

A Novel Advanced Oxidation Process Using Palladium Based Catalyst and its Application to Waste Water Treatment

S. Sivasankaran¹, Mrinal Ranjan²

¹Professor, Chemical Eng., Department, Manipal Institute of Technology

²Student, M.Tech (Chemical Eng.) Manipal Institute of Technology

Abstract: Due to the improper disposal system our environment is getting hazardous and toxic day by day because of Dyes and derivatives. This study focuses on the evaluation of a new process for the post treatment analysis waste water using selective Advance Oxidation Process (AOPs). So this AOPs method uses Immobilised Pd-CoO and Hydrogen peroxide etc., for the degradation of Methylene Blue which has been discussed and compared. Some guidelines for the future work required to facilitate the optimization of the processes have also been proposed.

Keywords: Immobilised Pd-CoO, Bimetal Oxide, AOPs methods, methylene Blue, Waste-Water Treatment etc.

1. Introduction

Advanced oxidation processes (AOPs) are more efficient, cheap, and eco-friendly in the degradation of any kind of toxic pollutants. AOPs generate hydroxyl radical, a strong oxidant, which can completely degrade or mineralize the pollutants and can convert the toxic component into non-toxic one. The process includes degradation of dye by using a palladium based immobilised catalyst mainly transition metal oxides like cobalt oxide i.e. Pd-CoO and hydrogen peroxide addition. This AOPs technique for the degradation of dye is governed by parameter like pH, Time, Amount of catalyst and Hydrogen peroxide dosage. This technology can be used for industrial applications also.

2. Experimental

2.1 Synthesis of Pd-CoO

1.0gm of cobalt sulphate is mixed in 70ml dist. Water. Then in another beaker add 0.1gm of palladium acetate is mixed 30ml ethanol. Then both the solutions are mixed together and then 1gm pvp is add to the solution mixture then it is sonicated for 30 mins maintaining sonication parameter as ;

1. Pulse = 05on/02off
2. Probe temperature = 46c
3. Set point temperature = 70c
4. Amplitude = 30%
5. Timer = 30 mins.

After 30 mins of sonication the solution obtained is dried at 100c in hot air oven to get dry powder. And powder is then characterized under SEM and XRD for determining its size and morphology as shown by Fig. 1, Fig. 2, and Fig. 3 respectively.

