

Application of Spices in the Dairy Industry

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Abstract: *Spices are plant-derived materials rich in diverse aromatic and bioactive compounds that significantly influence food quality, functionality, and consumer acceptance. Their characteristic flavor, color, and aroma originate from complex mixtures of essential oils, aldehydes, glycosides, esters, resins, and fatty oils, many of which also exhibit notable physiological effects on the human digestive system. Although typically incorporated in small quantities, spices play an important technological and functional role in food processing. Beyond their sensory contribution, numerous spices possess strong antioxidant and antimicrobial activities, enabling them to act as natural preservatives capable of inhibiting spoilage organisms, suppressing pathogenic bacteria, and reducing oxidative degradation in food matrices. In the dairy industry, the incorporation of spices has gained increasing importance due to the growing demand for clean-label, minimally processed, and functionally enriched products. Their bioactive compounds can improve the stability, safety, and shelf life of dairy foods such as cheese, yogurt, fermented milk beverages, and butter, while enhancing their nutritional and therapeutic value. This review provides a comprehensive overview of the chemical composition of spices, the mechanisms underlying their antioxidant and antimicrobial activities, and the technological effects they exert when applied in dairy processing. Special emphasis is placed on their role in improving sensory properties, extending shelf life, and contributing to the development of functional dairy products with added health benefits.*

Keywords: spices, aromatic and spicy plants, functional dairy products, natural preservatives, antioxidants, antimicrobial compounds, food industry.

1. Introduction

Spices represent one of the most ancient categories of plant-derived materials used by humans, with applications spanning culinary practices, traditional medicine, cultural rituals, and food preservation. Their widespread use in the food industry and household cooking is primarily attributed to their ability to enhance sensory attributes such as flavor, aroma, color, and visual appeal. Although spices are added in small quantities and contribute minimally to the caloric or macronutrient value of food, their functional impact is disproportionately large due to the presence of highly concentrated aromatic and bioactive compounds.

Spices originate from a wide range of plant parts—including roots (ginger), rhizomes (turmeric), seeds (coriander), fruits (pepper), bark (cinnamon), flower buds (clove), and leaves (bay leaf)—demonstrating the botanical diversity within this category. Most spice species are native to tropical and subtropical regions where the warm climate supports high concentrations of essential oils and secondary metabolites. These compounds, such as terpenes, phenols, alkaloids, flavonoids, and glycosides, are responsible for the distinctive organoleptic and biological properties of each spice.

Historically, spices were among the world's most valuable commodities, driving global trade routes and shaping culinary traditions across civilizations. They have long been recognized for their medicinal value, being used to treat gastrointestinal disorders, infections, inflammation, and respiratory problems. Modern scientific research continues to validate many of these traditional uses, confirming that spices possess antioxidant, antimicrobial, antifungal, anti-inflammatory, and digestive-stimulant activities.

From a physiological perspective, spices contribute to improved digestion by stimulating salivation, increasing gastric juice secretion, enhancing intestinal peristalsis, and

supporting liver function. These properties make them particularly relevant in the formulation of functional foods—products designed not only for nutrition but also for promoting health and preventing disease.

In recent years, growing consumer interest in natural additives, clean-label products, and minimally processed foods has intensified scientific attention toward spices as natural preservatives and functional ingredients. The dairy industry, in particular, offers a favorable matrix for incorporating spices due to its high fat content, which enhances the solubility, stability, and bioavailability of lipophilic spice compounds. Traditional dairy products such as cheese, yogurt, kefir, and butter have been enriched with spices for centuries, often as a method to improve flavor, extend shelf life, and inhibit microbial spoilage.

North Macedonia possesses diverse climatic and soil conditions that support the cultivation of many aromatic and spice plants, including paprika, rosemary, thyme, basil, mint, and garlic. These locally produced spices provide an economically and culturally relevant resource for the development of value-added dairy products. Their integration into dairy processing supports not only the enhancement of sensory and nutritional quality but also the advancement of sustainable and regionally sourced food systems. As the demand for functional foods and natural preservatives continues to grow globally, the role of spices in modern dairy technology becomes increasingly significant. This expanded understanding of spice-based bioactivity provides a strong foundation for developing innovative dairy products with improved safety, longer shelf life, and enhanced health benefits.

2. Materials and Methods

Spices have applications beyond flavoring due to their antioxidant activity, which protects foods from oxidative

damage and extends shelf life. Research confirms the role of plant spices as natural preservatives. Antioxidants found in spices play a crucial role in reducing the risk of cardiovascular diseases, certain cancers, arthritis, and asthma. Compounds such as flavonoids found in black pepper, oregano, thyme, and marjoram contribute to health benefits. Spices like ginger contain bioactive compounds such as gingerol, while chili contains capsaicin with pharmaceutical properties. Garlic and onion contribute to lowering cholesterol. Many spices also exhibit antimicrobial activity, making them valuable in food preservation and safety.

3. Results and Discussion

The results of numerous scientific investigations demonstrate that spices and aromatic plants play a significant and multifaceted role in the dairy industry, particularly through their effects on sensory quality, microbial stability, oxidative protection, and functional value. Spices are rich in bioactive compounds such as essential oils, phenols, flavonoids, terpenoids, alkaloids, tannins, and sulfur-containing molecules, all of which interact with dairy systems in complex ways and contribute to measurable improvements in product quality.

