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A Deterministic Inventory Model with Demand as a Function of Time for Items with a Static Rate of Deterioration

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Abstract: In this paper, a Deterministic Model is evolving for the objects decline by Demand as well as Deterioration, where we take demand as a function of Time with the Static rate of Deterioration. Here, Shortage is allowing and fully backlogging, Length of every production cycle is constant. Here, Refill magnitude is static and Refill rate is unlimited. Also, lead time is taking as zero. An Organization can use this model where demand varies with Time with a Constant rate of Deterioration.

Keywords: EOQ Model, time dependent Demand and Deterioration, shortage

1. Introduction

Inventory is the priority to run a business. But it may be a blessing or crush for a Business Owner. It is a blessing because when an owner buys a large no of goods then he gets benefit due to the lower wholesale price, which increases the quality of customer service. But it becomes a curse for an owner due to its large cost of maintenance: like its Deteriorating cost (because many of the physical goods undergo damage or chemically change with time for example product like milk, fruits, bread, butter, etc gets spoil with time), cost arises due to out of fashion of the product, storage and handling cost of goods, ordering cost, etc. So, an owner has to decide two main things; How much to order called EOQ and When to order to control Inventory. So, Inventory Management is very important to use working Capital Effectively. Because an owner's main aim is to Maximize Profit and Minimize Cost. So, in previous years various mathematical models have been created by researchers to minimize cost. Some of them are discussed here.

Datta & Pal (1998) [4], Lee & Wu (2002) [9], Sharma, Sharrma & Ramani (2012) [15] and Sharma and Preeti (2013) [14] considered Power Demand pattern for Deteriorating Items with time varying deterioration in their respective models. Wu (1999) [17], Wu (2002) [18] considered Weibull distributed Deterioration in their respective models. Giri & Chaudhuri (1998) [5] considered demand rate as a function of on hand inventory in their model. Bhowmic & Samant a(2007) [2] considered stock dependent time - varying demand rate, Mishra and singh (2011) [11], Singh & Srivastava (2017) [16] considered Linear Demand, Mishra and Singh (2013)[10] considered time dependent demand and deteriration, Bhowmic & Samanta (2011) [3] considered constant demand rate and variable production cycle, Roy (2008) [13] considered time dependent deterioration rate and assumed Demand rate as a function of the selling price, Karmakar & Choudhury (2014) [6] assumed general ramp type demand rate, Kumar & Kumar (2015) [8] assumed time-dependent demand, Rasel(2017) [12] considered power distribution deterioration, Priya & Senbagam (2018) [7] assumed two parameter Weibull deterioration with quadratic time-dependent demand, Bansal,Kumar et al. (2021) [1] took stock-dependent demand rates, in their respective model.

In this paper, I have developed a model by considering demand as a function of time with a constant rate of deterioration.

2. Assumptions and Notations

2.1 Notations

- C1 Inventory carrying charge per object per unit Time.
- C2 Cost due to deficiency of one object per unit Time.
- C3 Cost of one Decayed Unit.
- T Length of every Production cycle.
- C(t) Average total cost.
- S Inventory at t = 0, where t is used for time.
- I(t) Inventory at any time t.
- D(t) Demand rate.
- $\theta(t)$ Deterioration rate function.

Assumptions

- 1) The Demand rate is assumed as D(t).
- 2) Deterioration rate function, $\theta(t) = \theta_0$, where $0 < \theta_0 < 1$.
- 3) Lead time has been taken as 0.
- 4) Shortages are allowed and completely reserved.
- 5) Refill magnitude is static and refill rate is unlimited.
- 6) During the time period *T*, there is neither substitution nor repair of decayed objects.

3. Analysis of Model

Let the no of objects in stock at any time t be I(t). In time period $0 < t < t_1$, I(t) lessens gradually due to requirement and decaying of objects and falls to zero at $t = t_1$. In the time period (t_1, T) , deficiency of objects occurs which are wholly

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backlogged, where $t_1 < T$. The esquations of this system are given by:

$$\frac{dI(t)}{dt} + \theta(t) I(t) = -D(t) \qquad 0 \le t \le t_1 \qquad (1)$$

$$\frac{dI(t)}{dt} = -D(t) \qquad \qquad t_1 \le t \le T \qquad (2)$$

Put
$$\theta = \theta_0$$
 then (1) and (2) implies

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$$\frac{dI(t)}{dt} + \theta_0 I(t) = -D(t)$$
 (3)

$$\frac{dI(t)}{dt} = -D(t) \tag{4}$$

Solution of (3),

$$I(t) e^{\theta_0 t} = - \int D(t) e^{\theta_0 t} dt + C$$

= $- \int D(t) (1 + \theta_0 t) dt + C$ (5)

Applying t = 0 and I(0) = S in (5), we get

$$C = S + [\int D(t)(1 + \theta_0 t)dt_{t=0}$$
 (6)

value of C from (6) into (5), we get Putting the

$$I(t) e^{\theta_0 t} = -\int_0^t D(t) (1 + \theta_0 t) dt + S$$
 (7)

