

Figure 4.3: Graph of ploughing elevation toward setpoint at O track

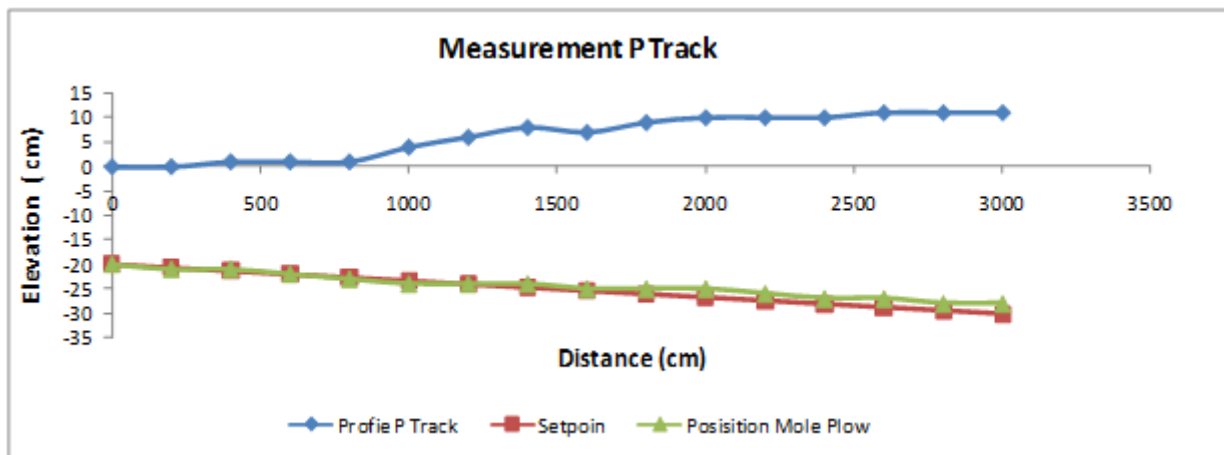


Figure 4.4: Graph of ploughing elevation toward setpoint at P track

Referring to Fig. 4.1 up to 4.4, it can be seen that the soil surface profile still influenced the ploughing depth. Therefore, a deviation between set point and the actual position still occurred. When the elevation of soil surface increased, the position of mole plough was maintained close to the specified set point.

4.2 Discussion

Referring to Fig. 4.1 up to 4.4, the result of soil surface profile significantly influenced the result of ploughing depth elevation. Therefore, a deviation between set point and ploughing depth still occurred. The deviation was analyzed using Eq. 4.1.

$$\sigma = \sqrt{\frac{\sum_{i=1}^n (x_i - x_n)^2}{n}} \tag{4.1}$$

Whereas:

$n$  : number of data

$x_i$  : data average

$x_n$  : n-data

Based on the measurement and analysis, the deviation magnitude is shown in Table 4.3

Table 4.3: Deviation between set point and ploughing elevation

Track	Deviation (%)	Slope
M	1,05	Controlled at 0.2 % slope
N	1,08	
O	0,78	
P	0,96	

5. Conclusion

Referring to the research result using control system at 0,02% slope showed that the profile of soil surface still influenced the ploughing depth position. When the elevation of soil surface increased, the position of mole plough was maintained close to the specified set point. Ultrasonic distance sensor was appropriate to detect the ploughing depth. The deviation occurred at M, N, O and P tracks with magnitude of 0,99; 1,04; 0,63 and 0,87, respectively.

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