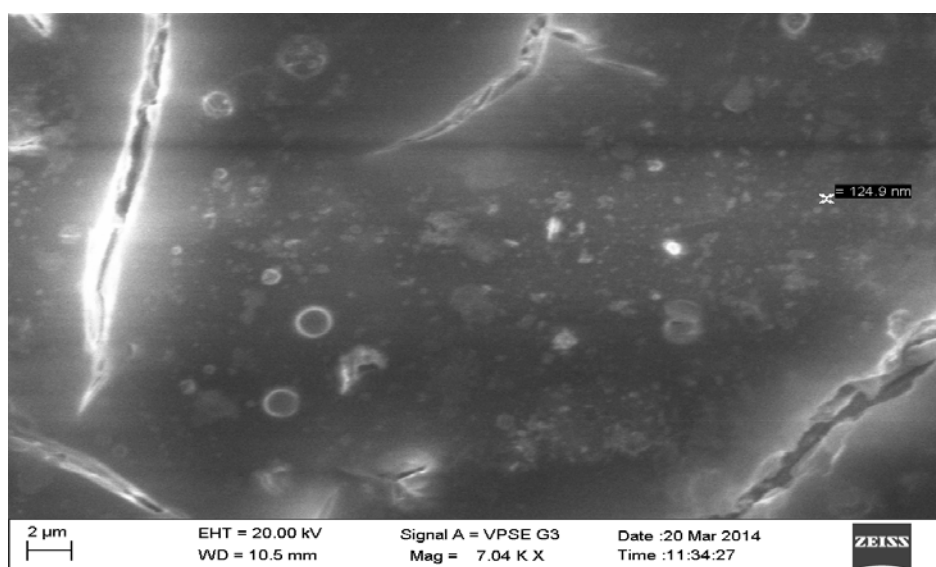


Figure 1: SEM image shows size of particle 124.9nm at 2μm

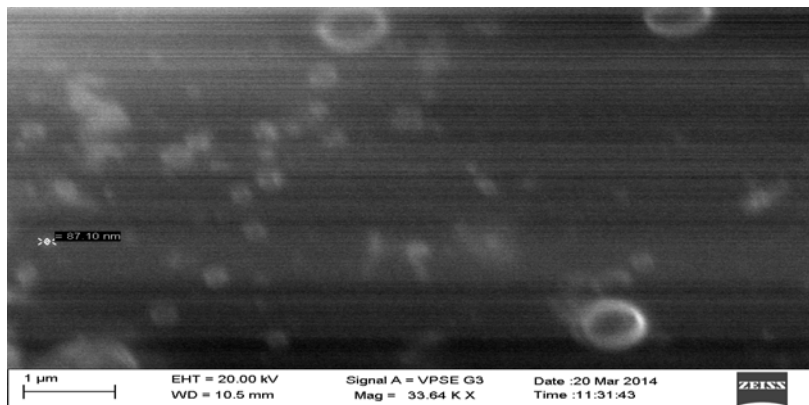


Figure 2: SEM image showing size of particle 87.10nm at 1μm

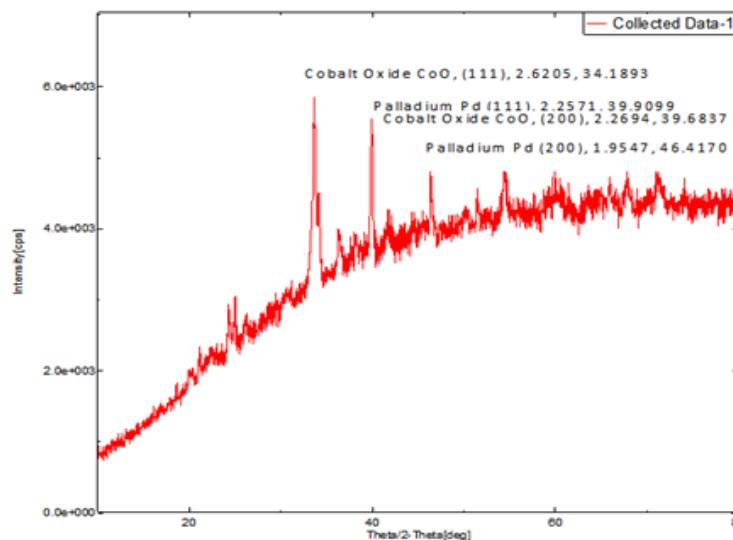


Figure 3: XRD image shows the presence of palladium and cobalt oxide at different peaks

2.2 Immobilisation Pd-CoO over Support

A thick layer of adhesive is spread over the ceramic filter. And then Pd-CoO slurry is spread over the layer of adhesive. Then it is kept for drying for 3-4 days, So that the catalyst will hold the surface firmly along with adhesive which is represented in Fig. 4.

Catalyst (Pd-CoO)
Adhesive
Substrate(Ceramic filter)



Figure 4: Immobilised Pd-CoO catalyst to support

3. Waste-Water Treatment

Most important concern over a decade is waste water because the handling and disposal of pollutant is not proper and hence it is polluting the water resources. There are several types of toxic pollutant present in the water resources which are mainly coming from the industries. Among these pollutants, Dye is one of the major pollutants. Textile industries are the major source of dye which when come in contact with water bodies under goes several chains of reactions and can form some non-degradable product which can affect the aquatic life. There are several methods have been applied to overcome this problem waste water treatment which includes biological treatment, chemical oxidation, electro-chemical decomposition, chemical coagulation and physic-chemical treatment. Now a day AOPs is playing very important role in the degradation of dye. So present work is to degrade the methylene blue dye by applying AOPs along with Pd-CoO catalyst and hydrogen peroxide. Methylene Blue dye is heterocyclic aromatic chemical compound having molecular formula $C_{16}H_{18}N_3SCl$. Its UV-visible absorption spectrum shows a characteristic, intense peak around 605nm in aqueous solution at low dye concentration.

4. Methodology

A certain volume of Methylene Blue is taken in beaker and the slab of immobilised catalyst Pd-CoO is dipped in that

and certain amount H₂O₂ is add, and kept it for few hours. Definite volumes of resulting solution at fixed intervals of time are taken out and the samples are analysed for absorbance using UV-spectrophotometer and are compared with calibration chart prepared shown in fig. 5. Percentage Degradation is then calculated according to the following formula.