Applying $I(t_1) = 0$ in (7), we get $S = \int_0^{t_1} D(t)(1 + \theta_0 t) dt$

$$S = \int_0^{t_1} D(t)(1 + \theta_0 t) dt$$
 (8)

Putting the value of S from (8) into (7), we get

$$I(t) = (1 - \theta_0 t) \int_t^{t_1} D(t) (1 + \theta_0 t) dt$$
 (9)

Also, solution of (4),

$$I(t) = - \int D(t)dt + A$$

Where A is a constant of integration

Applying
$$I(t_1) = 0$$
 in above equation, we get
$$I(t) = \int_t^{t_1} D(u) du$$
 (10)

Therefore amount of Deteriorated Items = I(0) - Stock loss due to Demand

$$= S - \int_0^{t_1} D(t)dt$$

= $\int_0^{t_1} D(t)(1 + \theta_0 t)dt - \int_0^{t_1} D(t)dt$
= $\theta_0 \int_0^{t_1} t D(t)dt$

Total amount of Inventory held during [0,t1] is

$$I_1 = \int_0^{t_1} I(u) du$$
$$= \int_0^{t_1}$$

$$=\int_{0}^{t_1}$$

$$= \int_0^{t_1} \{ \int_u^{t_1} D(t)(1+\theta_0 t) dt \} du - \theta_0 \int_0^{t_1} u \{ \int_u^{t_1} D(t)(1+\theta_0 t) dt \} du$$

$$= \int_{t_1}^{0} \{ \int_{t_1}^{u} D(t)(1+\theta_0 t) dt \} du - \theta_0 \int_{0}^{t_1} u \{ \int_{u}^{t_1} D(t)(1+\theta_0 t) dt \} du \} du$$

$$= \int_0^{t_1} t D(t) \left(1 + \frac{\theta_0 t}{2} \right) dt \tag{11}$$

No of Shortage units
$$= -\int_{t_1}^T I(t)dt$$
 (12)
 $= \int_{t_1}^T (T-u)D(u)du$

Inventory holding $cost = C_1 * Amount of Inventory held$

$$= C_1 * \left[\int_0^{t_1} t D(t) \left(1 + \frac{\theta_0 t}{2} \right) dt \right]$$
 (13)

Shortage cost = C_2 * quantity of shortage units $= C_2 * \int_{t_1}^{T} (T - u)D(u)du$

Cost due to Deterioration = C_3 * quantity of Deteriorated

$$= C_3 * \theta_0 \int_0^{t_1} t D(t) dt$$
 (14)

Entire cost per unit time = Inventory carrying cost + shortage cost + cost due to Decaying objects

$$= C_1 * \left[\int_0^{t_1} t D(t) \left(1 + \frac{\theta_0 t}{2} \right) dt \right] + C_2 * \int_{t_1}^T (T - u) D(u) du + C_3 * \theta_0 \int_0^{t_1} t D(t) dt$$
(15)

Average entire cost per unit time

 $C(t_1) = \frac{1}{\pi}[Entire cost per unit time]$

$$= \frac{1}{T} \left[C_1^* \left[\int_0^{t_1} tD(t) \left(1 + \frac{\theta_0 t}{2} \right) dt \right] + C_2^* \int_{t_1}^T (T - u) D(u) du \right] + C_3^* \theta_0 \int_0^{t_1} tD(t) dt \right]$$

For minimum average total cost put $\frac{dC(t_1)}{dt_2} = 0$

$$D(t) \left[\frac{c_1 \theta_0}{2T} t_1^2 + \left(\frac{c_1}{T} + \frac{c_3 \theta_0}{T} + \frac{c_2}{T} \right) t_1 - C_2 \right] = 0$$

Which is quadratic in t₁ with last term negative so, it has at least one positive root say t_1^* and $\frac{d^2C(t_1^*)}{dt_1^{*2}} > 0$. So optimum value of t_1 is t_1^* . Hence the optimum value of S is $S^* = \int_0^{t_1^*} D(t)(1 + \theta_0 t) dt$

$$S^* = \int_0^{t_1^*} D(t)(1 + \theta_0 t) dt$$
 (16)

Minimum value of C(t₁) is

$$C(t_1^*) = \frac{1}{T} \left[C_1 * \left[\int_0^{t_1^*} t D(t) \left(1 + \frac{\theta_0 t}{2} \right) dt \right] + C_2 * \int_{t_1^*}^T (T - u) D(u) du + C_2^*$$

$$C_3^* \theta_0 \int_0^{t_1^*} tD(t)dt$$
] (17)

Thus (17) gives optimal value of total average cost per unit time.

Conclusion

Here, an Inventory model has been created for items depleted due to demand as well as Deterioration by taking demand as a function of time and constant deterioration rate and I have obtained minimum total average cost. This model can be extended further for various value of demand.

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