

Nanomaterials, Reason for Versatility and Extensive Applications in Distinct Fields: A Critical Review

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Abstract: *Nanomaterials stand as pivotal achievements in the realms of nanoscience and nanotechnology. The domain of nanostructure science and technology encompasses a vast and interdisciplinary landscape of research and development, experiencing explosive growth globally in recent years. This burgeoning field holds the promise of revolutionizing the methodologies employed in material and product fabrication, as well as expanding the scope and diversity of functionalities attainable. Already demonstrating substantial commercial viability, the impact of nanomaterials is poised to escalate significantly in the coming years.*

Keywords: Nanotechnology, nanomaterials, optical, magnetic, electrical properties, applications.

1. Introduction

Nanomaterials represent a remarkable class of materials characterized by at least one dimension falling within the range of 1 to 100 nanometers. To put this scale into perspective, a nanometer is one millionth of a millimeter, making it approximately 100,000 times smaller than the diameter of a human hair. Through deliberate design, nanomaterials [1] can achieve exceptionally high surface areas, [2] unlocking a wealth of unique properties. These properties span across magnetic, electrical, optical, mechanical, and catalytic domains, often diverging significantly from their bulk counterparts. By meticulously controlling factors such as size, shape, synthesis conditions, and appropriate functionalization, nanomaterials can be tailored to yield desired characteristics.

This review delves into the nuanced details of nanomaterials, their diverse properties, and their pivotal role in propelling advancements in nanotechnology. However, it also acknowledges some inherent drawbacks associated with their utilization.

Reason for versatility of nanomaterials

- In recent years, there has been a surge of interest in materials exhibiting extraordinary mechanical, electrical, optical, and magnetic properties. These unique characteristics hold significant potential for revolutionizing various industries such as electronics and medicine, promising groundbreaking advancements and transformative applications.
- Nanophase ceramics [3] have garnered significant attention due to their heightened ductility at elevated temperatures in comparison to coarse-grained ceramics.
- Nanostructured semiconductors [4] exhibit diverse nonlinear optical properties, with semiconductor Q-particles showcasing quantum confinement effects that can result in unique attributes like the infrared optoelectronic luminescence observed in silicon powders and silicon germanium quantum dots. These semiconductors find applications as window layers in solar cells.
- Nanosized metallic powders find utility in producing gas-tight materials, [5] dense components, and porous coatings. Their cold welding capabilities, coupled with ductility, render them suitable for metal-metal bonding, particularly in the electronics industry.
- Individual nanosized magnetic particles [6, 7] exhibit mono-domain behavior, suggesting that in magnetic nanophase materials, grains correspond to domains while boundaries contrast with disordered walls. The distinct atomic structures of very small particles, along with discrete electronic states, impart unique properties beyond super paramagnetism. Magnetic nanocomposites have found use in various applications, including mechanical force transfer in ferrofluids, high-density information storage, and magnetic refrigeration.
- Nanostructured metal clusters and colloids, [6] whether monometallic or bimetallic, wield significant influence in catalytic realms. They serve as precursors for innovative heterogeneous catalysts, such as Cortex-catalysts, offering notable advantages in activity, selectivity, and longevity during chemical conversions and electrocatalysis, including fuel cell applications. Moreover, enantioselective catalysis has been achieved through the utilization of chiral modifiers on the surfaces of nanoscale metal particles.
- There's a burgeoning interest in nanostructured metal-oxide thin films [8] for their potential in gas sensing applications, detecting NO_x, CO, CO₂, CH₄, and aromatic hydrocarbons with heightened sensitivity and selectivity. Notably, nanostructured metal-oxide materials, like MnO₂, are finding use in rechargeable batteries for automotive and consumer electronics. Additionally, nanocrystalline silicon films are employed for highly transparent contacts in thin-film solar cells, while nanostructured titanium oxide porous films offer enhanced transmission and surface area, facilitating strong absorption in dye-sensitized solar cells.
- Polymer-based composites [9] incorporating a substantial proportion of inorganic particles, thus exhibiting a high

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dielectric constant, present intriguing prospects for photonic band gap structures.