$$\% \text{ deg} = (A_i - A_f) \times 100 / A_i$$

Where,

% deg = Percentage Degradation

A_i = Initial Absorbance

A_f = Final Absorbance

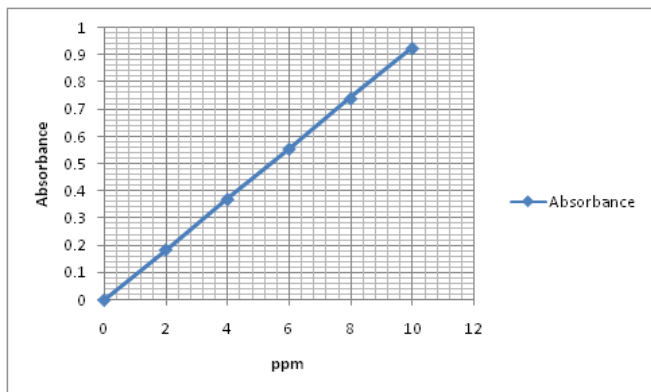


Figure 5: Calibration Chart for Methylene Blue

5. Experimental Explanation

Percentage degradation of Methylene alone by Hydrogen peroxide alone is around 5% and Percentage degradation of Methylene blue by Pd-CoO alone was around 12 %. But when both Pd-CoO and Hydrogen peroxide are combined together there were 100% degradation of dye. Since as we all know palladium is a very good hydrogenation catalyst and it can carry out oxidation reaction but at the same time palladium is one of the costly transition metal so tried to reduce the cost of palladium by reducing the amount of palladium with other transition metal cobalt. So when we add the Pd-CoO catalyst nothing start happening with the catalyst but as soon as we add the few ml of hydrogen peroxide reaction starts and some fumes start coming out which give the evidence there is some reaction happening and degradation of dye started . Then after a time period of 7-8 hrs we found that blue colour of the dye has gone and clear water is remaining as shown in Fig 6 and fig. 7 respectively.