One of the most widely recognized contributions of spices lies in their capacity to act as natural preservatives. In cheese production, which is an ideal medium for spice incorporation due to its semi-solid matrix and lipid content, spices enhance flavor profiles, stabilize aromas, and provide color uniformity. For instance, red pepper contributes carotenoid pigments that intensify the visual appeal of cheeses, while garlic adds a characteristic pungency. The fat-rich composition of cheese facilitates the dissolution, retention, and slow release of volatile spice compounds, thus providing prolonged flavor perception during consumption. This functional synergy between cheese matrix and spice-derived phytochemicals explains the historical and cultural integration of spices into traditional cheese varieties such as fresh cheeses, tripe cheese, cooked cheeses, and artisanal regional specialties.

In addition to sensory improvement, spices demonstrate strong antimicrobial properties that influence the microbial ecology of dairy products. Research consistently shows that many spices inhibit spoilage organisms as well as pathogenic bacteria commonly found in dairy systems, including *Listeria monocytogenes*, *Staphylococcus aureus*, *Salmonella* spp., and *Escherichia coli*. These effects are largely attributed to phenolic and sulfur-containing compounds such as thymol, carvacrol, cinnamaldehyde, and allicin, which disrupt bacterial cell membranes, inhibit enzymatic activity, impair nutrient uptake, and interfere with energy metabolism. Such mechanisms of action contribute to slower microbial spoilage, reduced food safety risks, and improved hygienic quality of dairy products during storage and distribution.

Another area where spices exert a substantial benefit is oxidative stability. Dairy products, especially cheese and butter, are prone to lipid oxidation, which leads to rancid flavors, nutrient degradation, and shorter shelf life. Spices such as rosemary, sage, clove, and cinnamon are known for their exceptional antioxidant capacities. Their phytochemicals act as free radical scavengers, metal chelators, and chain-

breaking antioxidants, effectively delaying lipid peroxidation. Studies on cheeses enriched with rosemary extracts have shown reduced peroxide values, improved oxidative stability, and maintenance of desirable sensory properties over extended storage periods. These findings underscore the potential of spices to serve as clean-label alternatives to synthetic antioxidants traditionally used in dairy technology.

Scientific studies on specific dairy products further demonstrate the practical benefits of spice incorporation. For example, mozzarella cheese enriched with spice blends exhibited measurable improvements in acidity, dry matter content, maturation index, and microbial stability. Spices also enhanced the cheese texture by promoting stronger protein interactions and reducing lipid oxidation. In yogurt-based products, the addition of plant extracts such as dandelion resulted in increased viscosity, improved water-holding capacity, reduced syneresis, and greater probiotic survival—attributes highly valued in fermented dairy foods. Bee pollen fortification in fermented milk beverages demonstrated significant antimicrobial activity against major dairy pathogens and spoilage organisms, in addition to enhancing nutritional density through its rich profile of proteins, vitamins, and bioactive compounds. However, at higher concentrations, bee pollen negatively influenced sensory acceptance, illustrating the importance of optimizing spice dosage to balance functional and sensory considerations.

Collectively, these findings highlight the substantial technological and biological contributions of spices in dairy processing. Their natural antimicrobial properties reduce dependence on synthetic preservatives, while their antioxidant activity extends shelf life and improves product stability. The sensory advantages provided by spices further contribute to consumer acceptance and product differentiation in the market. Additionally, the integration of spices into dairy systems supports the development of functional foods rich in health-promoting compounds, meeting growing consumer demand for natural, minimally processed, and nutritionally enhanced food products.

From an industrial perspective, the use of spices aligns with global trends favoring clean-label formulations and sustainable food production. Their multifunctional benefits—in flavor enhancement, preservation, and health functionality—underscore their value as natural ingredients with promising applications in modern dairy processing. Continued research into extraction methods, dosage optimization, sensory impact, and bioavailability will further advance the integration of spices into innovative dairy products with improved technological and therapeutic properties.

Spices and aromatic plants represent an important category of natural bioactive materials with wide-ranging applications across the food, culinary, cosmetic, and medicinal sectors. Their complex phytochemical composition—rich in essential oils, phenolic compounds, flavonoids, terpenoids, alkaloids, and sulfur-containing molecules—underpins both their sensory and functional contributions to food systems. In the context of dairy processing, the integration of spices has moved beyond traditional flavoring practices and is now

recognized as a scientifically supported approach for improving product quality, safety, and functionality.

The natural antioxidant and antimicrobial properties of spices provide significant technological advantages for dairy manufacturers. By inhibiting lipid oxidation and microbial spoilage, spices contribute to longer shelf life, enhanced product stability, and reduced reliance on synthetic additives. This aligns closely with contemporary consumer preferences for clean-label and minimally processed foods. In addition, spices influence the physicochemical attributes of dairy products—affecting acidity, texture, viscosity, water-holding capacity, and fermentative behavior—making them valuable tools for optimizing both traditional and innovative dairy formulations.

Commonly used spices in dairy applications, such as coriander, marjoram, celery, pepper, rosemary, basil, thyme, garlic, and cinnamon, have demonstrated measurable effects on the sensory and nutritional qualities of cheeses, yogurts, fermented milk beverages, and other dairy matrices. Their incorporation can introduce functional properties such as enhanced antioxidant capacity, improved probiotic viability, and the presence of health-promoting phytochemicals. Thus, spice-enriched dairy products have the potential to serve as functional foods that provide benefits beyond basic nutrition, including digestive support, immune modulation, and protection against oxidative stress.

As interest in natural preservatives and functional ingredients continues to grow, spices offer a promising platform for innovation within the dairy industry. Future research should focus on optimizing spice concentrations, improving extraction and encapsulation techniques, evaluating consumer acceptance, and establishing standardized guidelines for industrial-scale applications. Overall, the evidence supports the conclusion that spices are valuable and versatile additives capable of significantly enhancing the nutritional, sensory, and functional properties of dairy foods, contributing to both product quality and human well-being.

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