Applications of nanomaterials in various fields

Nanomaterials find extensive application across diverse sectors including electronics, fuel cells, batteries, agriculture, the food industry, and medicine. They stand apart from their conventional counterparts due to their enhanced chemical, physical, and mechanical properties, as well as their exceptional formability. [21 - 24]

- 1) **Fuel cells:** Fuel cells represent electrochemical energy conversion devices that directly convert the chemical energy from fuel (at the anode) and oxidant (at the cathode) into electricity. At the core of a fuel cell lie its electrodes, whose performance can be enhanced through two key methods: improving the physical structure and employing more active electro - catalysts. An ideal electrode structure should offer ample surface area, ensuring maximum contact between catalyst, reactant gas, and electrolyte, while facilitating efficient gas transport and electronic conductivity. This optimized structure aims to minimize losses and enhance overall fuel cell efficiency
- 2) **Carbon nanotubes:** Carbon nanotubes (CNTs) [10 - 11] possess remarkable chemical stability, excellent mechanical properties, and a high surface area, rendering them ideal for sensor design and providing a structural network with unparalleled surface area. In the context of microbial fuel cells (MFCs), where bacteria consume water - soluble waste like sugar, starch, and alcohols to generate electricity and clean water, CNTs play a pivotal role. By serving as suitable supports for cell growth, CNTs enable the construction of MFC electrodes. Their three - dimensional architectures and expanded electrode surface area facilitate the entry of growth medium, allowing bacteria to grow, proliferate, and become immobilized. Multi - walled CNT scaffolds offer self - supported structures with extensive surface areas, fostering the growth and proliferation of hydrogen - producing bacteria like *E. coli*. Moreover, CNTs [12 - 15] have been shown to be biocompatible with various eukaryotic cells. This efficient proliferation of bacteria throughout an electron - conducting CNT scaffold holds promise for applications as electrodes in MFCs, leading to enhanced performance efficiency.
- 3) **Catalysis:** In catalysis, nanomaterial counterparts offer a significantly higher surface area, resulting in exceptional surface activity for nano - catalysts [16]. For instance, nano - aluminum exhibits such elevated reaction rates that it's employed as solid fuel in rocket propulsion, contrasting with bulk aluminum commonly used in utensils. Nano - aluminum's heightened reactivity provides the necessary thrust for launching payloads into space. Likewise, catalysts that accelerate or decelerate reaction rates rely on surface activity and can effectively manipulate the rate - controlling step.
- 4) **Phosphors for High - Definition TV:** For High - Definition TV (HDTV) [17] displays, the resolution is heavily influenced by the size of the pixels, which are composed of materials known as "phosphors. " When bombarded by electrons within the cathode ray tube (CRT), these phosphors emit light. Resolution enhancement is achieved through the reduction in pixel size or phosphor dimensions. Nanocrystalline materials such as zinc selenide, zinc sulfide, cadmium sulfide, and lead telluride, synthesized using sol - gel techniques, are being explored as potential candidates to enhance monitor resolution. The integration of nanophosphors is anticipated to lower the cost of these displays, making HDTVs and personal computers more affordable for consumers to purchase.
- 5) **Next - Generation Computer Chips:** Next - generation computer chips [18] are at the forefront of the microelectronics industry's focus on miniaturization, aiming to shrink circuits such as transistors, resistors, and capacitors. This downsizing allows microprocessors to operate at significantly higher speeds, enabling faster computations. However, various technological challenges hinder these advancements, including the lack of ultrafine precursors for component manufacturing, inadequate heat dissipation from faster microprocessors, and reliability issues leading to short mean time to failures. Nanomaterials offer solutions by providing manufacturers with nanocrystalline starting materials, ultra - high purity substances, materials with superior thermal conductivity, and more durable interconnections between components.
- 6) For instance, in the case of junctionless transistors, which are crucial for miniaturizing electronic systems, traditional methods struggle to create high - quality junctions on such a small scale. Researchers have overcome this challenge by developing junctionless transistors with nearly ideal electrical properties. These transistors feature a silicon nanowire wherein current flow is precisely controlled by a silicon gate separated from the nanowire by a thin insulating layer. The entire nanowire is heavily n - doped, ensuring excellent conductivity, while the gate is p - doped, depleting electrons in the nanowire region beneath it. This innovative design results in near - ideal electrical properties and eliminates current leakage, surpassing conventional transistor performance.
- 7) **Elimination of Pollutants:** Nanomaterials exhibit significantly enlarged grain boundaries compared to their grain size, rendering them highly active in terms of their chemical, physical, and mechanical characteristics. Leveraging their enhanced chemical activity, nanomaterials serve as catalysts to engage with harmful gases such as carbon monoxide and nitrogen oxide in automotive catalytic converters and power generation equipment. This application aids in mitigating environmental pollution [19] resulting from the combustion of gasoline and coal.
- 8) **Sun - screen lotion:** Extended exposure to ultraviolet (UV) radiation can lead to skin burns and increase the risk of cancer. Sunscreen lotions incorporating nano - TiO₂ offer improved sun protection factor (SPF) while avoiding stickiness. [20] Nano skin blocks, containing substances like ZnO and TiO₂, provide an added advantage by forming a protective barrier on the skin's surface rather than being absorbed. This barrier effectively blocks UV radiation for extended periods. Furthermore, these nano skin blocks are transparent, preserving the natural skin color, and outperforming traditional skin lotions.