Figure 6: before degradation Fig.7 after degradation

6. Results

6.1 % Degradation of Methylene Blue dye

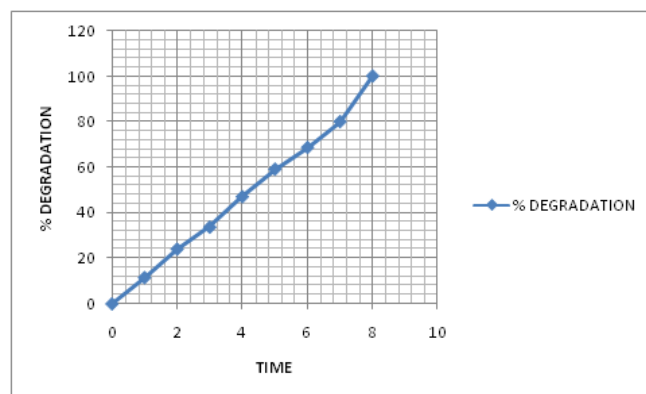


Figure 8: % degradation of methylene blue dye versus Time

6.2 TOC report Methylene blue dye degradation

TOC-Control L Report

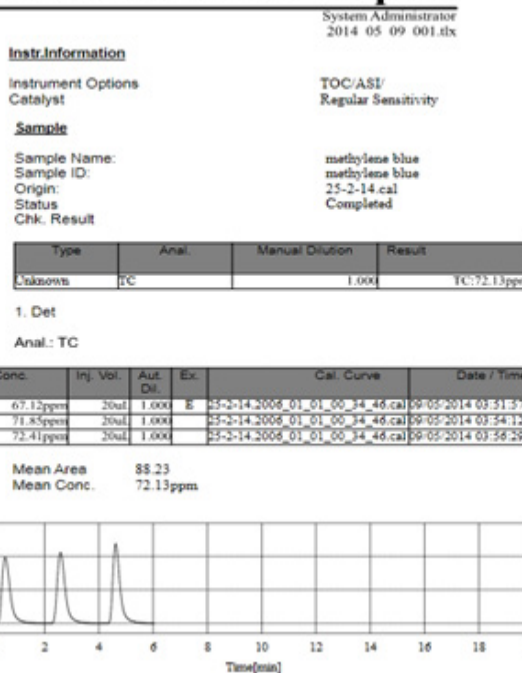


Figure 9: Initial TOC of Methylene blue dye before degradation

TOC-Control L Report

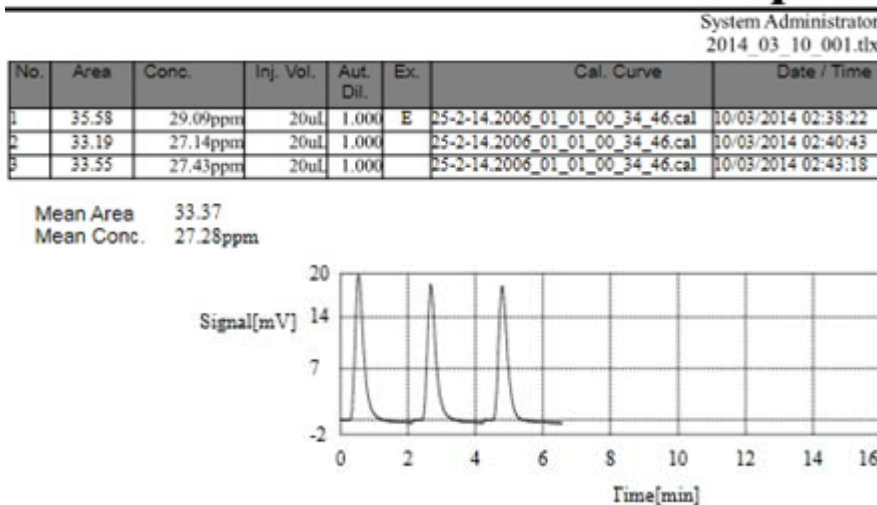


Figure 9: Final TOC report of Methylene blue dye after degradation.

6.3 Determination of Biochemical Oxygen Demand Data Sheet

Table 1: Shows BOD Reading of the sample

Trial No.	Day	Volume of Sample (mL)	Volume of Titrant (mL)	Dissolved Oxygen (mg/mL)
Blank	0	203	1.6	1.6
1.	0	203	4.2	4.2
2.	0	203	4.2	4.2
Blank	5	203	1.5	1.5
3.	5	203	2.1	2.1
4.	5	203	2.1	2.1

7. Calculation

Initial DO of the diluted sample, Do = 4.2

DO at the end of 5 days for the diluted sample, D5 = 2.1
 Blank correction = C0 - C5, BC = 1.6 - 1.5 = 0.1
 Initial DO of the blank, Co = 1.6
 DO at the end of 5 days for the blank, C5 = 1.5
 Biochemical Oxygen Demand = (D0-D5- BC) × volume of the diluted sample
 Volume of sample taken
 = (4.2 - 2.1 - 0.1) × 203 ÷ 10
 = 42.63 mg/mL
BOD = 42.63 mg/mL.

8. Conclusion

From the experiment we came to conclusion transition metal oxides are very good oxidation catalyst and can play an important role in the AOPs. Immobilisation of the catalyst

plays a significant role in degradation because it reduces the problem of filtration. This process is very much cost effective because it does not require any external energy to carry out the process of degradation. One of the applications of this Advance oxidation process (AOPs) is to find an alternate method for the adsorption method of waste water treatment because adsorption process causes secondary pollution. So we can say that this very much effective and as proved by many researchers, removal of dyes by AOPs is economically favourable and technically easier.

References

- [1] Sandip Sharma, J.P.Ruparelia and Manish Patel “A general review on Advanced Oxidation Processes for waste water treatment” 08-10 DECEMBER, 2011.
- [2] Meenakshisundaram Swaminathan, Manickavachagam Muruganandham and Mika Sillanpaa “Advanced Oxidation Processes for Wastewater Treatment” volume 2013, Article ID683682, 3page.
- [3] Pradeep R. Shukla, Shaobin Wang, Hongqi Sun, H. Ming Ang, Moses Tade “Activated carbon supported cobalt catalysts for advanced oxidation of organic contaminants in aqueous solution” *Environmental* 100 (2010) 529–534.
- [4] Bergendahl, J. and J. O'Shaughnessy, “Advanced Oxidation Processes for Wastewater Treatment”, *Journal of the New England Water Environment Association*, Fall 2004.
- [5] N. Fischer, E. van Steen, M. Claeys “Preparation of supported nano-sized cobalt oxide and fcc cobalt crystallites” CATTOD-7321; No. of Pages6.
- [6] Volmajer Valh, J., Majcen Le Marechal, Križanec, and Vajnhandl, S. “The Applicability of an Advanced Oxidation Process for Textile Finishing Waste Streams & Fate of Persistent Organic Pollutants” *Int. J. Environ. Res.*, 6(4):863-874, Autumn 2012 ISSN: 1735-6865.
- [7] Rein MUNTER “ADVANCED OXIDATION PROCESSES – CURRENT STATUS AND PROSPECTS” *Proc. Estonian Acad. Sci. Chem.*, 2001, **50**, 2, 59–80.
- [8] Sivasankaran.S, “Synthesis of Palladium Based Metal Oxidation By Sonication”, US patent publication No.: US 20130004412, PCT patent publication WO/2012/172396, Chinese patent Publication No.: CN 103608293.