or (b) coated on to dhal and dried or (c) the dhal was so aked in chemical so lutions (0.75-1.5g/100g dhal) for 2hr, drained and washed off the soaked dhal prior to cooking. Combination of trisodium phosphate and ammonium carbonate or sodium carbonate and sodium bicarbonate re duced c ooking t ime by 50%. Treat ment (b) was m ore effective than (a), trisodium phosp hate was not preferred as it left a ba d taste. Rizley and Sistrunk (1979) observed that peas when so aked in pyrophosphate so lution gave a lighter col our, whereas soa king in bi carbonate solution gave a less desirable colour but a softer texture and better flavor. They further observed that longer soaking time results in greater discoloration. Shinde and Shiralkar (1980) used amm onium chloride. sodium acetate, a mmonium phosphate, s odium di hydrogen p hosphate, ED TA, so dium bicarbonate, sodium chloride, EDTA + so dium bi carbonate at 0.5% w/v to reduce the cooking time of dry beans of rajmah ( *Phaseolus vulgaris*). Of these chem icals only sodium bi carbonate an d E DTA al one o r in com bination reduced the cooking time from 10 to 3 m in. Kadam et al. (1981) reported that soaking of horse gram in a solution of 1.5% NaHCO<sub>3</sub>, 0.5% Na<sub>2</sub>CO<sub>3</sub> and 0.75% citric acid for 12hr was found to be effective in reducing cooking time from 147 to 27 m in. They also observed 67% reduction in cooking

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time of moth bean on soaking in salt solution for 12hr. Silva et al. (1981) fou nd that a salt co mbination of so aking solution was most effective in pro moting bean soften ing during cooking compared to no soaking or a distilled water soak to black beans (*Phaseolus vulgaris*). Narayana (1981) determined co oking characteristics su ch as h ydration, dispersion of solids and cooking time of winged bean dhal. He observed that salts such as ammonium carbonate (0.5%) with either sodium carbonate or bicarbonate (0.5%) reduced the cook ing time n early 50% and direct addition of these chemicals to the cooking water imparted an alkaline tas te and undesirable color. However, coating of the dhal with the chemicals or presoaking in solution of these salts eliminated these disadvantages. Paw ar (1 986) ob served t hat water uptake and leaching losses of solids were increase daft er soaking of blanched moth beans in either distilled water for 12hr o r i n sal t sol ution c ontaining NaHCO<sub>3</sub>, Na <sub>2</sub>CO<sub>3</sub> and citric acid p H 7.0 ± 0.05 for 3, 6, 9 and 1 2hr and c ooked traditionally. The c ooking time and pol yphenols c ontent were found drastically decreased, on soaking in salt solution, from 22 t o 5 min (77.27% and 1.32 to 0.8% respectively). Vimala an d Pushp amma (1 987) r eported the water absorption (102±125%) and solid dispersion (10±12%) of rice bean we re comparable, more or less, to the reported value of black gram . In their study they fo und that water absorption and per cent solid dispersion were key aspects of cooking quality because the higher the values for these parameters the b etter is the liking for the cooked pulse. Paredes lopez et al. (1989) Cooking time and seed hardness were increased by growing beans in a location with soils rich in Ca a nd Mg a nd higher a verage annual tem perature (15–24°C), compared to a 1 ocation with 1 ower temperature (11–18°C) and so ils poor in Mg and P. Kilmer et al. (1994) observed insolubilisation of the pectic substance due to the activation of phytases, phy tate degradation during storage, release of cati ons and eventual cross linking of pectins by formation of Ca and Mg pectinates, render the cells resistant to wat er penetration and s welling and to the subsequent failure of a djacent cells to sepa rate upon c ooking. Ockenden et al. (1997) reported loss of phytate in beans is faster at high tem perature and relative humidity duri ng storage, c onditions t hat en hance t he ha rd-to-cook de fect. The water uptake was monitored by soaking 16 g of beans in 100 ml of distilled water at 25°C until a complete soaking was achieved. Neelam khetarpaul et al. (2005) found that the cooking time of untreated soy dhal was 162 min; it reduced significantly by 58-98 per cent when soaked in 0.5, 0.75 and 1 per ce nt s olutions of s odium carbo nate and so dium bicarbonate for 3, 6 and 9hr. The percentage reduction in cooking time was found to be greater when soy dhal was soaked i n s odium carbo nate sol ution; ho wever, t his adversely affected the colour and flavour. In contrast, soy dhal soa ked in s odium bi carbonate wa s f ound t o be acceptable to the hum an pa late. Zha o and Cha ng (2008) studied the effect of so aking on cooking quality in peas, lentils and chickpeas which were blanched and soaked in water, then cooked with four different cooking methods and dehydrated i n a con vection t ray dehy drator. Dehydrated yellow and green peas produced by Soaking at 22°C for 9 h and 82°C for 4 h i n 0.07% NaHCO<sub>3</sub> solution, and followed by precooking at 110°C for 10 min had the best quality with respect to firmness, sp litting an d butterflyin g rate. Dehydrated chickpeas produced by Soaking at 22°C for 9 h

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and 82°C for 3 h in 0.07% NaHCO<sub>3</sub> solution, and followed by preco oking at 110 C for 10 m in h ad t he best quality. Dehydrated lentils produced by Soaking at 22°C for 2 h and 82°C for 20 min in 0.07% NaHCO<sub>3</sub> solution, and followed by prec ooking at 106 °C for 10 m in h ad the b est quality. Golam an d Tzen (2010) reported t he co oking t ime of untreated Kalimatar seed was 187 ± 3.15 min; soaking the seeds in different media for 12hr reduced the cooking time considerably. Sodium carbonate solution (2%) was found as the most suitable soaking medium, particularly followed by roasting the seeds. Soaking an d/or roasting did not cause pronounced r eduction i n nutrient cont ent of t he sam ple. Sasikala and Narasimha (2010) reported the hardness values of green gram and h orse gram and t heir effect on s oaking. The soa king effects on the texture of whole as well as dehulled split green gram and horse gram were studied using universal texture m achine a nd sc anning electron microscopy. The hardness values of ra w whole legumes of green gram (67.5–69.9 N) and horse gram (186.5–245 N) decreased to 45.3–57.4 N and 137.8–207.8 N, respectively, after 1hr soaking.

#### 4. Conclusion

Application of blanching preceded by soaking of rice bean seeds, thus offers the dual advantage of saving valuable fuels by shortening cooking time, as well as rendering the seeds m ore acceptable to c onsumers. Soaking of legum es reduce the ir an ti-nutrients; p hytic ac id an d tannin significantly. These treatments may be used domestically as well as co mmercially to in crease the nutrients' availability from legumes to meet the problem of protein and m inerals deficiencies. In addition, soak ing b lanched seeds p rior to cooking is mo re app ropriate than co oking for more time from the point of view of fuel consumption and texture. The rice bean treatments examined in this study can thus be used for food preparation. However, these results are obtained on laboratory scale. Further studies on soaking of rice bean using other types of salt so lutions on pilot scale are n eeded to undertake for better utilization of underutilized crops such as rice bean and development of pulse based products with high protein content.

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