- 9) **Sensors:** Sensors depend on their highly reactive surface to trigger a response to even minute changes in the concentration of the target species. Engineered monolayers, merely a few Angstroms thick, cover the sensor surface and interact with the environment. These monolayers possess unique functionalities, such as altering potential in response to the detection of CO or anthrax levels, which are instrumental in sensing applications.

Disadvantages of Nanomaterials:

- 1) Instability of the particles - Preserving the stability of active metal nanoparticles poses significant challenges due to the rapid kinetics associated with nanomaterials. To maintain the nanosize of particles, they are encapsulated within another matrix. Nanomaterials are thermodynamically metastable, residing in regions of high - energy local minima, making them susceptible to attack and transformation. Challenges include poor corrosion resistance, high solubility, and phase changes, leading to property deterioration and structural instability. Fine metal particles, due to their large surface area, can act as potent explosives upon direct contact with oxygen. Their exothermic combustion presents a high risk of explosion.
- 2) Impurity - Due to their high reactivity, nanoparticles readily interact with impurities. Encapsulation of nanoparticles becomes essential when they are synthesized in a solution (chemical route). Stabilization of nanoparticles is achieved by enveloping the reactive nano - entities with a non - reactive species. Consequently, these secondary impurities become integrated into the synthesized nanoparticles, complicating the synthesis of pure nanoparticles. Moreover, the formation of oxides, nitrides, and other compounds can be exacerbated by impurities present in the environment or surrounding during nanoparticle synthesis.
- 3) Biologically harmful: Nanomaterials are often viewed as hazardous due to their ability to penetrate cell membranes, leading to concerns about their toxicity. Their high surface area and enhanced surface activity contribute to their potential harm, with documented cases of irritation and carcinogenic effects. Inhaled nanoparticles can become trapped in the lungs, posing challenges for expulsion from the body. Interactions with the liver and bloodstream are also areas of concern, although ongoing debate surrounds their exact impact.
- 4) Difficulty in synthesis, isolation and application - Synthesizing, isolating, and applying nanoparticles present significant challenges. Retaining their size after synthesis in a solution is particularly difficult, necessitating encapsulation within larger, stable molecules or materials. Consequently, utilizing free nanoparticles in isolation is challenging, often requiring secondary means of exposure for intended use. Grain growth is inherent in nanomaterial processing, with finer grains merging to form larger, stable grains under high temperatures and extended processing times.
- 5) Recycling and disposal - Safe disposal policies for nanomaterials have yet to be established definitively, as issues regarding their toxicity remain unresolved and results from exposure experiments are lacking. The

uncertainty surrounding the effects of nanomaterials necessitates thorough assessment before disposal policies can be developed.

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